PATENT ASSIGNMENT

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SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT

CONVEYING PARTY DATA

Name	Execution Date
BLAIR E. CARLSON	02/07/2011
PEI-CHUNG WANG	02/07/2011
DAVID S. YANG	02/07/2011

RECEIVING PARTY DATA

Name:	GM GLOBAL TECHNOLOGY OPERATIONS LLC
Street Address:	P.O. BOX 300
Internal Address:	MAIL CODE 482-C23-B21
City:	DETROIT
State/Country:	MICHIGAN
Postal Code:	48265-3000

PROPERTY NUMBERS Total: 1

Property Type	Number
Application Number:	13016012

CORRESPONDENCE DATA

Fax Number: (248)641-0270

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ATTORNEY DOCKET NUMBER: P012711-MJL

NAME OF SUBMITTER: Michael D. Wiggins

Total Attachments: 3

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PATENT REEL: 025829 FRAME: 0849 \$40,00 130160

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PATENT REEL: 025829 FRAME: 0850

ASSIGNMENT

Pursuant to an agreement with my employer, I formally assign to GM GLOBAL TECHNOLOGY OPERATIONS LLC, the entire right, title and interest, in all countries and application types, in the improvements set forth in the United States patent application P012711-MJL entitled

Crack Avoidance in Resistance Spot Welded Materials

for which I executed a declaration dated as indicated below. If the patent application has been filed, I authorize any patent practitioner associated with Customer Number 74175 to insert the application number and filing date of said application here in parentheses (13/016,012 filed January 28, 2011) when known.

Inventor's signature	Claud Carlan	Date Feb 7, Zelf
Full name :	BLAIR E. CARLSON	Declaration dated:
Residence:	ANN ARBOR, MICHIGAN	
Inventor's signature		
Full name :	PEI-CHUNG WANG	Declaration dated:
Residence:	SHANGHAI, CHINA	
Inventor's signature		Date
Full name :	DAVID S. YANG	Declaration dated:
Residence:	PUDONG, CHINA	

PATENT REEL: 025829 FRAME: 0851

Customer No. 74175 P012711-MJL, Page 1

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Inventor's signature		Date	
Full name:	BLAIR E. CARLSON	Declaration dated:	
Residence:	ANN ARBOR, MICHIGAN		
Inventor's signature	My W.J	Date Fub 7, 2011	
Full name :	PEI-CHUNG WANG	Declaration dated:	
Residence:	SHANGHAI, CHINA	Fab 7, 20/1	
Inventor's signature		Date	
Full name:	DAVID S. YANG	Declaration dated:	
Residence :	PUDONG, CHINA		

PATENT REEL: 025829 FRAME: 0852

Customer No. 74175 P012711-MJL, Page 1

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Inventor's signature		Date
Full name :	BLAIR E. CARLSON	Declaration dated:
Residence :	ANN ARBOR, MICHIGAN	
Inventor's signature		Date
Full name :	PEI-CHUNG WANG	Declaration dated:
Residence:	SHANGHAI, CHINA	
Inventor's signature	DAVID S. YANG	Date 02/07/2011_
Full name :	DAVID S. YANG	Declaration dated:
Residence:	PUDONG, CHINA	02/07/2011

PATENT

REEL: 025829 FRAME: 0853