PATENT ASSIGNMENT

Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT		
NATURE OF CONVEYANCE:	ASSIGNMENT		

CONVEYING PARTY DATA

Name	Execution Date	
Brandon Hebert	02/08/2011	
Christopher Conway	02/08/2011	

RECEIVING PARTY DATA

Name:	Thermal Dynamics Corporation
Street Address:	82 Benning Street
City:	West Lebanon
State/Country:	NEW HAMPSHIRE
Postal Code:	03745

PROPERTY NUMBERS Total: 1

Property Type	Number
Application Number:	13023660

CORRESPONDENCE DATA

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Address Line 4: Ann Arbor, MICHIGAN 48104

ATTORNEY DOCKET NUMBER: 13384-589

NAME OF SUBMITTER: Kelly K. Burris

Total Attachments: 2

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PATENT

REEL: 025917 FRAME: 0292

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ASSIGNMENT

Atty. Docket No.13384-589

WHEREAS, the undersigned, hereinafter referred to collectively as Assignor, has invented:

METHOD AND APPARATUS FOR RECYCLING SHIELD GAS IN A PLASMA ARC TORCH

for whic patent	ch Ass	signor is	about to make or has made United States or International application for
	(a)		executed on even date preparatory to filing (each inventor should sign this Assignment on the same day as he/she signs the Declaration and Power of Attorney);
	(b)		executed on,; or
	(c)	X	filed on $\frac{02/09/11}{1}$, and assigned Serial No. $\frac{13/023,660}{1}$ or PCT Internationa Application No;
	(d)		U.S. Patent No. , issued ; and

WHEREAS, Thermal Dynamics Corporation, 82 Benning Street, West Lebanon, New Hampshire, 03745, U.S.A., hereinafter referred to as Assignee, is desirous of acquiring an interest therein:

NOW, THEREFORE, for good and valuable consideration, the receipt and adequacy whereof is hereby acknowledged, Assignor by these presents does sell, assign and transfer unto Assignee and its successors in interest, the full and exclusive right, title and interest in the United States of America and all foreign countries, including the right to claim priority under the laws of the United States, the Paris Convention, and any foreign countries, to the said invention as described in the aforesaid application, said application for patent and all Letters Patent therefor to be held and enjoyed by Assignee to the full end of the term for which said Letters Patent are granted and any extensions thereof as fully and entirely as the same would have been held by Assignor had this assignment and sale not been made, and the right to recover for past infringements of, or liabilities for, any of the rights relating to any of said applications or patents resulting therefrom;

Assignor hereby covenants and agrees to execute all instruments or documents required or requested for the making and prosecution of any applications of any type for patent in the United States and in all foreign countries including, but not limited to, any provisional, continuation, continuation-in-part, divisional, renewal or substitute thereof, and as to letters patent any reissue, re-examination, or extension thereof, and for litigation regarding, or for the purpose of protecting title and to the said invention, the United States application for patent, or Letters Patent therefor, and to testify in support thereof, for the benefit of Assignee without further or other compensation than that above set forth;

Assignor hereby covenants that no assignment, sale or agreement or encumbrance has been or will be entered into which would conflict with this Assignment; and

Assignor hereby requests the Commissioner of Patents and Trademarks to issue said Letters Patent of the United States of America to Assignee, and requests that any official of any country or countries foreign to the United States, whose duty it is to issue or grant patents and applications as aforesaid, to issue said Letters Patent, Utility Model Registration or Inventor's Certificate to Assignee.

ASSIGNMENT

Atty. Docket No.13384-589

Assignor hereby authorizes (Application No. 13/023,660 number of said application when kno	_, filed _ Februar		
Brandon Hebert	2/4/11 Date		
Chris Conway Con	2/8/2011 Date		
	Date		
	 Date		