

PATENT ASSIGNMENT

Electronic Version v1.1
 Stylesheet Version v1.1

SUBMISSION TYPE:	CORRECTIVE ASSIGNMENT
NATURE OF CONVEYANCE:	Corrective Assignment to correct the 2 incorrect patent numbers: delete 0361138 and replace with D361138; and delete 784,840 and replace with 5,784,840. previously recorded on Reel 025814 Frame 0918. Assignor(s) hereby confirms the Release by Secured Party.

CONVEYING PARTY DATA

Name	Execution Date
General Electric Capital Corporation, as agent	01/26/2011

RECEIVING PARTY DATA

Name:	Alcoa Home Exteriors, Inc.
Street Address:	2600 Grand Blvd.
City:	Kansas City
State/Country:	MISSOURI
Postal Code:	64108

Name:	Great Lakes Window, Inc.
Street Address:	4415 Pheasant Ridge Road
City:	Roanoke
State/Country:	VIRGINIA
Postal Code:	24014

Name:	Kroy Building Products, Inc.
Street Address:	2600 Grand Blvd.
City:	Kansas City
State/Country:	MISSOURI
Postal Code:	64108

Name:	MW Manufacturers Inc.
Street Address:	4415 Pheasant Ridge Road
City:	Roanoke
State/Country:	VIRGINIA
Postal Code:	24014

CH \$80.00 D361138

Name:	Napco, Inc.
Street Address:	2600 Grand Blvd.
City:	Kansas City
State/Country:	MISSOURI
Postal Code:	64108

Name:	New Alenco Window, Ltd.
Street Address:	4415 Pheasant Ridge Road
City:	Roanoke
State/Country:	VIRGINIA
Postal Code:	24014

Name:	New Glazing Industries, Ltd.
Street Address:	4415 Pheasant Ridge Road
City:	Roanoke
State/Country:	VIRGINIA
Postal Code:	24014

Name:	Ply Gem Holdings, Inc.
Street Address:	500 Park Avenue
City:	New York
State/Country:	NEW YORK
Postal Code:	10022

Name:	Ply Gem Industries, Inc.
Street Address:	5020 Weston Parkway
City:	Cary
State/Country:	NORTH CAROLINA
Postal Code:	27513

Name:	Ply Gem Pacific Windows Corporation
Street Address:	4415 Pheasant Ridge Road
City:	Roanoke
State/Country:	VIRGINIA
Postal Code:	24014

Name:	Variform, Inc.
Street Address:	2600 Grand Blvd.
City:	Kansas City
State/Country:	MISSOURI

Postal Code: 64108

PROPERTY NUMBERS Total: 2

Property Type	Number
Patent Number:	D361138
Patent Number:	5784840

CORRESPONDENCE DATA

Fax Number: (312)558-5700
Correspondence will be sent via US Mail when the fax attempt is unsuccessful.
Phone: 312 558-6352
Email: lkonrath@winston.com
Correspondent Name: Laura Konrath
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Address Line 2: Winston & Strawn LLP, Suite 2800
Address Line 4: Chicago, ILLINOIS 60601

ATTORNEY DOCKET NUMBER: 83507-52

NAME OF SUBMITTER: Laura Konrath

Total Attachments: 11

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PATENT ASSIGNMENT

Electronic Version v1.1
Stylesheet Version v1.1

02/17/2011
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*Need correction
of 2
PATENTS
\$80*

SUBMISSION TYPE:	NEW ASSIGNMENT
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NATURE OF CONVEYANCE:	RELEASE BY SECURED PARTY
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CONVEYING PARTY DATA

Name	Execution Date
General Electric Capital Corporation, as agent	01/28/2011

RECEIVING PARTY DATA

Name:	Alcoa Home Exteriors, Inc.
Street Address:	2600 Grand Blvd.
City:	Kansas City
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Postal Code:	64108

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City:	Roanoke
State/Country:	VIRGINIA
Postal Code:	24014

Name:	Kroy Building Products, Inc.
Street Address:	2600 Grand Blvd.
City:	Kansas City
State/Country:	MISSOURI
Postal Code:	64108

Name:	MW Manufacturers Inc.
Street Address:	4415 Pheasant Ridge Road
City:	Roanoke
State/Country:	VIRGINIA
Postal Code:	24014

Name:	Napco, Inc.
Street Address:	2600 Grand Blvd.

CH \$3200.00 D365883

City:	Kansas City
State/Country:	MISSOURI
Postal Code:	64108

Name:	New Alenco Window, Ltd.
Street Address:	4415 Pheasant Ridge Road
City:	Roanoke
State/Country:	VIRGINIA
Postal Code:	24014

Name:	New Glazing Industries, Ltd.
Street Address:	4415 Pheasant Ridge Road
City:	Roanoke
State/Country:	VIRGINIA
Postal Code:	24014

Name:	Ply Gem Holdings, Inc.
Street Address:	500 Park Avenue
City:	New York
State/Country:	NEW YORK
Postal Code:	10022

Name:	Ply Gem Industries, Inc.
Street Address:	5020 Weston Parkway
City:	Cary
State/Country:	NORTH CAROLINA
Postal Code:	27513

Name:	Ply Gem Pacific Windows Corporation
Street Address:	4415 Pheasant Ridge Road
City:	Roanoke
State/Country:	VIRGINIA
Postal Code:	24014

Name:	Variform, Inc.
Street Address:	2600 Grand Blvd.
City:	Kansas City
State/Country:	MISSOURI
Postal Code:	64108

PROPERTY NUMBERS Total: 80

Property Type	Number
Patent Number:	D365883
Patent Number:	5400473
Patent Number:	4516356
Patent Number:	6948704
Patent Number:	5660376
Patent Number:	6314699
Patent Number:	D461568
Patent Number:	D503000
Patent Number:	D454964
Patent Number:	D454965
Patent Number:	D455220
Patent Number:	D455502
Patent Number:	D454963
Patent Number:	D405546
Patent Number:	D405545
Patent Number:	D446315
Patent Number:	D487158
Patent Number:	5988599
Patent Number:	6202987
Patent Number:	6755394
Patent Number:	D487160
Patent Number:	D490543
Patent Number:	6041486
Patent Number:	6882056
Patent Number:	5873671
Patent Number:	6993843
Application Number:	11236107
Application Number:	10824707
Patent Number:	D565747
Patent Number:	7048259
Patent Number:	6893008
Application Number:	11650307
Patent Number:	6460829
Patent Number:	5853167

Patent Number:	5556079
Application Number:	11071486
Application Number:	11124605
Patent Number:	5053176
Patent Number:	4352771
Application Number:	10620545
Patent Number:	4549378
Patent Number:	4400919
Patent Number:	D402063
Patent Number:	D404504
Patent Number:	D382351
Patent Number:	6341463
Patent Number:	6341464
Patent Number:	6065260
Patent Number:	6523391
Patent Number:	5232751
Patent Number:	6604897
Patent Number:	4843793
Application Number:	11227309
Patent Number:	6558070
Patent Number:	6455127
Patent Number:	3621539
Patent Number:	0361138
Patent Number:	4726152
Patent Number:	5303522
Patent Number:	5526619
Patent Number:	5565260
Patent Number:	5565056
Patent Number:	5633063
Patent Number:	5924255
Patent Number:	6224701
Patent Number:	6421975
Patent Number:	6715250
Application Number:	10817604
Application Number:	60738282

Application Number:	10833785
Application Number:	10833468
Application Number:	10635830
Patent Number:	6944992
Patent Number:	6786008
Patent Number:	6427388
Patent Number:	0784840
Patent Number:	5211405
Patent Number:	6360890
Patent Number:	6186690
Patent Number:	4855046

CORRESPONDENCE DATA

Fax Number: (312)558-5700
Correspondence will be sent via US Mail when the fax attempt is unsuccessful.
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 Address Line 2: Winston & Strawn LLP, Suite 2800
 Address Line 4: Chicago, ILLINOIS 60601

ATTORNEY DOCKET NUMBER:	83507-52
NAME OF SUBMITTER:	Laura Konrath

Total Attachments: 6
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RELEASE OF LIEN ON PATENTS

This RELEASE OF LIEN ON PATENTS (this "Release"), dated as of January 26, 2011, is made by GENERAL ELECTRIC CAPITAL CORPORATION, in its capacity as collateral agent (the "Collateral Agent") pursuant to the Credit Agreement referred to below in favor of each Guarantor listed on Schedule I hereto (the "Pledgors"). Capitalized terms used herein and not otherwise defined shall have the meanings set forth in or incorporated by reference into the Credit Agreement.

WHEREAS, the Pledgors are Loan Parties under that certain Credit Agreement, dated as of June 9, 2008 (as amended, amended and restated, supplemented or otherwise modified from time to time, the "Credit Agreement"), by and among, among others, Ply Gem Industries, Inc., a Delaware corporation, as the Specified U.S. Borrower, CWD Windows and Doors, Inc., as the Canadian Borrower, and the Collateral Agent;

WHEREAS, in connection with the Credit Agreement, the Pledgors entered into an Intellectual Property Security Agreement, dated as of June 9, 2008 and recorded in the United States Patent and Trademark Office as of July 3, 2008 at Reel 021194, Frame 0053 (the "Security Agreement") pursuant to which the Pledgors granted to the Collateral Agent a security interest in and lien on all right, title and interest of the Pledgors in certain patents, including the patents and patent applications set forth on Schedule II attached hereto (the "Released Patents") to secure the performance of certain obligations (the "Obligations");

WHEREAS, the Obligations have now been satisfied, Pledgors have requested that the Collateral Agent release any and all right, title and interest it and the other Secured Parties may have in the Released Patents pursuant to the Security Agreement, and the Collateral Agent has agreed to do so.

NOW, THEREFORE, in exchange for good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, the Collateral Agent does hereby release, relinquish and discharge its security interest in, to and under the Released Patents and all right, title and interest of the Pledgors in the Released Patents are hereby reassigned to the Pledgors.

The Collateral Agent shall provide the Pledgors, their successors and assigns, or their legal representatives, such information and assistance as the Pledgors may reasonably request (including, without limitation, execution and delivery of any documents as may be reasonably required) in connection with filing the appropriate documentation with the appropriate authority to perfect the release of the security interest on the Released Patents. This Release shall be governed by and construed in accordance with the laws of the State of New York.

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IN WITNESS WHEREOF, the Collateral Agent has caused this Release to be duly executed and delivered by its officer thereunto duly authorized as of the date set forth above.

GENERAL ELECTRIC CAPITAL CORPORATION

By: William J. Kane

Name: William J. Kane

Title: Duly Authorized Signatory

Susan L. Thomas 2.4.2011



SCHEDULE I
to
RELEASE OF LIEN ON PATENTS

PLEDGORS

Alcoa Home Exteriors, Inc.
Great Lakes Window, Inc.
Kroy Building Products, Inc.
MW Manufacturers Inc.
Napco, Inc.
New Alenco Window, Ltd.
New Glazing Industries, Ltd.
Ply Gem Holdings, Inc.
Ply Gem Industries, Inc.
Ply Gem Pacific Windows Corporation
Variform, Inc.

SCHEDULE II
to
RELEASE OF LIEN ON PATENTS

PATENTS AND PATENT APPLICATIONS

GREAT LAKES WINDOW, INC.

	<i>Patent No.</i>	<i>Serial No.</i>	<i>Country</i>
1. SINGLE HUNG WINDOW	D365,883	29022667	USA
2. FOLDAWAY WINDOW CRANK HANDLE WITH A HANDLE RETENTION SPRING	5400473	08/112268	USA
3. INSULATED PLASTIC FRAME FOR DOORS, WINDOWS AND THE LIKE	4516356	06/561304	USA

KROY BUILDING PRODUCTS, INC.

4. BRACKET ASSEMBLY FOR CONNECTING RAILS OF VARIOUS CONFIGURATIONS TO A SUPPORT STRUCTURE	6,948,704	10/361,150	USA
5. CAP AND MOUNTING SYSTEM FOR A FENCE SYSTEM	5,660,376	08/670,941	USA
6. DECK SYSTEM WITH DECK CLIP	6,314,699	09/232,330	USA
7. EXTERIOR SURFACE OF A FENCE RAIL	D461,568	29/127,194	USA
8. FENCE PANEL	D503,000	29/172,295	USA
9. FENCE PANEL	D454,964	29/138,098	USA
10. FENCE PANEL	D454,965	29/138,099	USA
11. FENCE PANEL	D455,220	29/138,095	USA
12. FENCE PANEL	D455,502	29/138,094	USA
13. FENCE PANEL	D454,963	29/138,093	USA
14. FENCE PLANK	D405,546	29/073,566	USA
15. FENCE PLANK	D405,545	29/066,946	USA
16. FENCE RAIL	D446,315	29/138,263	USA
17. FENCE RAIL	D487,158	29/156,731	USA
18. FENCE SYSTEM	5,988,599	08/808,981	USA
19. FENCE SYSTEM	6,202,987	09/435,418	USA
20. FENCE SYSTEM WITH VARIABLE POSITION RAIL	6,755,394	10/267,436	USA
21. INTERIOR AND EXTERIOR SURFACE OF A FENCE PANEL	D487,160	29/182,668	USA
22. INTERIOR AND EXTERIOR SURFACE OF A FENCE RAIL	D490,543	29/154,430	USA
23. METHOD OF ASSEMBLING A FENCE	6,041,486	09/238,754	USA
24. MOUNTING CLIP WITH LOCKING FEATURE	6,682,056	09/699,716	USA
25. RAIL ATTACHMENT BRACKET WITH SNAP-ON COVER	5,873,671	08/802,129	USA
26. RAIL BRACKET MOUNTING SYSTEM WITH LOCKING PIN	6,993,843	10/818,632	USA
27. METHOD FOR CONNECTING RAILS OF VARIOUS CONFIGURATIONS TO SUPPORT STRUCTURE	Application	11/236,107	USA
28. METHOD FOR ATTACHING A FENCE RAIL TO A SUPPORT	7,007,363	10/824,707	USA
29. FENCE PANEL	D565747	29/225,481	USA
30. RAIL BRACKET MOUNTING SYSTEM WITH LOCKING PIN	7,048,259	10/165,177	USA

31. FENCE RAIL CAP BRACKET ASSEMBLY	6,893,008	10/277,721	USA
32. FENCE SYSTEM		11/650,307	USA
33. FENCE SYSTEM WITH VARIABLE POSITION RAIL	6,460,829	09/232,118	USA
34. DECORATIVE COVER FOR POSTS	5,853,167	08/808,980	USA
35. FENCING SYSTEM WITH MOUNTING CLIPS	5,556,079	08/432,936	USA
36. FENCE PANEL WITH INTERLOCK	Application	11/071,486	USA
37. METHOD FOR CONNECTING RAILS OF VARIOUS CONFIGURATIONS TO A SUPPORT STRUCTURE	Application	11/236,107	USA
38. METHOD OF FORMING A BARRIER	Application	11/124,605	USA

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VARIFORM, INC.

39. METHOD AND APPARATUS FOR CREATING CONTROLLED COLOR PATTERNS IN FORMED VINYL SHEET ARTICLE	5,053,176	07/430,571	USA
40. METHOD AND APPARATUS FOR CREATING RANDOM SHADOW PATTERNS IN VINYL SHEET PARTICLE	4,352,771	06/254,632	USA
41. METHOD FOR EXTRUDING AND PRODUCT OF THE METHOD	Application	10/620,545	USA
42. MOBILE HOME SKIRTING SYSTEM	4,549,378	06/503,715	USA
43. MOBILE HOME SKIRTING SYSTEM	4,400,919	06/255,302	USA
44. PERIMETER SKIRTING FOR ELEVATED STRUCTURES	D402,063	29/078,516	USA
45. PERIMETER SKIRTING FOR ELEVATED STRUCTURES	D404,504	29/078,511	USA
46. SIDING INTERLOCK PANEL	D382,351	29/048,918	USA
47. SIDING PANEL	6,341,463	09/420,448	USA
48. SIDING PANEL WITH INTERLOCK	6,341,464	09/518,868	USA
49. SIDING PANEL WITH INTERLOCK	6,065,260	09/053,475	USA
50. VERTICAL HEIGHT IMPACT TESTING APPARATUS	6,523,391	09/877,812	USA
51. VINYL SHEET ARTICLE PRESENTING STRIATED COLOR PATTERNS AND METHOD OF MAKING THE SAME	5,232,751	07/712,552	USA
52. VINYL SIDING TRANSPORT RACK AND METHOD OF CONSTRUCTION	6,604,897	09/949,422	USA
53. MOBILE HOME SKIRTING SYSTEM	4,843,793	07/172,984	USA
54. APPARATUS AND METHOD FOR ADJUSTING COMPONENT FEATURES		11/227,309	USA
55. PROTECT ARRANGEMENT	6558070	09/856,577	USA
56. PROTECTIVE STRUCTURE	6455127	09/284,282	USA
57. BAG SEALER AYERS RALPH L	3621539	05/7,015,005	USA

ALCOA HOME EXTERIORS, INC.

58. EXTRUDED UTILITY TRIM FOR SIDING AND SOFFIT	361,138	29/027,811	USA
59. BRACKET FOR MOUNTING A FIXTURE ON A WALL	4,726,152	06/934,503	USA
60. INTERNALLY FLASHED SIDING CHANNEL	5,303,522	08/065623	USA
61. TRIM ASSEMBLY FOR FINISHING A FIXTURE ON A BUILDING EXTERIOR	5,526,619	08/350313	USA

DESIGN PATENT

Correction: # 2

62. METHOD AND APPARATUS FOR COATING STRIP MATERIAL AND ORNAMENTALLY COATED MATERIAL PRODUCED THEREBY	5,565,260 ^B	08/427475	USA
63. PLURAL EXTRUDER METHOD FOR MAKING A COMPOSITE BUILDING PANEL	5,565,056	08/440568	USA
64. LAMINATED BUILDING PANEL AND METHOD FOR ITS PRODUCTION	5,633,063 ^Z	08/511082	USA
65. SHUTTER ASSEMBLY	5,924,255	09/008035	USA
66. MOLDED PLASTIC SIDING PANEL	6,224,701 ^A	09/392004	USA
67. MOLDED PLASTIC SIDING PANEL	6,421,975	09/766024	USA
68. PLASTIC SIDING PANEL	6,715,250	10/186,939	USA
69. LAMINATED BUILDING PANELS HAVING PRESELECTED COLORS	Application	10/817,604	USA
70. MOLDED PLASTIC SIDING PANEL	Application	60/738,282	USA
71. WIND RESISTANT SIDING PANEL	Application	10/833,785	USA
72. SHIM FOR USING SIDING APPLICATION	Application	10/833,468	USA
73. GUTTER GUARD	7,143,549	10/635,830	USA
74. GUTTER SHIELD	6,944,992	10/780,198	USA
75. EAVES TROUGH WITH A GUTTER SHIELD	6,786,008	10/261,043	USA
76. GUTTER SHIELD	6,427,388	09/853,555	USA

MW MANUFACTURERS, INC.

77. ADJUSTABLE WINDOW CONSTRUCTION	<u>5</u> 784840	08/771509	USA
78. DART BOARD CABINET	5211405	07/770598	USA

FIRST DIGIT MISSING

NAPCO, INC.

79. APPARATUS FOR HOLDING AND DISPLAYING A PLURALITY OF OBJECTS	6360890	09/649979	USA
80. STRAP CONNECTION SYSTEM	6186690	09/185159	USA
81. MULTI-CANISTER, EXTERNALLY-CONNECTED ION REMOVAL SYSTEM	4855046	07/111394	USA

Correction #2