

PATENT ASSIGNMENT

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SUBMISSION TYPE:	NEW ASSIGNMENT										
NATURE OF CONVEYANCE:	ASSIGNMENT										
CONVEYING PARTY DATA											
<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 70%;">Name</th> <th style="width: 30%;">Execution Date</th> </tr> </thead> <tbody> <tr> <td>Nicholas Richard Clew</td> <td>09/09/2010</td> </tr> <tr> <td>Peter John Elliot</td> <td>09/09/2010</td> </tr> <tr> <td>Stephen Henry Kaminski</td> <td>09/09/2010</td> </tr> </tbody> </table>		Name	Execution Date	Nicholas Richard Clew	09/09/2010	Peter John Elliot	09/09/2010	Stephen Henry Kaminski	09/09/2010		
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<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 20%;">Name:</td> <td>Henrob Limited</td> </tr> <tr> <td>Street Address:</td> <td>Second Avenue, Zone 2, Deeside Industrial Park</td> </tr> <tr> <td>City:</td> <td>Flintshire</td> </tr> <tr> <td>State/Country:</td> <td>UNITED KINGDOM</td> </tr> <tr> <td>Postal Code:</td> <td>CH5 2NX</td> </tr> </table>		Name:	Henrob Limited	Street Address:	Second Avenue, Zone 2, Deeside Industrial Park	City:	Flintshire	State/Country:	UNITED KINGDOM	Postal Code:	CH5 2NX
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PROPERTY NUMBERS Total: 1											
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CORRESPONDENCE DATA											
<p>Fax Number: (414)277-0656 <i>Correspondence will be sent via US Mail when the fax attempt is unsuccessful.</i></p> <p>Phone: (414)271-6560</p> <p>Email: mkeipdocket@michaelbest.com</p> <p>Correspondent Name: Michael Best & Friedrich LLP</p> <p>Address Line 1: 100 East Wisconsin Avenue</p> <p>Address Line 2: Suite 3300</p> <p>Address Line 4: Milwaukee, WISCONSIN 53202-4108</p>											
ATTORNEY DOCKET NUMBER:	063511-9160-US00										
NAME OF SUBMITTER:	Edward R. Lawson Jr.										

Total Attachments: 2
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PATENT
REEL: 024997 FRAME: 0875

CH \$40.00 12921503

ASSIGNMENT

Pursuant to our obligation to Henrob Limited (hereinafter referred to as "Assignee"), a British company having its principal place of business at:

Second Avenue, Zone 2
Deeside Industrial Park
Flintshire CH5 2NX, Great Britain

and for other valuable and sufficient consideration, receipt whereof is hereby acknowledged, we:

Nicholas Richard Clew
25584 Lynford Street
Farmington Hills, MI 48336

Peter John Elliot
1988 Austin Drive
Novi, MI 48337

Stephen Henry Kaminski
25504 Normandy
Roseville, MI 48066

confirm our obligation to and hereby sell, assign and convey, unto Assignee, its successors and assigns, our entire right, title and interest

(1) in and to inventions described in a patent application titled DIE CONDITION DETECTION the specification of which was filed with my authority on March 3, 2009 as International Patent Application No. PCT/GB2009/000572 (Atty. File No. 063511-9160-US00) (hereinafter the "PCT application") which application claims the benefit of United States Provisional Patent Application No. 61/035,208, filed March 10, 2008 and United States Provisional Patent Application No. 61/114,254, filed November 13, 2008 (hereinafter the "U.S. provisional patent applications");

(2) in and to the PCT application and the U.S. provisional patent applications, in and to all other U.S. patent applications (including PCT national phase, divisional, continuation, continuation-in-part, §111(b) provisional, §111(a), and reissue applications) based upon said

invention or claiming the benefit of the PCT application, or the U.S. provisional patent application, and in and to the patent or patents to be granted thereon, to the full end of the term or terms for which said patent or patents may be granted;

(3) in and to all patent applications on said invention now or hereafter filed in countries foreign to the United States of America, including foreign applications entering the national phase of the PCT application, and in and to any and all patents granted on said applications to the full end of the terms for which said patents may be granted; and

(4) under the International Convention in respect to the PCT application and the U.S. provisional patent applications.

We agree that any patent applications of any foreign countries which may be filed shall be filed in the name of Assignee with a claim to priority based on the PCT application and the U.S. provisional patent applications.

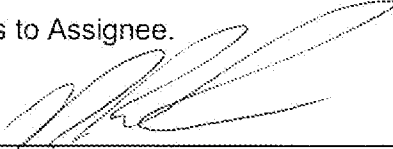
We hereby agree that we will, upon demand of Assignee, its successors or assigns, and without further consideration to us, execute any and all papers that may be necessary, or deemed by Assignee, its successors or assigns, to be necessary, to a complete fulfillment of the intent and purposes of this Assignment, it being understood that any expense incident to the execution of such papers shall be paid by Assignee, its successors and assigns, and not by us.

And the Commissioner of Patents and Trademarks of the United States is hereby authorized and requested to issue said patent or patents to Assignee.

SEP 9 2010
Date

9/9/2010
Date

9-9-2010
Date


Nicholas Richard Clew


Peter John Elliot


Stephen Henry Kaminski

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