PATENT ASSIGNMENT

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SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT

CONVEYING PARTY DATA

Name	Execution Date
Gene Michael Altonen	07/22/2010
David Andrew Dalton	07/19/2010

RECEIVING PARTY DATA

Name:	The Procter & Gamble Company	
Street Address:	Attention: Chief Patent Counsel	
Internal Address:	One Procter & Gamble Plaza	
City:	Cincinnati	
State/Country:	оню	
Postal Code:	45202	

PROPERTY NUMBERS Total: 1

Property Type	Number	
Application Number:	13169591	

CORRESPONDENCE DATA

(513)945-6868 Fax Number:

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

513-983-9450 Phone: Email: licata.rg@pg.com

Correspondent Name: The Procter & Gamble Company

Address Line 1: 299 East Sixth Street Address Line 2: Central Docketing - 4th Floor Address Line 4: Cincinnati, OHIO 45202

ATTORNEY DOCKET NUMBER: 11778

NAME OF SUBMITTER: Gary J. Foose

Total Attachments: 3

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> **PATENT** REEL: 026747 FRAME: 0845

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GLOBAL GENERAL ASSIGNMENT

WHEREAS I/we, the undersigned inventor(s) herewith declare that I am the sole inventor/we are the joint inventors and I/we have made certain invention(s), as set forth in a patent application (including industrial designs and utility models), whether claimed or unclaimed, entitled SCALABLE INJECTION MOLDING SYSTEMS, Attorney's Docket No. 11778P and filed in the United States Patent Office as Number $\frac{13/169,591}{}$, on $\frac{6/27/11}{}$. (I/we grant the hereinafter named assignee and/or any person authorized thereby, the power to insert the Serial Number and filing date of said application in this document when ascertained.)

Gene Michael ALTONEN of 7649 Nordaon Dr., West Chester, OH. 45069, US; David Andrew DALTON of 3583 Slazenger Ct., Mason, OH 45040, US;

I/We made said invention(s) set forth in said patent application while employed by, or otherwise under an obligation to assign said invention(s) to The Procter & Gamble Company or one of its Affiliates (including, Procter & Gamble Asia Pacific Ltd.; Procter & Gamble Australia Pty. Ltd.; Procter & Gamble Technology (Beijing) Co., Ltd.; Procter & Gamble Japan K.K.; P&G Innovation Godo Kaisha; P&G Design Center Godo Kaisha; Procter & Gamble Hong Kong Limited; Procter & Gamble India, Ltd.; Procter & Gamble Indonesia; Procter & Gamble Korea Inc.; Procter & Gamble Malaysia Sdn. Bhd.; Procter & Gamble Philippines, Inc.; Procter & Gamble Taiwan Ltd; Procter & Gamble Manufacturing (Thailand) Limited; Procter & Gamble (Guangzhou) Ltd.; P&G Northeast Asia Pte. Ltd.; P&G Max Factor Godo Kaisha; P&G K.K.; Procter & Gamble Asia Pte. Ltd.; Procter & Gamble de Mexico; Procter & Gamble de Venezuela, and P&G-Clairol, Inc.) and acknowledge my/our obligation at the time the invention(s) was made to assign said invention(s) to The Procter & Gamble Company or the Affiliate, respectively. Pursuant to said obligation (and in the case of employment by or obligation to the Affiliate, at the request of the Affiliate), and/or for valuable consideration, the receipt and sufficiency of which are hereby acknowledged, I/we assign to The Procter & Gamble Company, its legal representatives, successors and assigns, all right, title, and interest, in the United States and throughout the world, in, to and under said invention(s) and all patents, patent applications, patent rights, and inventor's certificates thereof, therefore, and therein, including without limitation said application, all divisions and continuations thereof, all patents which may be granted thereon, all reissues and extensions thereof, all patents which may be granted for said invention(s) by states or nations other than the United States, or by other authority, entity, or organization, and all applications therefore (including the right to claim priority of the filing date of said application in the United States and/or under international conventions), as fully and completely as the same would have been held by me/us had this assignment not been made. The entire right, title and interest shall vest irrevocably in The Procter & Gamble Company. I/We further agree upon request, without additional compensation but at no expense to me/us, to execute or assent to any and all applications for said invention(s), and to execute all other legal documents as may be necessary or desirable to vest the enjoyment of the rights assigned to The Procter & Gamble Company, its legal representatives, successors and assigns, or as said Company may direct.

I/We request and authorize the Commissioner of Patents and Trademarks and/or appropriately empowered officials of foreign countries to issue any and all Patent(s) and/or letters patent(s) which may be granted for said invention(s) herein assigned and as set forth in U. S. Application Serial Number ___13/169,591 _____ to The Procter & Gamble Company, its legal representatives, successors or assigns, as the sole owner of the entire right, title, and interest in said Patent(s).

PATENT REEL: 026747 FRAME: 0846

Signed: Signed: Gene Michael ALTONEN State of OH ALTONEN, to me known to be the person named in an	Date efore me personally appeared Gene Michael
acknowledged to me that he executed the same for the use statement conscientiously and with the knowledge that	es and purposes therein set forth. I make this
Signed: David Andrew Dalton	State of Ohio My Commission Expir November 8 2010 Date
State of OH } SS County of Hamilton }	
On this day of, 2010, be DALTON, to me known to be the person named in an acknowledged to me that he executed the same for the use statement conscientiously and with the knowledge that knowledge that knowledge by law.	es and purposes therein set forth. I make this
Notary Public/Witness printed name	Notary Public/Witness signature

This GLOBAL GENERAL ASSIGNMENT is effective as of the earlier of 1) the date of

PATENT REEL: 026747 FRAME: 0847 This GLOBAL GENERAL ASSIGNMENT is effective as of the earlier of 1) the date of execution shown below, or 2) the filing date of the first-filed of said patent application(s).

Signed:	
Gene Michael ALTONEN	Date
State of OH	
State of Off	
County of Hamilton }	
acknowledged to me that he executed the s	, 2010, before me personally appeared Gene Michael on named in and who executed the above instrument, and ame for the uses and purposes therein set forth. I make this owledge that knowingly making false statements herein may
Notary Public/Witness printed name	Notary Public/Witness signature
Signed: Andrew Dalton	7/19/10 Date
State of OH } SS County of Hamilton }	
On this 19 day of Jucy DALTON, to me known to be the person acknowledged to me that he executed the sa	, 2010, before me personally appeared David Andrew n named in and who executed the above instrument, and ame for the uses and purposes therein set forth. I make this wledge that knowingly making false statements herein may
Debra D. BRYANT Notary Public/Witness printed name	Obla Daryard Notary Public/Witness signature



PATENT REEL: 026747 FRAME: 0848

RECORDED: 08/15/2011