

PATENT ASSIGNMENT

Electronic Version v1.1
Stylesheet Version v1.1

SUBMISSION TYPE:

NEW ASSIGNMENT

NATURE OF CONVEYANCE:

RELEASE BY SECURED PARTY

CONVEYING PARTY DATA

Name	Execution Date
Harris, N.A.	06/27/2011

RECEIVING PARTY DATA

Name:	Extrusion Dies Industries, LLC
Street Address:	800 Concar Drive, Suite 100
City:	San Mateo
State/Country:	CALIFORNIA
Postal Code:	94402

PROPERTY NUMBERS Total: 10

Property Type	Number
Patent Number:	7074030
Patent Number:	7056112
Patent Number:	6663375
Patent Number:	6626206
Patent Number:	5962041
Patent Number:	5679383
Patent Number:	5511962
Patent Number:	5494429
Patent Number:	5375990
Patent Number:	5067432

CORRESPONDENCE DATA

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PATENT
REEL: 026511 FRAME: 0163

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ATTORNEY DOCKET NUMBER:	207545-11
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NAME OF SUBMITTER:	Oscar Ruiz
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Total Attachments: 3 source=Patent Release#page1.tif source=Patent Release#page2.tif source=Patent Release#page3.tif
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PATENT RELEASE AND REASSIGNMENT

This PATENT RELEASE AND REASSIGNMENT is made as of June 27, 2011, by HARRIS, N.A. ("Assignee"). Capitalized terms used but not defined herein shall have the same meanings assigned to such terms in the Security Agreement (as defined below).

WITNESSETH:

WHEREAS, EXTRUSION DIES INDUSTRIES, LLC, a Delaware limited liability company ("Assignor"), and Assignee were parties to that certain Assignment for Security Patents dated as of October 15, 2008, (as amended, restated, supplemented or otherwise modified from time to time, "Security Agreement"), which was recorded by the Patent Division of the United States Patent and Trademark Office on October 29, 2008, at Reel 021754, Frame 0083;

WHEREAS, pursuant to the Security Agreement, Assignor granted a security interest to Assignee in certain patents ("Patents") and Patent Collateral (as defined below) as security for certain obligations owing by Assignor to Assignee, including the Patents set forth on Schedule 1 hereto;

WHEREAS, Assignor has requested that Assignee release its security interest in the Patents and Patent Collateral and reassign any and all rights in the same to the Assignor.

NOW THEREFORE, for good and valuable consideration, receipt and sufficiency of which are hereby acknowledged:

1. Assignee hereby releases its security interest in all of Assignor's right, title and interest in and to the following (collectively the "Patent Collateral"):

(i) each Patent listed on Schedule 1 annexed hereto, and all applications and registrations thereof; and

(ii) all proceeds of the foregoing, including without limitation, any and all causes of action which may exist by Assignor against third parties for past, present or future infringement of any Patent, and all damage arising therefrom.

2. Assignee hereby reassigns, grants and conveys to Assignor, without any representation, recourse or undertaking by Assignee, any and all of Assignee's right, title and interest in and to the Patents and the Patent Collateral.

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IN WITNESS WHEREOF, Assignee has caused this Patent Release and Reassignment to be executed as of the day and year first above written.

HARRIS, N.A.

By: Timothy E. Dama
Name: Timothy E. Dama
Title: Director

SCHEDULE 1**U.S. PATENT REGISTRATIONS**

Patent	Application No.	Application Date	Patent No.	Registration Date
Scrapping assembly for an extrusion die and method of sue therefor	10252632	09/23/02	7074030	07/11/06
Extrusion die and method for using the same	10452364	06/02/03	7056112	06/06/06
Dual flexible lip extrusion apparatus with pivoting actuation member	09596639	06/19/00	6663375	12/16/03
Feedblock for adjusting the dimensions of a set of co-extruded layers of a multi-layer sheet	09496022	01/20/00	6626206	09/30/03
Dual flexible lip extrusion apparatus	08888039	07/03/97	5962041	10/05/99
Dual flexible lip extrusion apparatus	08259614	06/14/94	5679383	10/21/97
Extrusion die	08261669	06/17/94	5511962	04/30/96
Apparatus for extruding thermoplastic materials	08335188	11/07/94	5494429	02/27/96
Feed block for coextrusion apparatus	07943397	09/10/92	5375990	12/27/94
Replaceable wiping insert for slot die head	07527362	05/23/90	5067432	11/26/91