

PATENT ASSIGNMENT

Electronic Version v1.1

Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT
CONVEYING PARTY DATA	
Name	Execution Date
Mamad JAHANI	01/12/2006
Colin NEWPORT	01/17/2006
RECEIVING PARTY DATA	
Name:	Copperweld Canada Inc.
Street Address:	P.O.Box 430, 193 Givins Street
City:	Woodstock, Ontario
State/Country:	CANADA
Postal Code:	N4S 7Y6
PROPERTY NUMBERS Total: 1	
Property Type	Number
Application Number:	12957350
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ATTORNEY DOCKET NUMBER:	GLO 0009 US
NAME OF SUBMITTER:	Michael L. Kenaga
Total Attachments: 2 source=inventor_assignment#page1.tif source=inventor_assignment#page2.tif	

OP \$40.00 12957350

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PATENT
REEL: 025496 FRAME: 0176

ASSIGNMENT (World)

WHEREAS,

JAHANI, Mamad and **NEWPORT, Colin** hereinafter referred to as Assignor,
whose full post office addresses are,

Schwachhauser Heerstr. 172B, Bremen, 28213, Germany

20 Colonial Drive, Ayr, Ontario, N0P 1E0, Canada

have made an invention relating to and entitled:

TUBULAR ARTICLES WITH VARYING WALL THICKNESS AND METHOD OF MANUFACTURING SAME

hereinafter referred to as The Invention, as fully set forth and described in the following
application(s) for Letters Patent identified as:

<u>Country</u>	<u>Serial number</u>	<u>Filing date</u>
Canada	2,526,117	October 28, 2005
U.S.A.	11/261,369	October 28, 2005

hereinafter referred to as The Applications;

AND WHEREAS,

Copperweld Canada Inc.

hereinafter referred to as Assignee, whose full post office address is

P.O. Box 430, 193 Givins Street, Woodstock, Ontario, N4S 7Y6, Canada

desires to acquire Assignor's entire right, title and interest in and to The Invention and The
Applications;


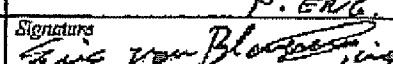
NOW THEREFORE, in consideration of the sum of One Dollar (\$1.00) and other good
and valuable consideration, the receipt and sufficiency of which is hereby acknowledged,
Assignor does hereby sell, assign, transfer and set over to Assignee, its successors, assigns, or
legal representatives, its entire right, title and interest for Canada, the United States and all other
countries throughout the World in and to The Invention, together with its entire right, title and
interest in and to The Applications and any and all Letters Patent that may issue for The
Invention, including any and all divisions, reissues, continuations and extensions of The

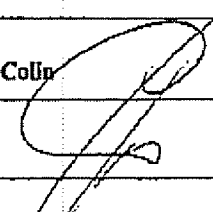

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Applications, to the full end of the term for which each said Letters Patent may be granted, and including any right to claim priority based on The Applications, the same to be held and enjoyed as fully and completely as the same would have been held and enjoyed by Assignor had this Assignment not been made;

AND ASSIGNOR, on behalf of itself and its executors and administrators, does hereby covenant and agree to do all such lawful acts and things and to execute without further consideration such further lawful assignments, documents, assurances, applications and other instruments as may reasonably be required by said Assignee, its successors, assigns, or legal representatives, to obtain any and all Letters Patent for the Invention and vest the same in said Assignee, its successors, assigns, or legal representatives.

AND ASSIGNOR, on behalf of itself and its executors and administrators, does hereby authorize said Assignee, its successors, assigns, or legal representatives, including its Patent Agents, Blake, Cassels & Graydon LLP, to amend the present assignment to insert or correct the filing date, serial number or other identifying information of the Applications as may be needed to record this assignment.

Assignor 1	Witness
Name JAHANI, Mamad	Name ERIC VAN BUREN P. ENG.
Signature 	Signature 
Date Jan 12/2006	Date 12 JAN 06.

Assignor 2	Witness
Name NEWPORT, Colin	Name LAVIO VERBAND
Signature 	Signature 
Date 17 JAN 06	Date Jan 16 2006

Blake, Cassels & Graydon LLP (7/04)