

# PATENT ASSIGNMENT

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<b>NATURE OF CONVEYANCE:</b>	ASSIGNMENT
<b>CONVEYING PARTY DATA</b>	
<b>Name</b>	<b>Execution Date</b>
Paul A. Zwirkoski	08/07/2009
<b>RECEIVING PARTY DATA</b>	
<b>Name:</b>	Z-Cast, LLC
<b>Street Address:</b>	5126 Girard Drive
<b>City:</b>	Pinckney
<b>State/Country:</b>	MICHIGAN
<b>Postal Code:</b>	48169
<b>PROPERTY NUMBERS Total: 1</b>	
<b>Property Type</b>	<b>Number</b>
Patent Number:	D635670
<b>CORRESPONDENCE DATA</b>	
<b>Fax Number:</b>	(317)236-9907
<i>Correspondence will be sent via US Mail when the fax attempt is unsuccessful.</i>	
<b>Phone:</b>	317-635-8900
<b>Email:</b>	ptodocket@binghammchale.com
<b>Correspondent Name:</b>	Matthew R. Schantz
<b>Address Line 1:</b>	10 W. Market Street
<b>Address Line 2:</b>	2700 Market Tower
<b>Address Line 4:</b>	Indianapolis, INDIANA 46204
<b>ATTORNEY DOCKET NUMBER:</b>	19067-83778
<b>NAME OF SUBMITTER:</b>	Matthew R. Schantz
<b>Total Attachments: 2</b> source=ZwirkoskiAssignment#page1.tif source=ZwirkoskiAssignment#page2.tif	

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**PATENT**  
**REEL: 026232 FRAME: 0153**

## ASSIGNMENT

**THIS ASSIGNMENT**, made this 6<sup>th</sup> day of August, 2009 by Paul A. Zwirkoski (hereinafter referred to as Assignor), located at 9352 Van Antwerp, Brighton, Michigan 48116.

**WHEREAS**, Assignor, an individual residing in Hamburg, Michigan (hereinafter referred to as "Assignor"), is one named inventor to the following invention and any subsequent Applications for Letters Patent of the United States, and in and to any Letters Patent of the United States to be obtained therefore and thereon:

Serial No.	Filing Date	Title
61/002,842	11/13/2007	CAST REMOVAL SYSTEM I
61/010,551	01/09/2008	CAST REMOVAL SYSTEM II
61/072,996	04/04/2008	CAST REMOVAL SYSTEM III
61/104,061	09/10/2008	CAST REMOVAL SYSTEM IV
PCT/US08/83453	11/13/2008	CAST REMOVAL SYSTEM
Attorney Docket 19067-83778	Not Yet Filed	CAST REMOVER (U.S. Design Application)

**WHEREAS**, Z-Cast, LLC, a Limited Liability Company organized under and pursuant to the laws of Michigan having its principal place of business at 5126 Girard Drive, Pinckney, Michigan 48169 (hereinafter referred to as "Assignee"), is desirous of acquiring the entire right, title and interest in and to said inventions and future Applications for Letters Patent of the United States, and in and to any Letters Patent of the United States to be obtained therefore and thereon.

**NOW, THEREFORE**, for valuable consideration, the receipt of which is hereby acknowledged, Assignor is assigning and transferring to Assignee, to its successors, legal representatives and assigns, his entire right, title and interest in and to the above-mentioned inventions and applications for Letters Patent, and in and to any and all divisions, continuations and continuations-in-part of said applications, and any and all Letters Patent in the United States and all foreign countries which may be granted therefore and thereon, and reissues, reexaminations and extensions of said Letters Patent, and all rights under the International Convention for the Protection of Industrial Property, the same to be held and enjoyed by Assignee, for its own use and benefit and the use and benefit of its successors, legal representatives and assigns, to the full end of the term or terms for which Letters Patent may be granted and/or extended, as fully and entirely as the same would have been held and enjoyed by Assignor, had this sale and assignment not been made.

**AND** for the same consideration, Assignor hereby covenant and agree to and with Assignee, successors, legal representatives and assigns, that Assignor will, upon reasonable notice and upon the request and at the expense of the Assignee, execute and deliver any and all papers and do all lawful acts that may be necessary or desirable to perfect the title to said inventions and applications for Letters Patent above-mentioned.

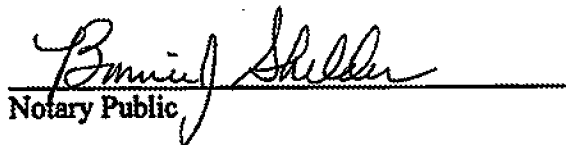
AND Assignor hereby request the Commissioner of Patent and Trademarks to issue said Letters Patent of the United States to Assignee, as Assignee of said inventions and the Letters Patent to be issued thereon, for the sole use and benefit of Assignee, its successors, legal representatives and assigns.

  
Paul A. Zwirkoski

Date: August 7, 2009

United States of America )  
of Michigan ) ss.:  
County of Livinston )

On this 7 day of August, 2009, before me  
personally came PAUL A. ZWIRKOSKI, to me known to be the individual  
described in and who executed the foregoing instrument, and acknowledged execution  
of the same.

  
Notary Public

BONNIE J. SHELDEN  
NOTARY PUBLIC, Livingston County, MI  
My Commission Expires Sept. 26, 2011  
Acting in Livingston County