

PATENT ASSIGNMENT

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SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT
CONVEYING PARTY DATA	
Name	Execution Date
Jimmy C. Knowles	07/06/2011
John M. Castleman	07/08/2011
RECEIVING PARTY DATA	
Name:	The Sefa Group, Inc.
Street Address:	271 Cedar Road
City:	Lexington
State/Country:	SOUTH CAROLINA
Postal Code:	29073
PROPERTY NUMBERS Total: 2	
Property Type	Number
Application Number:	13095347
Application Number:	61328268
CORRESPONDENCE DATA	
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ATTORNEY DOCKET NUMBER:	118300.0322010
NAME OF SUBMITTER:	Charles L. Warner
Total Attachments: 3 source=110706 Knowles-Castleman Assignment#page1.tif source=110706 Knowles-Castleman Assignment#page2.tif source=110706 Knowles-Castleman Assignment#page3.tif	

CH \$80.00 13095347

ASSIGNMENT

WHEREAS, we, Jimmy C. Knowles, a citizen of the United States, residing at 185 Heimatsweg Road, Chapin, South Carolina 29036, US, and John M. Castleman, a citizen of the United States of America, residing at 707 Morning Shadows Drive, Chattanooga, Tennessee 37421, US (**ASSIGNORS**) have invented certain inventions and improvements disclosed in an application for Letters Patent on April 27, 2011, entitled "Multiple Output Stream Beneficiation and Chemical Processing" and assigned patent application serial number 13/095,347, and in a provisional U.S. patent application filed in the United States Patent and Trademark Office on April 27, 2010, entitled "Multiple Output Stream Fly Ash Beneficiation Process", and assigned patent application serial no. 61/328,268; and

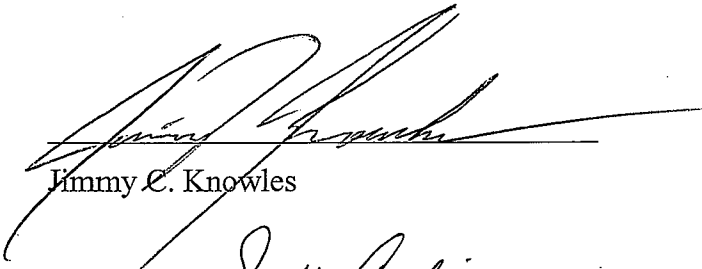
WHEREAS, The Sefa Group, Inc., a corporation of the State of Georgia having a business mailing address of 271 Cedar Road, Lexington, South Carolina 29073, Box 706, Potsdam, New York 13676, US (**ASSIGNEE**) is desirous of acquiring an interest in the same;

NOW, THEREFORE, for and in consideration of Five Dollars (\$5.00) and other good and valuable consideration, the receipt and sufficiency of which we hereby acknowledge, we, **ASSIGNORS**, by these presents do sell, assign and transfer unto **ASSIGNEE** the full, exclusive and entire right, title, and interest in and to said application, in and to any divisions, continuations, continuations-in-part, reexaminations and reissues thereof, and in and to all inventions and improvements disclosed and described in said application, preparatory to obtaining Letters Patent of the United States therefor; and we hereby request the Commissioner of Patents and Trademarks to issue any and all Letters Patent of the United States resulting from said application, or from a divisional, continuation, continuation-in-part, reexamination, or reissue thereof, to **ASSIGNEE**, as the assignee, for its interest and for the sole use and benefit of **ASSIGNEE** and its assigns and legal representatives.

For the same consideration, we, **ASSIGNORS**, by these presents do sell, assign, and transfer to **ASSIGNEE**, the full, exclusive, and entire right, title and interest in and to any application or applications filed or which may be filed (i) as a Patent Cooperation Treaty patent application or other international patent application, (ii) as a regional patent application, or (iii) in countries other than the United States, which correspond to said application or claim priority of said application in whole or in part (corresponding applications), in and to any Letters Patent and similar protective rights granted on said corresponding applications, and in and to the right


to claim any applicable priority rights arising from or required for said corresponding applications under the terms of any applicable conventions, treaties, statutes, or regulations, said applications to be filed and issued in the name of ASSIGNEE, or its designee, insofar as permitted by applicable law.

And for the same consideration, we, ASSIGNORS, agree, without charge to ASSIGNEE but at its expense, to sign all lawful papers, execute all divisional, continuation, continuation-in-part, reexamination, reissue and other applications, make all assignments and rightful oaths, and generally do everything reasonably possible to aid ASSIGNEE, its successors, assigns, and nominees, to obtain and enforce proper protection for all said inventions and improvements in all countries throughout the world.


Jimmy C. Knowles
7-6-11
(date)

STATE OF South Carolina
COUNTY OF Fairfield

Before me, a Notary Public in and for the State of South Carolina, on this 6 day of July, 2011, personally appeared Jimmy C. Knowles, who being duly sworn, signed and acknowledged the foregoing Assignment as his/her free act and deed.

NOTARY PUBLIC 
(SEAL)
My Commission Expires: 10/19/15

John M. Castleman
John M. Castleman

7/8/11
(date)

STATE OF South Carolina
COUNTY OF Lexington

Before me, a Notary Public in and for the State of South Carolina, on this 8th
day of July, 2011, personally appeared John M. Castleman, who being duly sworn, signed
and acknowledged the foregoing Assignment as his/her free act and deed.

NOTARY PUBLIC Gene C. Pendergrass
(SEAL)

My Commission Expires: October 19, 2015