

PATENT ASSIGNMENT

Electronic Version v1.1
Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	RELEASE BY SECURED PARTY
CONVEYING PARTY DATA	
Name	Execution Date
Wells Fargo Bank, N.A.	07/29/2010
RECEIVING PARTY DATA	
Name:	CRC-Evans International Holdings, Inc.
Street Address:	11601 N. Houston-Rosslyn Road
City:	Houston
State/Country:	TEXAS
Postal Code:	77086
PROPERTY NUMBERS Total: 28	
Property Type	Number
Patent Number:	5090608
Patent Number:	6915943
Patent Number:	5059765
Patent Number:	5148000
Patent Number:	5535938
Patent Number:	5593605
Patent Number:	5361659
Patent Number:	5943927
Patent Number:	5651638
Patent Number:	6389872
Patent Number:	5092150
Patent Number:	6253595
Patent Number:	6092406
Patent Number:	6354123
Patent Number:	6164113

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PATENT
REEL: 024776 FRAME: 0607

Patent Number:	6298706
Patent Number:	5984581
Patent Number:	4953496
Patent Number:	5129355
Patent Number:	5520734
Patent Number:	5052423
Patent Number:	5074323
Patent Number:	5092357
Patent Number:	5178171
Patent Number:	5209245
Patent Number:	5265634
Patent Number:	5361791
Patent Number:	5136969

CORRESPONDENCE DATA

Fax Number: (713)615-5243

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

Phone: 713-758-1105

Email: iptldocket@velaw.com

Correspondent Name: W. Scott Brown

Address Line 1: 1001 Fannin Street

Address Line 2: Suite 2500

Address Line 4: Houston, TEXAS 77002-6760

ATTORNEY DOCKET NUMBER:	FIR952/16008
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NAME OF SUBMITTER:	W. Scott Brown
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Total Attachments: 15

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**RELEASE OF
SECURITY INTEREST IN INTELLECTUAL PROPERTY**

WHEREAS, pursuant to (i) the Patent Security Agreement, dated May 23, 2007 (the "Patent Security Agreement") by CRC-Evans International Holdings, Inc. (formerly CRC-Evans International, Inc.), a Delaware corporation having a principal place of business at 11601 N. Houston-Rosslyn Road, Houston, Texas 77086 (the "Grantor"), in favor of Wells Fargo Bank, N.A., a national banking association, successor by merger to Wachovia Bank, National Association (the "Agent") and (ii) the Trademark Security Agreement, dated May 23, 2007 (the "Trademark Security Agreement") by Grantor in favor of the Agent, the Grantor granted to the Agent a continuing security interest in all of the Grantor's right, title and interest in and to the Patent Collateral (as defined in the Patent Security Agreement) and the Trademark Collateral (as defined in the Trademark Security Agreement), including, without limitation, the patents listed on Exhibit A attached hereto and the trademark registrations listed on Exhibit B attached hereto;

WHEREAS, the Patent Security Agreement was recorded in favor of the Agent with the United States Patent and Trademark Office on June 5, 2007, at Reel 019365, Frame 0796, et seq., with respect to certain of the Patent Collateral;

WHEREAS, the Trademark Security Agreement was recorded in favor of the Agent with the United States Patent and Trademark Office on June 5, 2007, at Reel 3554, Frame 0360, et seq., with respect to certain of the Trademark Collateral;

WHEREAS, the credit facility pursuant to which the Agent's security interest in the Patent Collateral and Trademark Collateral was granted having been terminated, Grantor has requested that the Agent release its security interest in and to all of the Patent Collateral and all of the Trademark Collateral;

NOW, THEREFORE, for good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged:

1. The Agent hereby releases to Grantor, without covenant or warranty, express or implied, of any kind and without recourse to it, all of the Agent's security interest in and to the Patent Collateral and the Trademark Collateral.
2. The Agent acknowledges and affirms that all of the obligations of Grantor under the Patent Security Agreement and the Trademark Security Agreement are hereby discharged.
3. This release shall be governed by and construed in accordance with the laws of the State of Texas.

[Signature and notarization page follows.]

IN WITNESS WHEREOF, each of the Agent and the Grantor has caused this Release to be executed by its duly authorized representative on this ___ day of July, 2010.

WELLS FARGO BANK, N.A., as Agent, CRC-EVANS INTERNATIONAL
successor by merger to Wachovia Bank, HOLDINGS, INC.
National Association

By: _____

Name: J.C. Hernandez

Title: Vice President

By: _____

Name: _____

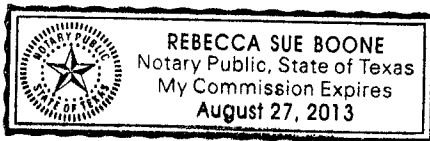
Title: _____

STATE OF Texas

COUNTY OF Harris

Before me, personally appeared J.C. Hernandez in his capacity as Vice President of WELLS FARGO BANK, N.A., the signer and sealer of the foregoing instrument, who acknowledged the same to be the free act and deed of said WELLS FARGO BANK, N.A.

WITNESS MY HAND AND SEAL THIS 28 day of July, 2010.



Notary Public: _____

My Commission Expires: _____

STATE OF _____

COUNTY OF _____

Before me, personally appeared _____ in his/her capacity as _____ of CRC-EVANS INTERNATIONAL HOLDINGS, INC., the signer and sealer of the foregoing instrument, who acknowledged the same to be the free act and deed of said CRC-EVANS INTERNATIONAL HOLDINGS, INC.

WITNESS MY HAND AND SEAL THIS ___ day of July, 2010.

Notary Public: _____

My Commission Expires: _____

SIGNATURE PAGE

TO

RELEASE OF SECURITY INTEREST IN INTELLECTUAL PROPERTY

US 481377

PATENT
REEL: 024776 FRAME: 0610

IN WITNESS WHEREOF, each of the Agent and the Grantor has caused this Release to be executed by its duly authorized representative on this ____ day of July, 2010.

WELLS FARGO BANK, N.A., as Agent, CRC-EVANS INTERNATIONAL
successor by merger to Wachovia Bank, HOLDINGS, INC.
National Association

By: _____

Name: J.C. Hernandez

Title: Vice President

By: [Signature]

Name: GREGORY D. LAANE

Title: CFO

STATE OF _____

COUNTY OF _____

Before me, personally appeared J.C. Hernandez in his capacity as Vice President of WELLS FARGO BANK, N.A., the signer and sealer of the foregoing instrument, who acknowledged the same to be the free act and deed of said WELLS FARGO BANK, N.A.

WITNESS MY HAND AND SEAL THIS ____ day of July, 2010.

Notary Public: _____

My Commission Expires: _____

STATE OF Texas

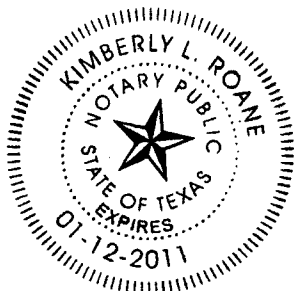
COUNTY OF Harris

Before me, personally appeared GREGORY D. LAANE in his/her capacity as CFO of CRC-EVANS INTERNATIONAL HOLDINGS, INC., the signer and sealer of the foregoing instrument, who acknowledged the same to be the free act and deed of said CRC-EVANS INTERNATIONAL HOLDINGS, INC.

WITNESS MY HAND AND SEAL THIS 28 day of July, 2010.

Notary Public: [Signature]

My Commission Expires: 1/10/11



SIGNATURE PAGE

TO

RELEASE OF SECURITY INTEREST IN INTELLECTUAL PROPERTY

PATENT
REEL: 024776 FRAME: 0611

EXHIBIT A
Patents

See attached.

[illegible]

PATENT
REEL: 024776 FRAME: 0613

Ireland	European Patent	108760	8-Sep-07	8 CRC-EVANS PIPELINE INT INC	1081907705 AUTOMATIC PIPE BENDING	Pay
Greece	European Patent	108760	8-Sep-07	8 CRC-EVANS PIPELINE INT INC	1081907705 AUTOMATIC PIPE BENDING	Pay
Austria	European Patent - New Law	108760	8-Sep-07	8 CRC-EVANS PIPELINE INT INC	1081907705 AUTOMATIC PIPE BENDING	Pay
U.S.A.	Large Entity Patent	8354123	25-Jan-06	2 CRC-EVANS PIPELINE INTERNATIONAL	1081903102	None
U.S.A.	Large Entity Patent	8354123	12-Sep-06	2 CRC-EVANS PIPELINE INT INC	1081903102	None
Europe	Patent Application	928474.8		0 CRC-EVANS PIPELINE INTERNATIONAL	1081903104	Granted
Austria	European Patent - New Law	1171735	26-Apr-06	9 CRC-EVANS PIPELINE INTERNATIONAL	1081903104 PIPELINE MANOREL *	None
Ireland	European Patent	1171735	26-Apr-06	9 CRC-EVANS PIPELINE INTERNATIONAL	1081903104 PIPELINE MANOREL *	None
Greece	European Patent	1171735	26-Apr-06	9 CRC-EVANS PIPELINE INTERNATIONAL	1081903104 PIPELINE MANOREL *	None
Luxembourg	European Patent	1171735	26-Apr-06	9 CRC-EVANS PIPELINE INTERNATIONAL	1081903104 PIPELINE MANOREL *	None
Great Britain	European Patent	1171735	26-Apr-06	9 CRC-EVANS PIPELINE INTERNATIONAL	1081903104 PIPELINE MANOREL *	None
France	European Patent	1171735	26-Apr-06	9 CRC-EVANS PIPELINE INTERNATIONAL	1081903104 PIPELINE MANOREL *	None
Monaco	European Patent	1171735	26-Apr-06	9 CRC-EVANS PIPELINE INTERNATIONAL	1081903104 PIPELINE MANOREL *	None
Spain	European Patent	928474.8	26-Apr-06	9 CRC-EVANS PIPELINE INTERNATIONAL	1081903104 PIPELINE MANOREL *	None
Denmark	European Patent	8007824.5	26-Apr-06	9 CRC-EVANS PIPELINE INTERNATIONAL	1081903104 PIPELINE MANOREL *	None
Germany	European Patent	1171735	26-Apr-06	9 CRC-EVANS PIPELINE INTERNATIONAL	1081903104 PIPELINE MANOREL *	None
Italy	European Patent	1171735	1-Jun-07	8 CRC-EVANS PIPELINE INTERNATIONAL	1081903104 PIPELINE MANOREL *	Pay
Sweden	European Patent	928474.8	26-Apr-06	9 CRC-EVANS PIPELINE INTERNATIONAL	1081903104 PIPELINE MANOREL *	None
Canada	Large Entity Patent Application	2371507	26-Apr-06	9 CRC-EVANS PIPELINE INTERNATIONAL	1081903106 PIPELINE MANOREL *	None
Mexico	Patent	10056	26-Apr-06	0 CRC-EVANS PIPELINE	1081903107	None
U.S.A.	Large Entity Patent	6164113	26-Jun-06	2 CRC-EVANS PIPELINE INTERNATIONAL	1081903501	Fees not yet due
Canada	Large Entity Patent Application	2333001	31-Jan-06	8 CRC-EVANS PIPELINE INT INC	1081903503	None
Canada	Patent	2001/002644		2 CRC-EVANS PIPELINE INTERNATIONAL	1081903504	Fees not yet due
U.S.A.	Large Entity Patent	6288705	9-Apr-09	2 CRC-EVANS PIPELINE INTERNATIONAL	1081904401	None
Canada	Large Entity Patent Application	2328657	16-Dec-07	8 CRC-EVANS PIPELINE INTERNATIONAL	1081904403 APPARATUS FOR USE IN A *	None
Europe	Patent Application	12503	22-Nov-07	4 CRC-EVANS PIPELINE INT INC	1081904404	Fees not yet due
U.S.A.	Small Entity Granted Patent	5614181	16-May-11	3 B.L. KEY SERVICES, L.L.C.	1081904801	None
Canada	Large Entity Patent	4653466	2-Apr-06	0 CRC-EVANS PIPELINE INT INC	1081904805 APPARATUS FOR USE IN A *	None
U.S.A.	Large Entity Patent	5190655		0 CRC-EVANS PIPELINE INTERNATIONAL	1081905002 COUNTERBORING A PIPE	None
U.S.A.	Large Entity Patent	5520724	28-Nov-07	0 CRC-EVANS REHABILITATION SYSTEMS	1081905002	No more fees
Europe	Patent Application	9280148.7	10-Aug-07	13 CRC-EVANS REHABILITATION SYSTEMS IN	1081905012	No more fees
U.S.A.	Large Entity Patent	5052423		0 CLIPS, INC.	1081905014	Granted
U.S.A.	Large Entity Patent	5074323		0 CLIPS, INC.	1081905022	Pay
U.S.A.	Large Entity Patent	5082987		0 CLIPS, INC.	1081905022	No more fees
U.S.A.	Large Entity Patent	5178171		0 CLIPS, INC.	1081905027 26	No more fees
U.S.A.	Large Entity Patent	5280245		0 CRC-EVANS REHABILITATION SYSTEMS	1081905027 26	No more fees
U.S.A.	Large Entity Patent	5301791		0 CRC-EVANS REHABILITATION SYSTEMS	1081905027 31	No more fees
U.S.A.	Large Entity Patent	5190656		0 CLIPS, INC.	1081905027 32	No more fees
U.S.A.	Large Entity Patent	2046220	14-Aug-07	0 CRC-EVANS REHABILITATION SYSTEMS	1081905030 1	No more fees
Canada	Large Entity Granted Patent	96260166.3	21-Aug-07	0 CRC-EVANS REHABILITATION SYSTEMS IN	1081905035 HIGH PRESSURE WATER JET	Pay
Canada	Large Entity Granted Patent	2000056		17 CRC-EVANS REHABILITATION SYSTEMS INC	1081905277 HYDROCLEANING OF THE	Pay

Exhibit B
Trademarks

See attached.

EXHIBIT B
TO
RELEASE OF SECURITY INTEREST IN INTELLECTUAL PROPERTY

US 481377v.2

PATENT
REEL: 024776 FRAME: 0615

CRC-EVANS International Trademark Portfolio
May 2007

Mark	Country	Reg. No./Ser. No.	Reg. Date/Filing Date	Goods/Services	Comments
CRC	US	1,154,529	5/19/1981	Line Up Clamps Adapted to Be Positioned Inside Abutting Ends of Two Pipe Sections which Are to Be Welded and which Clamps Are Adapted to Be Expanded Outwardly to Hold the Ends of the Abutting Pipes in Alignment, Pipe Cradles of the Type which Are Supported by a Crane and which Encircle a Pipe Section with Rollers Engaging the Bottom of the Pipe for Supporting the Pipe While Permitting Travel of the Cradle Along the Length of the Pipe, Pipe Slings of the Type in which Bands of Woven Nylon Webbing Are Adapted to Be Looped Around the Pipe Section and Are Coupled to a Fixture onto which a Cable May Be Connected for Supporting the Pipe Section Through the Sling, Welding Machines, [Track Wheels of the Type in which Continuous Treads Encircle Horizontally Spaced Apart Guide Wheels and which May Be Utilized on a Variety of Vehicles as a Tracked Roller Assembly,] Marine Pipeline Laying Pipe Conveying Units Wherein Rollers Mounted on a Frame to Be Supported on the Barge Permit Ready Movement of the Pipe in the Direction of the Pipe Axis Where the Rollers Are Mounted to Form a V-Shaped Conveyor in IC 7	
CRC	Canada	278811	4/15/1983	Same as directly above	
CRC	US	1,111,944	1/23/1979	Pipeline construction and repair services in IC 37	
CRC-EVANS & DESIGN	US	1,519,539	1/10/1989	large machines for using pipes for building pipelines, namely, line-up clamps, pipe cradles, pipe slings, track wheels, mandrel, welding machines and pipe bending machines in IC 7	
CRC-EVANS & DESIGN	Canada	456908	5/3/1996	large machines for using pipes for building pipelines, namely, line-up clamps, pipe cradles,	



DAI 339700v.1

CRC-EVANS International Trademark Portfolio
May 2007

					pipe slings, track wheels, mandrel, welding machines and pipe bending machines in IC 7; and Pipeline construction and repair services in IC 37	
CRC-EVANS & DESIGN 	US	1,485,528	4/19/1988		Pipeline construction and repair services in IC 37	Per client's 4/13/07 email, do not renew registration
CRC-EVANS & DESIGN 	US	1,485,529	4/19/1988		Welding services, namely, pipeline welding services and general industrial welding services in IC 37	Per client's 4/13/07 email, do not renew registration
CRC-EVANS & DESIGN 	US	1,516,214	12/13/1988		welding equipment, namely, pipeline welding machines and general welding machines in IC 7	
CRC-EVANS	European Community	108316	3/19/1999		IC 6: Goods made from common metals for use in the construction, maintenance and repair of pipes and pipelines in the oil and gas industry; pipes, internal pipe clamps, clamps for aligning pipe ends and welding clamps all for use in the construction, maintenance and repair of pipes and pipelines in the oil and gas industry IC 7: Equipment for use in the construction,	

CRC-EVANS International Trademark Portfolio
May 2007

				maintenance and repair of pipes and pipelines in the oil and gas industry; electric welding machines, pipe and pipeline cleaning machines, water jet cleaning machines, descaling machines, pipe and pipeline handling equipment, pipe laying machines, pipe painting machines, apparatus for counter boring pipes and pipelines, apparatus for bending pipes; automated apparatus for use in the construction, maintenance and repair of pipes and pipelines in the oil and gas industry including automated electric welding machines, pipe and pipeline cleaning machines, automated water jet cleaning machines; automated descaling machines, automated pipe and pipeline handling equipment, automated pipe laying machines, automated pipe painting machines, automated apparatus for counter boring pipes and pipelines, automated apparatus for bending pipes; control systems for use in the construction, maintenance and repair of pipes and pipelines in the oil and gas industry including control systems for automated pipe and pipeline cleaning machines, control systems for automated water jet cleaning machines, control systems for automated descaling machines, control systems for automated pipe and pipeline handling equipment, control systems for automated pipe laying machines, control systems for automated pipe painting machines, control systems for automated apparatus for counter boring pipes and pipelines, control systems for apparatus for bending pipes IC 9: Hand tools and implements for use in the construction, maintenance and repair of pipes and pipelines in the oil and gas industry in IC 8; Apparatus for use in the construction, maintenance and repair of pipes and pipelines in
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DAI 389700-1

CRC-EVANS International Trademark Portfolio
May 2007

				the oil and gas industry including electric welding apparatus, electric arc welding apparatus, automated electric welding apparatus, control systems for automated electric arc welding apparatus; control systems for use in the construction, maintenance and repair of pipes and pipelines in the oil and gas industry including control systems for automated electric welding machines; control systems for automated pipe and pipeline cleaning machines; control systems for automated water jet cleaning machines; control systems for automated descaling machines; control systems for automated pipe and pipeline handling equipment; control systems for automated pipe laying machines; control systems for automated pipe painting machines; control systems for automated apparatus for counter boring pipes and pipelines, control systems for apparatus for bending pipes	
				IC 37: Services relating to the construction, maintenance and repair of pipes and pipelines in the oil and gas industry; consultancy relating to the construction, maintenance and repair of pipes and pipelines in the oil and gas industry; rental of equipment related to the construction, maintenance and repair of pipes and pipelines in the oil and gas industry	
				IC 42: Engineering consultancy relating to the construction, maintenance and repair of pipes and pipelines in the oil and gas industry	
CRC-EVANS	Norway	186244	11/6/1997	Same as directly above.	
CROSE	US	1,820,997	2/15/1994	pipeline construction and repair equipment; namely, pipe cleaning and priming machines; cleaning, priming and tape wrapping machines; pipe coating and wrapping machines; pipeline kettles; road boring machines; pipe bending	

CRC-EVANS International Trademark Portfolio
May 2007

					machines; bending sets; pneumatic bending mandrels; hydraulic wedge type pipe bending mandrels; hydraulic plug mandrels; internal and external line-up clamps; cutting and beveling machines; beveling bands; pipe facing machines; hydraulic power units; augers; pipe cradles; pipe belts; pipe slings; track wheels; double jointing machines; coating plants; pipe lay barge machines; machines for automatic welding; hydrocleaning line travel coating removal machines; line travel abrasive blast cleaning machines; line travel multi-component coating machines; machines for removal of asbestos-containing coatings; and parts and components of the foregoing in IC 37	
CROSE	Canada	432298	8/26/1994		Same as directly above	
CROSE	UK	1517882	3/25/1994		Pipeline construction and repair machines, apparatus and instruments; parts, fittings and components for all the aforesaid goods in IC 37	
CROSE	Venezuela	P-209104	1/8/1999		Pipeline construction and repair equipment and parts and components thereof in IC 37	
CROSE	European Community	1813690	10/19/2001		IC 6: Goods made from common metals for use in the construction, maintenance and repair of pipes and pipelines in the oil and gas industry; pipes, internal pipe clamps, clamps for aligning pipe ends and welding clamps all for use in the construction, maintenance and repair of pipes and pipelines in the oil and gas industry. IC 7: Pipeline construction and repair equipment; namely, pipe cleaning and priming machines; cleaning, priming and tape wrapping machines; pipe coating and wrapping machines; pipeline kettles; road boring machines; pipe bending machines; bending sets; pneumatic bending mandrels; hydraulic wedge type pipe bending mandrels; hydraulic plug mandrels; internal and external line-up clamps; cutting and beveling machines; beveling bands; pipe facing machines; hydraulic power units; augers, pipe cradles; pipe belts; pipe slings; track wheels;	Per client's 10/4/2006 email, do not have any plans to use this mark.

CRC-EVANS International Trademark Portfolio
May 2007

				double jointing machines; coating plants; pipe lay barge machines; pipe and pipeline cleaning machines, water jet cleaning machines, descaling machines; machines for automatic welding; hydrocleaning line travel coating removal machines; line travel abrasive blast cleaning machines; line travel multi-component coating machines; machines for removal of asbestos-containing coatings; and parts and components of the foregoing; automated apparatus for use in the construction, maintenance and repair of pipes and pipelines in the oil and gas industry including automated electric welding machines, pipe and pipeline cleaning machines, automated water jet cleaning machines; automated descaling machines, automated pipe and pipeline handling equipment, automated pipe laying machines, automated pipe painting machines, automated apparatus for counter boring pipes and pipelines, automated apparatus for bending pipes; control systems for use in the construction, maintenance and repair of pipes and pipelines in the oil and gas industry including control systems for automated pipe and pipeline cleaning machines, control systems for automated water jet cleaning machines, control systems for automated descaling machines, control systems for automated pipe and pipeline handling equipment, control systems for automated pipe laying machines, control systems for automated pipe painting machines, control systems for automated apparatus for counter boring pipes and pipelines, control systems for apparatus for bending pipes. IC 8: Hand tools and implements for use in the construction, maintenance and repair of pipes and pipelines in the oil and gas industry
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CRC-EVANS International Trademark Portfolio
May 2007

				IC 9: Apparatus for use in the construction, maintenance and repair of pipes and pipelines in the oil and gas industry including electric welding apparatus, electric arc welding apparatus, control systems for automated electric arc welding apparatus; control systems for use in the construction, maintenance and repair of pipes and pipelines in the oil and gas industry including control systems for automated electric welding machines; control systems for automated pipe and pipeline cleaning machines; control systems for automated water jet cleaning machines; control systems for automated descaling machines; control systems for automated pipe and pipeline handling equipment; control systems for automated pipe laying machines; control systems for automated pipe painting machines; control systems for automated apparatus for counter boring pipes and pipelines, control systems for apparatus for bending pipes IC 37: Services relating to the construction, maintenance and repair of pipes and pipelines in the oil and gas industry; consultancy relating to the construction, maintenance and repair of pipes and pipelines in the oil and gas industry; rental of equipment related to the construction, maintenance and repair of pipes and pipelines in the oil and gas industry IC 42: Engineering consultancy relating to the construction, maintenance and repair of pipes and pipelines in the oil and gas industry	
BENDPLUS	US	78/938,020 (pending)	7/26/2006	Electronic apparatus installed to existing pipe bending machines to increase efficiency, accuracy and standardization of the pipe	

CRC-EVANS International Trademark Portfolio
May 2007

BENDPLUS	Canada	1329645 (pending)	12/27/2006	bending process in IC 9 Electronic apparatus installed to existing pipe bending machines to increase efficiency, accuracy and standardization of the pipe bending process in IC 9	
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DAT 359700v.1