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3. Nature of conveyance/Execution Date(s): Execution Date: 3/24/2011 <input type="checkbox"/> Assignment <input type="checkbox"/> Merger <input type="checkbox"/> Security Agreement <input type="checkbox"/> Change of Name <input type="checkbox"/> Joint Research Agreement <input type="checkbox"/> Government Interest Assignment <input type="checkbox"/> Executive Order 9424, Confirmatory License <input checked="" type="checkbox"/> Other: RELEASE		<input type="checkbox"/> This document is being filed together with a new application.	
4. Application or patent number(s): A. Patent Application No.(s) 11175676 11345242		B. Patent No.(s) 7503555	
Additional numbers attached? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No			
5. Name and address of party to whom correspondence concerning document should be mailed: Name: UCC Direct Services Internal Address: Attn: 14080632 Street Address: 187 Wolf Rd, Suite 101 City: Albany State: NY Zip: 12205 Phone Number: 1-800-342-3676 X4065 Fax Number: 800-962-7049 Email Address: cls-udsalbany@wolterskluwer.com		6. Total number of applications and patents involved: 3 7. Total fee (37 CFR 1.21 (h) & 3.41) \$120.00 <input checked="" type="checkbox"/> Authorized to be charged by credit card <input type="checkbox"/> Authorized to be charged to deposit account <input type="checkbox"/> Enclosed <input type="checkbox"/> None required (government interest not affecting title)	
		8. Payment Information a. Credit Card Last 4 Numbers 5683 Expiration Date 10/12 b. Deposit Account Number Authorized User Name	
9. Signature:  Signature Joseph D Borgman Name of Person Signing		3/28/11 Date Total number of pages including cover sheet, attachments, and documents: 2	

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**RELEASE OF SECURITY AGREEMENT COVERING
INTERESTS IN PATENTS**

Silicon Valley Bank ("Secured Party"), hereby releases its security interest in the interests of **EPAC Technologies, Inc.** ("Assignor") in the **patented** works set forth in that certain **Intellectual Property Security Agreement** dated July 14, 2010, executed by Assignor in favor of Secured Party recorded with the United States Department of Commerce, Patent and Trademark Office on August 4, 2011, Reel 024791, Frame(s) 0024.

Dated: **March 24, 2011**

SILICON VALLEY BANK

By: 
Name: **Romil Randhawa**
Title: **Operations Manager**



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|---|---|----------------------|-------------------------|-----------------------|
| 1 | Patent #: 7503555 | Issue Dt: 03/17/2009 | Application #: 10914681 | Filing Dt: 08/09/2004 |
| | Publication #: US20060028562 | Pub Dt: 02/09/2006 | | |
| | Title: SYSTEM FOR AND A METHOD OF PRODUCING A BOOK ON DEMAND | | | |
| 2 | Patent #: NONE | Issue Dt: | Application #: 11175676 | Filing Dt: 07/06/2005 |
| | Publication #: US20070008587 | Pub Dt: 01/11/2007 | | |
| | Title: Method and system for processing printed products | | | |
| 3 | Patent #: NONE | Issue Dt: | Application #: 11345242 | Filing Dt: 02/01/2006 |
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| | Title: Method and a system for manufacturing printed products | | | |

Assignor

- 1 EPAC TECHNOLOGIES, INC.

Exec Dt: 07/14/2010

Assignee

- 1 SILICON VALLEY BANK
-
- ONE NEWTON EXECUTIVE PARK
-
- 2221 WASHINGTON STREET, SUITE 200
-
- NEWTON, MASSACHUSETTS 02462

Correspondence name and addressCHRISTOPHER E. KONDRACKI
1725 DUKE STREET
SUITE 625
ALEXANDRIA, VA 22314

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