

PATENT ASSIGNMENT

Electronic Version v1.1

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SUBMISSION TYPE:	NEW ASSIGNMENT												
NATURE OF CONVEYANCE:	ASSIGNMENT												
CONVEYING PARTY DATA													
<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 70%;">Name</th> <th style="width: 30%;">Execution Date</th> </tr> </thead> <tbody> <tr> <td>Ha Jin Lim</td> <td>06/03/2011</td> </tr> <tr> <td>Jin Ho Do</td> <td>06/03/2011</td> </tr> <tr> <td>Weon Hong Kim</td> <td>06/03/2011</td> </tr> <tr> <td>Moon Kyun Song</td> <td>06/03/2011</td> </tr> <tr> <td>Dae Kwon Joo</td> <td>06/03/2011</td> </tr> </tbody> </table>		Name	Execution Date	Ha Jin Lim	06/03/2011	Jin Ho Do	06/03/2011	Weon Hong Kim	06/03/2011	Moon Kyun Song	06/03/2011	Dae Kwon Joo	06/03/2011
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CORRESPONDENCE DATA													
<p>Fax Number: (919)854-1401</p> <p><i>Correspondence will be sent via US Mail when the fax attempt is unsuccessful.</i></p> <p>Phone: 9198541400</p> <p>Email: jpaoli@myersbigel.com</p> <p>Correspondent Name: Myers Bigel Sibley & Sajovec</p> <p>Address Line 1: P.O. Box 37428</p> <p>Address Line 4: Raleigh, NORTH CAROLINA 27627</p>													
ATTORNEY DOCKET NUMBER:	5649-3201												
NAME OF SUBMITTER:	Laura M. Kelley												
<p>Total Attachments: 6</p> <p>source=20110728083412384#page1.tif</p>													

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ASSIGNMENT

THIS ASSIGNMENT, made by us, **Ha-Jin LIM**, citizen of the Republic of Korea, residing at 201-1001 Jayang Hyundai 2 Cha Apt., 761 Jayang 3-dong, Gwangjin-gu, Seoul, Republic of Korea; **Jin-Ho DO**, citizen of the Republic of Korea, residing at 905-2903 Prun Maeul Posco Apt., 1134 Neung-dong, Hwaseong-si, Gyeonggi-do, Republic of Korea; **Weon-Hong KIM**, citizen of the Republic of Korea, residing at 301-2003 Dongsuwon LG Xi Apt., Dongsuwon LG Village 3 Cha, Mangpo-dong, Yeongtong-gu, Suwon-Si, Gyeonggi-do, Republic of Korea; **Moon-Kyun SONG**, citizen of the Republic of Korea, residing at Suite 301, 599-1 Anyang 8-dong, Manan-gu, Anyang-si, Gyeonggi-do, Republic of Korea; and **Dae-Kwon JOO**, citizen of the Republic of Korea, residing at 101-704 Unnam Jugong 1 Danji Apt., Busan-dong, Osan-si, Gyeonggi-do, Republic of Korea;

WITNESSETH: That,

WHEREAS, we are the joint inventors of certain new and useful improvements in **SEMICONDUCTOR DEVICES HAVING A DIFFUSION BARRIER LAYER AND METHODS OF MANUFACTURING THE SAME** for which an application for United States Letters Patent has been filed, or is being filed concurrently, in the United States Patent and Trademark Office. We hereby authorize and request Myers Bigel Sibley & Sajovec, P.A., to insert here in parentheses (Application No. 13/191,948 filed 7/27/11) the filing date and application number of said application when known or to file this Assignment concurrently with the application, and

WHEREAS, **Samsung Electronics Co., Ltd.**, a Korean corporation having a principal place of business at 416 Maetan-dong, Yeongtong-gu, Suwon-si, Gyeonggi-do, Republic of Korea, hereinafter referred to as assignee, is desirous of acquiring the entire right, title and interest in and to said invention as described in said application, and in and to any and all Letters Patent which shall be granted therefor in the United States of America and all foreign countries;

NOW, THEREFORE, To Whom It May Concern, be it known that for good and valuable consideration, the receipt and sufficiency of which is hereby acknowledged, we have sold and by these presents do hereby sell, assign, transfer and convey unto the said assignee, its successors and assigns, the entire right, title and interest in and to the said invention and application, and in and to any and all continuations, continuations-in-part, or divisions thereof, and in and to any and all Letters Patent of the United States of America and all foreign countries or reissues thereof which may be granted therefor or thereon, for the full end of the

ASSIGNMENT – CONTINUED

term for which said Letters Patent may be granted, together with the right to claim the priority of said application in all foreign countries in accordance with the International Convention, the same to be held and enjoyed by said assignee, its successors and assigns, as fully and entirely as the same would have been held and enjoyed by us if this assignment and sale had not been made.

We hereby request that said Letters Patent be issued in accordance with this assignment.

We further covenant and agree that, at the time of the execution and delivery of these presents, we possess full title to the invention and application above-mentioned, and that we have the unencumbered right and authority to make this assignment.

We further covenant and agree to bind our heirs, legal representatives and assigns, promptly to communicate to said assignee or its representatives any facts known to us relating to said invention, to testify in any interference or legal proceedings involving said invention, to execute any additional papers which may be requested to confirm the right of the assignee, its representatives, successors or assigns to secure patent or similar protection for the said invention in all countries and to vest in the assignee complete title to the said invention and Letters Patent, without further compensation, but at the expense of said assignee, its successors, assigns and other legal representatives.

IN WITNESS WHEREOF, I have hereunto set my hand and seal on this 3 day of June, 2011.

Ha Jin Lim (SEAL)
Ha-Jin LIM

Witnessed by:

Date: _____

ASSIGNMENT – CONTINUED

IN WITNESS WHEREOF, I have hereunto set my hand and seal on this 3 day
of June, 2011.

Do Jin Ho (SEAL)
Jin-Ho DO

Witnessed by:

Date: _____

ASSIGNMENT - CONTINUED

IN WITNESS WHEREOF, I have hereunto set my hand and seal on this 3 day
of June, 2011.

Weon-Hong KIM (SEAL)
Weon-Hong KIM

Witnessed by:

Date: _____

ASSIGNMENT - CONTINUED

IN WITNESS WHEREOF, I have hereunto set my hand and seal on this 3 day
of June, 2011.

Song Moon Kyun (SEAL)
Moon-Kyun SONG

Witnessed by:

Date: _____

ASSIGNMENT – CONTINUED

IN WITNESS WHEREOF, I have hereunto set my hand and seal on this 3 day
of June, 2011.

Dae-Kwon Joo (SEAL)
Dae-Kwon JOO

Witnessed by:

Date: _____