PATENT ASSIGNMENT

Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE: NEW ASSIGNMENT

NATURE OF CONVEYANCE: RELEASE BY SECURED PARTY

CONVEYING PARTY DATA

Name	Execution Date
Wells Fargo National Association	09/09/2010

RECEIVING PARTY DATA

Name:	Titanium Hearth Technologies, Inc.
Street Address:	3 Lincoln Centre, 5430 LBJ Freeway, Suite 1700
City:	Dallas
State/Country:	TEXAS
Postal Code:	75240

PROPERTY NUMBERS Total: 3

Property Type	Number
Patent Number:	5291940
Patent Number:	5171357
Patent Number:	5922273

CORRESPONDENCE DATA

Fax Number: (212)303-2754

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

Phone: 2124158600

Email: bschurter@lockelord.com

Correspondent Name: Brandon T. Schurter

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Address Line 2: Locke Lord Bissell & Liddell

Address Line 4: New York, NEW YORK 10281

ATTORNEY DOCKET NUMBER: 0589241.00017

NAME OF SUBMITTER: Brandon T. Schurter

Total Attachments: 5

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RELEASE AND TERMINATION OF

PATENT COLLATERAL ASSIGNMENT AND SECURITY AGREEMENT

TO ALL WHOM IT MAY CONCERN:

This Release and Termination Agreement ("Release and Termination") refers to the Patent Collateral Assignment and Security Agreement ("Agreement") between TITANIUM HEARTH TECHNOLOGIES, INC. a Delaware Corporation ("THT") and CONGRESS FINANCIAL CORPORATION (SOUTHWEST) ("CONGRESS"), in favor of CONGRESS, as a Secured Party dated February 25, 2000, and recorded with the United States Patent and Trademark Office ("USPTO") on March 9, 2000 on Reel / Frame: 010655 / 0742. Capitalized terms used herein and not otherwise defined have the meanings ascribed to them in the Agreement.

The undersigned, WELLS FARGO NATIONAL ASSOCIATION ("WELLS FARGO"), is the successor by merger to WACHOVIA BANK, NATIONAL ASSOCIATION, which is the successor by merger to CONGRESS.

THT has requested, and WELLS FARGO has agreed, to discharge the Agreement and to release the patents, license agreements, and any other security interests set forth in the Agreement and together with all exhibits, amendments, related agreements, documents, and/or instruments.

WELLS FARGO hereby releases and terminates the Agreement and all right, title and interest in the patents and license agreements which were pledged, mortgaged and/or set over to CONGRESS pursuant to the Agreement. This Release and Termination includes, but is not limited to, any and all patents, applications, registrations, and recordings described in Exhibit A of the Agreement and attached herewith, together with any reissues, divisionals, continuations, extensions, renewals, foreign filings, additional inventions, improvements, and the like not explicitly identified in Exhibit A; and further includes any licensing agreements as set forth in Exhibit B together with any related or amended licensing agreements not explicitly identified in Exhibit B.

The undersigned has executed this Release and Termination this _____day of ______. 2010.

WELLS FARGO NATIONAL ASSOCIATION

successor by merger to Wachovia Bank, National Association

successor by merger to Congress Financial Corporation (Southwest)

Name: 172. GALANGON
Title: Jalangon 111/11/10/10/20

STATE OF) / EXAS	
county of Dallas	
On this day of Sept 2010 before appeared to me MACK ALOUIC, known and known to me to be the individua	me, the undersigned authority, personally
appeared to me ///AFK (ANOUIC)	KETATIONSHIP MANAGER,
known and known to me to be the individual foregoing Assignment, and who duly acknowns his own voluntary act and deed for the use	wledged to me that he executed the same
Wanda Caux	
Notary Public	
	WANDA J. CAVE Notary Public, State of Texes My Commission Expires October 02, 2011

EXhibit A TITANIUM HEARTH TECHNOLOGIES, INC. SCHEDULE OF PATENTS (U.S. Only)

	Method and Apparatus for Titar High Vacuum Casting Tec	_		Modular Hearth Arrangement Titar	A.Joh	_	Static Vacuum Casting of Ingots Titan		Beam Furnace Tec	Intermediate Pressure Electron Titan	Reactive Metal A.Joh	Particulate Tec	Vacuum Processing of Titan		Beam Furnace Tec	Method of Operating Electron Titan	A.Joh		Vacuum Processing of Titan			Cold Hearth Refining Titan	A.Joh		Continuous Casting of Ingots Titan	A.Joh		Cold Hearth Refining Apparatus Titan			Continuous Casting of Fine Titan			High Capacity Electron Beam Titani	Laisill
Demotron	Titanium Hearth Technologies/		Technologies	Titanium Hearth	A.Johnson Metals	Technologies/	Titanium Hearth	A.Johnson Metals	Technologies/	Titanium Hearth	A.Johnson Metals	Technologies/	Titanium Hearth	A.Johnson Metals	Technologies/	Titanium Hearth	A.Johnson Metals	Technologies/	Titanium Hearth	A.Johnson Metals	Technologies/	Fitanium Hearth	A. Johnson Metals	Technologies/	Titanium Hearth	A.Johnson Metals	Technologies/	Titanium Hearth	A. Johnson Metals	Technologies/	Titanium Hearth	A. Johnson Metals	Technologies/	Titanium Hearth	OWING.
	4,558,729		•	5,922,273		,	5,291,940			5,222,547			5,171,357			5,100,463			5,084,090			4,961,776		,	4,936,375	-		4.932.635			4,838,340			4,823,358	Fat. No./bet. No.
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	01/12/04			09/04/17			09/13/11	-		07/19/10			12/16/11			07/19/10			07/19/10			07/11/08			10/13/08			07/11/08			10/13/08			07/28/08	Expilation Paix

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Titanium Hearth 4,641,704 U.S.A. Technologies/ Degussa Titanium Hearth 4,616,363 U.S.A. Technologies/ A.Johnson Metals Titanium Hearth Re 32,932 U.S.A. Technologies/ A.Johnson Metals Titanium Hearth 4,583,580 U.S.A. Technologies/				Electrometals	
Titanium Hearth Technologies/ Degussa Titanium Hearth Technologies/ A.Johnson Metals Titanium Hearth Technologies/ A.Johnson Metals Titanium Hearth Technologies/ A.Johnson Metals Titanium Hearth Titanium Hearth A.583,580 U.S.A.				Technologies/	Ingot Produced Thereby
Titanium Hearth Technologies/ Degussa Titanium Hearth Technologies/ A.Johnson Metals Technologies/ A.Johnson Metals Technologies/ A.Johnson Metals Technologies/ A.Johnson Metals	09/28/04	U.S.A.	4,583,580	Titanium Hearth	Continuous Casting Method and
Titanium Hearth Technologies/ Degussa Titanium Hearth Technologies/ A.Johnson Metals Titanium Hearth Re 32,932 U.S.A. Technologies/				A.Johnson Metals	
Titanium Hearth Technologies/ Degussa Titanium Hearth Technologies/ A.Johnson Metals Titanium Hearth Re 32,932 U.S.A.				Technologies/	
Titanium Hearth 4,641,704 U.S.A. Technologies/ Degussa Titanium Hearth 4,616,363 U.S.A. Technologies/ A.Johnson Metals	03/06/07	U.S.A.	Re 32,932	Titanium Hearth	Cold Hearth Refining
Titanium Hearth 4,641,704 U.S.A. Technologies/ Degussa Titanium Hearth 4,616,363 U.S.A. Technologies/				A. Johnson Metals	
Titanium Hearth 4,641,704 U.S.A. Technologies/ Degussa Titanium Hearth 4,616,363 U.S.A.				Technologies/	Magnetic Stabilization
Titanium Hearth 4,641,704 U.S.A. Technologies/ Degussa	05/22/05	U.S.A.	4,616,363	Titanium Hearth	Electron Beam Furnace with
Titanium Hearth 4,641,704 U.S.A. Technologies/				Degussa	(CB# 03849-06)
Titanium Hearth 4,641,704 U.S.A.				Technologies/	and Ingot Produced Thereby
	01/25/05	U.S.A.	4,641,704	Titanium Hearth	Continuous Casting Method

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Exhibit B

Licensing Agreements

- License Agreement dated June 30, 1997 between Titanium Metals Corporation and Valtimet, SAS
- 2. License Agreement dated June 30, 1997 between LASAB Laser Applikations und Bearbeitungs, GmbH and Titanium Metals Corporation
- 3. License Agreement dated June 30, 1997 between Valinox Welded, SA and Valtimet, SAS
- 4. Technology Sublicense Agreement dated July 31, 1996 between TIMET Savoie and Compagnie Europeenne du Zirconium--CEZUS
- US Technology Agreement dated July 31, 1996 between Titanium Metals Corporation and TIMET Savoie, SA
- UK Technology Agreement dated July 31, 1997 between TIMET UK Ltd. and TIMET Savoie SA
- Cross License Agreement dated June 25, 1996 between TIMET UK Ltd. and Titanium Metals Corporation (with Amendment No. 1 dated July 12, 1996
- 8. Exclusive License (no given date) between Titanium Metals Corporation and United States of America, as represented by The Secretary of the Navy
- License Agreement dated August 1, 1980 between Alcan International Limited and TIMET Division of Titanium Metals Corporation of America
- Technology Transfer Agreement dated April 4, 1986 between Nippon Steel Corporation and Titanium Metals Corporation of America (with Amendment Nos. 1-3)
- 11. Agreement dated August 7, 1991 between Titanium Metals Corporation and Nippon Steel Corporation
- 12. Commercial Grade Zirconium Supply Agreement dated September 23, 1999 (effective May 1, 1999) between Compagnie Europeenne du Zirconium--CEZUS, SA and Titanium Metals Corporation
- Sublicense and Technical Assistance Agreement by and between Union Titanium Sponge Corporation and Titanium Metals Corporation of America, dated May 30, 1990.
- Settlement Agreement effective July 28, 1992 between Axel Johnson Metals, Inc. and Teledyne Industries, Inc.
- 15. Miscellaneous software and similar licenses (including SAP)

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RECORDED: 12/30/2010