PATENT ASSIGNMENT

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SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT

CONVEYING PARTY DATA

Name	Execution Date
John A. Ulcej	05/09/2011
Jordan L. Sedivy	05/09/2011
Gary D. Oliver	05/09/2011
Michael K. Truscott	05/09/2011

RECEIVING PARTY DATA

Name:	Extrusion Dies Industries, LLC
Street Address:	911 Kurth Road
City:	Chippewa Falls
State/Country:	WISCONSIN
Postal Code:	54729

PROPERTY NUMBERS Total: 1

Property Type	Number
Application Number:	13080081

CORRESPONDENCE DATA

Fax Number: (612)492-7077

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

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Correspondent Name: Eric J. Snustad

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Address Line 2: Suite 4000

Address Line 4: Minneapolis, MINNESOTA 55402

ATTORNEY DOCKET NUMBER:	48168.4.3.1
NAME OF SUBMITTER:	Eric J. Snustad

Total Attachments: 4

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> PATENT REEL: 026253 FRAME: 0064

OF \$40.00 15080081

ASSIGNMENT

Whereas, John A. Ulcej, residing at 8598 1050th Avenue, Colfax, WI 54730; Jordan L. Sedivy, residing at 1797 198th Street, Chippewa Falls, WI 54729; Gary D. Oliver, residing at 5502 165th Street, Chippewa Falls, WI 54729; and Michael K. Truscott, residing at 6430 191st Street, Chippewa Falls, WI 54729 ("Assignor"), has made invention(s) for which United States and foreign patents and patent applications have been or will be filed and are identified on the attached Schedule 1;

Whereas, Extrusion Dies Industries, LLC, a Delaware corporation having a place of business at 911 Kurth Road, Chippewa Falls, WI 54729-1443 ("Assignee"), desires to acquire the entire right, title and interest in and to the United States and foreign patents and patent applications identified on the attached Schedule 1 and in and to the inventions described and claimed therein (the "Patents"); and

NOW, THEREFORE, in exchange for good and valuable consideration, the receipt of which is hereby acknowledged, Assignor hereby assigns to Assignee, and its successors and assigns the following:

- (1) The entire right, title and interest to the Patents including the inventions described or claimed therein, and to each U.S. and foreign patent application and patent from which the Patents claim priority to, in whole or in part, and to which the Patents claim priority; and
- (2) The entire right, title and interest to any United States or foreign patents that may issue with respect to the inventions described or claimed in the Patents;
- (3) The entire right, title and interest to any renewals, reissues, extensions, substitutions, continuations, continuations-in-part, or divisions of the Patents, and all foreign applications based thereon;
- (4) The right to apply for patents in foreign countries in its own name and to claim any priority rights to which such foreign applications are entitled under international conventions, treaties or otherwise; and
- (5) The right to enforce patent rights to such Patents as fully and entirely as the same would have been held and enjoyed by the Assignors if this assignment had not been made; together with all claims by Assignors for damages by reason of past infringement or for provisional rights and including the right to sue for, and collect the same for its own use and benefit, and for the use and benefit of its successors, assigns, and other legal representatives.

Assignor further agrees for himself and for his successors and assigns to execute and deliver without further consideration any further applications, assignments or other documents and to

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perform such other lawful acts as Assignee, its successors and assigns may deem necessary to fully secure, maintain and enforce its rights, title or interest as outlined herein.

Assignor hereby authorizes and requests the Commissioner of Patents to issue to Assignee any patents that may be granted in accordance with this Assignment.

We hereby authorize attorneys associated with Customer No. 22859, of Fredrikson & Byron, P.A., of 200 South Sixth Street, Suite 4000, Minneapolis, Minnesota, 55402-1425, to insert the application numbers, filing dates, and other identifying information on Schedule 1 when known.

This Agreement may be executed in one or more counterparts, all of which shall be considered one and the same agreement. The signatures from each counterpart may be combined with a copy of the Agreement to constitute the entire Agreement.

MARY JANE DUKE

MARY JANE DUKE

Date: 5/9/2011

John A. Ulcej

Subscribed to and sworn to before me this Andrew, 2011.

Notary Seal

Date: 5/9/2011

Jordan L. Sedivy

Subscribed to and sworn to before me this Andrew day of May, 2011

Notary Public

Notary Seal

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Attorney Docket No. 48168.4.3.1

Date: 5/9/2011	Gary D. Oliver
Subscribed to and sworn to before me this day of May, 2011. MARY JAN DUKE Notary Public Notary Seal	BY LEE
Date: 5/9/2011	Michael K. Truscott
Subscribed to and sworn to before me this day of, 2011. MARY JAN DUKE Notary Public Notary Seal	

SCHEDULE 1

US Patent Applications

Patent App. No.	Date Filed	Title	Attorney Docket No.
13/080,081	4/5/11	Deckle Technology	48168.4.3.1

US Patents

Patent No.	Date Issued	Title
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		With the Manual Andrews
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Foreign and International Patent Applications

Country	Patent App. No.	Date Filed	Title	Attorney Docket No.
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Foreign Patents

Country	Patent No.	Date of Issue	Title	

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RECORDED: 05/10/2011

PATENT REEL: 026253 FRAME: 0068