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To the Director of the U.S. Patent and Trademark Office: Please record the attached documents or the new address(es) below.	
1. Name of conveying party(ies) Robert C Joyce Innovative Plastics and Molding	2. Name and address of receiving party(ies) Name: Innovative Plastics and Molding Internal Address:
Additional name(s) of conveying party(ies) attached? Yes No 3. Nature of conveyance/Execution Date(s): Execution Date(s) エルム ころ こうい	Street Address: 7319 Two Canyon
Assignment Merger Security Agreement Change of Name Joint Research Agreement Government Interest Assignment	City: Lambert ville State: Mi
Executive Order 9424, Confirmatory License Other	Country:
A. Patent Application No.(s) Additional numbers at	B. Patent No.(s) 7,214,420 tached? Yes No
5. Name and address to whom correspondence concerning document should be mailed:	6. Total number of applications and patents involved:
Name: Robert Joyce	7. Total fee (37 CFR 1.21(h) & 3.41) \$
Street Address: 7319 Twin Canya	Enclosed None required (government interest not affecting title)
City: <u>Landoertuille</u> State: <u>Mi</u> <u>Zip: 48144.</u>	8. Payment Information PRid see enclosed
Phone Number: 734-854-5678 Fax Number:	Deposit Account Number
Email Address: 104007 P buckey	Authorized User Name ーピメのぐe テン
9. Signature: Signature	August 15,2011
Robert C. Joyce Name of Person Signing	Total number of pages including cover sheet, attachments, and documents:

Documents to be recorded (including cover sheet) should be faxed to (571) 273-0140, or mailed to:
Mail Stop Assignment Recordation Services, Director of the USPTO, P.O.Box 1450, Alexandria, V.A. 22313-1450

PATENT

REEL: 026755 FRAME: 0662

Assignment Document

Whereas, I Robert C. Joyce of Lambertville, MI. in the United States, hereafter referred to as patent holder of U.S. Patent 7,214,420 titled Molded Article patented on May 8, 2007

Whereas, Robert Joyce of Lambertville, MI. here referred to "assignor" whose mailing address is 7319 Twin Canyon, Lambertville, MI 48144 wishes to give entire right, title and interest in the same to Innovative Plastics and Molding, Inc "assignee" whose mailing address is 7319 Twin Canyon, Lambertville, MI 48144.

Now, therefore, in consideration of the sum of \$1 USD, the receipt whereof is acknowledged, and other good and valuable consideration. I the patent holder, by these presents do sell, assign and transfer unto said assignee the full and exclusive right to the said invention in the United States. I hereby authorize and request the Director of the U.S. Patent and Trademark office to issue said United States patent to said assignee, of the entire right, title, and interest in and to the same.

Executed the 6th day of July, 2011.

Robert C. Joyce

Witness

PATENT

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