

**PATENT ASSIGNMENT**

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<b>SUBMISSION TYPE:</b>	NEW ASSIGNMENT
<b>NATURE OF CONVEYANCE:</b>	ASSIGNMENT
<b>CONVEYING PARTY DATA</b>	
<b>Name</b>	<b>Execution Date</b>
Sampath K. Vanimisetti	03/10/2011
David R. Sigler	03/08/2011
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<b>State/Country:</b>	MICHIGAN
<b>Postal Code:</b>	48265-3000
<b>PROPERTY NUMBERS Total: 1</b>	
<b>Property Type</b>	<b>Number</b>
<b>Application Number:</b>	13049960
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<b>ATTORNEY DOCKET NUMBER:</b>	P009717-ISL-MJL / GM2210
<b>NAME OF SUBMITTER:</b>	Christopher W. Quinn
<b>Total Attachments: 2</b> source=Assignment_P009717#page1.tif source=Assignment_P009717#page2.tif	

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**ASSIGNMENT**

Pursuant to an agreement with my employer, I formally assign to GM GLOBAL TECHNOLOGY OPERATIONS LLC, the entire right, title and interest, in all countries and application types, in the improvements set forth in the United States patent application P009717-ISL-MJL entitled

**WELDING ELECTRODE AND METHOD OF FORMING A RESISTANCE SPOT WELD JOINT**

for which I executed a declaration dated as indicated below. If the patent application has been filed, I authorize practitioners associated with Customer No. 72823 to insert the application number and filing date of said application here in parentheses (13/049,960 filed 17-MAR-2011) when known.

Inventor's signature	<u>V. Sampath Kumar</u>	Date	<u>10/MARCH/2011</u>
Full name :	SAMPATH K. VANIMISETTI	Declaration dated :	
Residence :	BANGALORE, KARNATAKA		<u>10/MARCH/2011</u>
Inventor's signature	_____	Date	_____
Full name :	DAVID R. SIGLER	Declaration dated :	
Residence :	SHELBY TOWNSHIP, MICHIGAN		_____

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Inventor's signature \_\_\_\_\_ Date \_\_\_\_\_

Full name : SAMPATH K. VANIMISETTI Declaration dated :

Residence : BANGALORE, KARNATAKA \_\_\_\_\_

Inventor's signature David R Sigler Date 3/8/11

Full name : DAVID R. SIGLER Declaration dated :

Residence : SHELBY TOWNSHIP, MICHIGAN 3/8/11