

PATENT ASSIGNMENT

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SUBMISSION TYPE:	NEW ASSIGNMENT								
NATURE OF CONVEYANCE:	ASSIGNMENT								
CONVEYING PARTY DATA									
<table border="1"> <thead> <tr> <th>Name</th> <th>Execution Date</th> </tr> </thead> <tbody> <tr> <td>Jie Gu</td> <td>02/17/2011</td> </tr> <tr> <td>Sheri K. Kurgin</td> <td>02/18/2011</td> </tr> <tr> <td>Paula J. Deeds</td> <td>02/17/2011</td> </tr> </tbody> </table>		Name	Execution Date	Jie Gu	02/17/2011	Sheri K. Kurgin	02/18/2011	Paula J. Deeds	02/17/2011
Name	Execution Date								
Jie Gu	02/17/2011								
Sheri K. Kurgin	02/18/2011								
Paula J. Deeds	02/17/2011								
RECEIVING PARTY DATA									
Name:	GM Global Technology Operations LLC								
Street Address:	P.O. Box 300								
Internal Address:	Mail Code 482-C23-B21								
City:	Detroit								
State/Country:	MICHIGAN								
Postal Code:	48265-3000								
PROPERTY NUMBERS Total: 1									
<table border="1"> <thead> <tr> <th>Property Type</th> <th>Number</th> </tr> </thead> <tbody> <tr> <td>Application Number:</td> <td>13032860</td> </tr> </tbody> </table>		Property Type	Number	Application Number:	13032860				
Property Type	Number								
Application Number:	13032860								
CORRESPONDENCE DATA									
Fax Number:	(248)380-8968								
<i>Correspondence will be sent via US Mail when the fax attempt is unsuccessful.</i>									
Phone:	248-380-9300								
Email:	cap@quinnlawgroup.com								
Correspondent Name:	Quinn Law Group								
Address Line 1:	39555 Orchard Hill Pl., Ste 520								
Address Line 4:	Novi, MICHIGAN 48375								
ATTORNEY DOCKET NUMBER:	P012508-PTUS-DPH / GM2191								
NAME OF SUBMITTER:	Christopher W. Quinn								
Total Attachments: 1 source=Assignment_P012508#page1.tif									

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PATENT

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REEL: 025849 FRAME: 0436


ASSIGNMENT

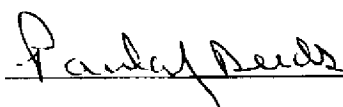
Pursuant to an agreement with my employer, I formally assign to GM GLOBAL TECHNOLOGY OPERATIONS LLC, the entire right, title and interest, in all countries and application types, in the improvements set forth in the United States patent application P012508-PTUS-RRM entitled

ELECTRONIC SYSTEM AND METHOD FOR COMPENSATING THE DIMENSIONAL ACCURACY OF A 4-AXIS CNC MACHINING SYSTEM USING GLOBAL AND LOCAL OFFSETS

for which I executed a declaration dated as indicated below. If the patent application has been filed, I authorize practitioners associated with Customer No. 72823 to insert the application number and filing date of said application here in parentheses (13/032860 filed 23-FEB-2011) when known.

Inventor's signature  Date 2/17/2011
Full name : JIE GU Declaration dated :
Residence : CLARKSTON, MI _____

Inventor's signature  Date 2/18/2011
Full name : SHERI K KURGIN Declaration dated :
Residence : MACOMB, MICHIGAN _____

Inventor's signature  Date 2/17/11
Full name : PAULA J DEEDS Declaration dated :
Residence : YPSILANTI, MICHIGAN _____