PATENT ASSIGNMENT

Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE: NEW ASSIGNMENT

NATURE OF CONVEYANCE: RELEASE BY SECURED PARTY

CONVEYING PARTY DATA

Name	Execution Date
Bank of Ireland, as collateral agent	05/28/2010

RECEIVING PARTY DATA

Name:	Houghton International Inc.	
Street Address:	945 Madison Avenue	
Internal Address:	PO Box 930	
City:	Valley Forge	
State/Country:	PENNSYLVANIA	
Postal Code:	19482-0930	

PROPERTY NUMBERS Total: 1

Property Type	Number	
Patent Number:	6060438	

CORRESPONDENCE DATA

Fax Number: (202)639-7003

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

Phone: 202.639.7000

Email: Arianne.deGovia@ffhsj.com,teas@ffhsj.com

Correspondent Name: Arianne de Govia

Address Line 1: 1001 Pennsylvania Avenue, NW

Address Line 2: Fried Frank Harris Shriver & Jacobson LL Address Line 4: Washington, DISTRICT OF COLUMBIA 20004

NAME OF SUBMITTER: Arianne H. de Govia

Total Attachments: 5

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PATENT 501234860 REEL: 024697 FRAME: 0015

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PATENT REEL: 024697 FRAME: 0016 RELEASE OF SECURITY INTEREST IN UNITED STATES PATENTS

This Release, effective as of May 28, 2010, is granted by The Governor and Company of the

Bank of Ireland ("BOI"), as Collateral Agent (the "Collateral Agent"), with principal offices at

Bank of Ireland Corporate Banking, Head Office, B-2, Lower Baggot Street, Dublin 2, Republic

of Ireland, to Houghton International Inc., a Delaware corporation with principal offices at

Madison & Van Buren Avenues, P.O. Box 930, Valley Forge, Pennsylvania 19482-0930 (the

"Grantor"), as follows:

WITNESSETH

WHEREAS, reference is hereby made to (i) that certain Credit Agreement, dated as of

December 19, 2007 (as amended, restated, modified and/or supplemented from time to time

(including but not limited to Amendment No. 1, dated September 8, 2008, and Amendment No.

2, dated April 8, 2009), the "Credit Agreement"), among HII Holding Corporation ("Holdings"),

the Grantor (successor by merger to HII Merger Corporation), the Lenders from time to time

party thereto, BOI, as Administrative Agent, Collateral Agent and Sole Book Runner, General

Electric Capital Corporation, as Syndication Agent, NATIXIS and Sovereign Bank, as Co-

Documentation Agents, and BOI and GE Capital Markets, Inc., as Joint Lead Arrangers, and (ii)

that certain Guaranty and Collateral Agreement, dated as of December 19, 2007 (as amended,

restated and/or otherwise modified from time to time, the "Collateral Agreement"), among

Holdings, the Grantor (in its capacity as Borrower), the Subsidiaries of the Grantor party thereto

and BOI, as collateral agent;

WHEREAS, the Collateral Agent was the recipient of a security interest (the "Security

Interest") in a certain United States patent more particularly set forth on Schedule A attached

hereto (the "Patent") to secure the Obligations (as such term is defined in the Collateral

Agreement);

WHEREAS, the Security Interest was recorded in the United States Patent and

Trademark Office on September 8, 2008, at Reel/Frame No. 021547/0338; and

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WHEREAS, the Collateral Agent wishes to release and restore all right, title, and interest

in and to the Patent to the Grantor and to dissolve any and all liens and encumbrances respecting

the Patent shown on the attached Schedule A hereto.

NOW, THEREFORE, for good and valuable consideration, receipt of which is hereby

acknowledged, the Collateral Agent agrees as follows:

1. The Collateral Agent hereby releases, discharges, quit claims, relinquishes and assigns

unto the Grantor any and all of Collateral Agent's right, title, and interest in and to the

Patent, including the Security Interest.

2. The Collateral Agent hereby authorizes and requests that the Commissioner of Patents

and Trademarks of the United States record the foregoing release with the United States

Patent and Trademark Office.

3. This Release shall be binding upon the Collateral Agent's legal representatives,

successors, and assigns.

4. Capitalized terms not defined herein shall have the meanings assigned to such terms in

the Credit Agreement.

[Remainder of this page intentionally left blank; signature page follows]

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IN WITNESS WHEREOF, the undersigned, by and through their respective authorized officers, have caused this instrument to be duly executed as of the date first written above.

THE GOVERNOR AND COMPANY OF THE BANK OF IRELAND, as Collateral Agent

By:	f-	~-t	-	Ly	als
	Name:	EMER	HAG	stel	ALAN
	Title:	DEP M	4~ 4 GE	R	DIR
HOU	GHTON IN	NTERNA	TIONA	L INC.,	as Grantor
By:	Name:				

IN WITNESS WHEREOF, the undersigned, by and through their respective authorized officers, have caused this instrument to be duly executed as of the date first written above.

THE GOVERNOR AND COMPANY OF THE BANK OF IRELAND, as Collateral Agent

By:	
-	Name:
	Title:
HOU	GHTON INTERNATIONAL INC., as Granto
By:	Harch Hay of
·	Name: Down of HI Hugs
	Title: VF-CFO

SCHEDULE A

<u>PATENT</u>	PATENT NO.	ISSUE DATE
Emulsion for hot rolling of non- ferrous metals	6,060,438	5/9/2000

NEWYORK 7514688 (2K) PATENT
RECORDED: 07/16/2010 REEL: 024697 FRAME: 0021