PATENT ASSIGNMENT

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SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT

CONVEYING PARTY DATA

Name	Execution Date
Bruce Patrick Albrecht	05/24/2011
Todd Gerald Batzler	05/24/2011
Michael Leo Weller	05/24/2011

RECEIVING PARTY DATA

Name:	Illinois Tool Works Inc.
Street Address:	3600 West Lake Avenue
City:	Glenview
State/Country:	ILLINOIS
Postal Code:	60026-1215

PROPERTY NUMBERS Total: 1

Property Type	Number
Application Number:	13114968

CORRESPONDENCE DATA

Fax Number: (281)970-4503

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

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Correspondent Name: FLETCHER YODER/Illinois Tool Works Inc.

Address Line 1: P.O. BOX 692289

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ATTORNEY DOCKET NUMBER:	ITWO:0493/YOD (23268)
NAME OF SUBMITTER:	Patrick S. Yoder

Total Attachments: 4

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PATENT REEL: 026335 FRAME: 0870

ASSIGNMENT

For valuable and sufficient consideration from **Illinois Tool Works Inc.** (hereinafter referred to as "Assignee"), a Delaware corporation having its principal place of business at 3600 West Lake Avenue, Glenview, Illinois 60026-1215, receipt of such consideration being hereby acknowledged, I/we,

Bruce Patrick Albrecht of Neenah, Wisconsin – USA
Todd Gerald Batzler of Hortonville, Wisconsin – USA
Michael Leo Weller of Appleton, Wisconsin - USA

hereby sell and assign and convey unto Assignee, its successors and assigns, my/our entire right, title and interest:

in and to an invent	ion entitled "AUTOMATIC AN	ND SEMI-AUTOMATIC W	ELDING SYSTEMS
AND METHODS" for which	n I/we have executed a PCT I	Patent Application and/or I	Jnited States Patent
Application on even date h			ved Application No(s).
	and, if applicable, which clai	ms the benefit of United S	tates Provisional
Application No(s)	filed on	Ž	

- (2) in and to an invention entitled "Simplified Teaching of Traditional and Portable Robots" for which I/we previously filed United States Provisional Application No(s). 61/348,427 filed on May 26, 2010; and
- (3) in and to said PCT Patent Application, United States Patent Application and/or United States Provisional Application(s) and in and to all other patent applications now or hereafter filed in the United States and countries foreign to the United States (including divisional, continuation, reexamination, and reissue applications, and legal equivalents thereof) based upon said invention, and in and to the patent or patents granted thereon or issued therefrom, including reissues or the like thereof, if any, to the full end of the term or terms for which said patent or patents may be granted or issued.

I/we authorize and request that any attorney associated with PTO Customer No. 52145 may insert additional information identifying said PCT Patent Application, United States Patent Application and/or United States Provisional Application(s) after execution of this agreement;

I/we agree that any patent applications of any countries foreign to the United States which may be filed under any applicable international treaties and/or conventions based upon said invention(s) shall be filed in the name of Assignee with the right to claim priority to any earlier filed applications based upon said invention(s).

I/we hereby further agree that I/we shall, upon demand of Assignee, its successors or assigns, and without further consideration to me/us, execute any and all papers that may be necessary, or deemed by Assignee, its successors or assigns, to be necessary, to be a complete fulfillment of the intent and purposes of this Assignment, it being understood that any expense incident to the execution of such papers shall be paid by Assignee, its successors and assigns, and not by me/us.

I/we hereby further agree and authorize the Commissioner of Patents and Trademarks of the United States and all other appropriate government officials for applicable countries foreign to the United States to issue any and all above-identified patents to Assignee.

INVENTOR 1:		
5/24	, 2011	Bruce Patrick Albrecht
State of Wisconsin County of Limbolia (5)))§§)	
	the individu	fore me personally came the above-named Bruce ual who executed the foregoing assignment, who wn free will for the purposes therein set forth.
(SEAL) STARY PUBLIC		Kathlen M. Keddell Notary Public, State of <u>Wisconsin</u> My Commission: 7-7-13

INVENTOR 2:	
5/24	_, 2011 Todd Gerald Batzler
State of Wisconsin County of Outaganie	
Gerald Batzler, to me personally known as	, 2011, before me personally came the above-named Todd the individual who executed the foregoing assignment, who ame of his own free will for the purposes therein set forth.
(SEAL)	<u>Kaulus 74. Alddell</u> Notary Public, State of <u>Wisconsin</u> My Commission: <u>7-7-13</u>

INVENTOR 3:	
<u> 5/24/</u> 20	011 Michael Leo Weller
State of <u>WT</u>) §9	§
Michael Leo Weller, to me personally known as	2011, before me personally came the above-named the individual who executed the foregoing assignment, came of his own free will for the purposes therein set forth.
(SEAL)	<u>Kothlem</u>) M. Keddell Notary Public, State of <u>Westonsin</u>

My Commission: 7-7-18