

PATENT ASSIGNMENT

Electronic Version v1.1
Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	GRANT OF SECURITY INTEREST -- PATENTS
CONVEYING PARTY DATA	
Name	Execution Date
Vari-Form, Inc.	06/22/2011
RECEIVING PARTY DATA	
Name:	Ableco Finance LLC, as Collateral Agent
Street Address:	299 Park Avenue
City:	New York
State/Country:	NEW YORK
Postal Code:	10171
PROPERTY NUMBERS Total: 1	
Property Type	Number
Patent Number:	7857377
CORRESPONDENCE DATA	
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<i>Correspondence will be sent via US Mail when the fax attempt is unsuccessful.</i>	
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Correspondent Name:	M. Davidson c/o Schulte Roth & Zabel LLP
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ATTORNEY DOCKET NUMBER:	014951.0775
NAME OF SUBMITTER:	Marisa Davidson
Total Attachments: 6 source=VariForm#page1.tif source=VariForm#page2.tif source=VariForm#page3.tif source=VariForm#page4.tif source=VariForm#page5.tif source=VariForm#page6.tif	

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GRANT OF A SECURITY INTEREST -- PATENTS

WHEREAS, Vari-Form, Inc., a corporation amalgamated under the laws of Ontario, Canada (the "Grantor") holds all right, title and interest in the letter patents, design patents and utility patents listed on the attached Schedule A, which patents are issued or applied for in the United States Patent and Trademark Office (the "Patents");

WHEREAS, the Grantor has entered into a Pledge and Security Agreement, dated April 27, 2007 (as amended, restated, supplemented, modified or otherwise changed from time to time, the "Security Agreement"), in favor of Ableco Finance LLC, as the Collateral Agent for itself and certain lenders (in such capacity, together with its successors and assigns, if any, the "Grantee"); and

WHEREAS, pursuant to the Security Agreement, the Grantor has granted to the Grantee, and granted to the Grantee for the benefit of the Secured Parties (as defined in the Security Agreement), a continuing security interest in all right, title and interest of the Grantor in, to and under the Patents and the applications and registrations thereof, and all proceeds thereof, including, without limitation, any and all causes of action which may exist by reason of infringement thereof and any and all damages arising from past, present and future violations thereof (the "Collateral"), to secure the payment, performance and observance of the Secured Obligations (as defined in the Security Agreement).

NOW, THEREFORE, for good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, the Grantor does hereby grant to the Grantee and grant to the Grantee for the benefit of the Secured Parties, a continuing security interest in the Collateral to secure the prompt payment, performance and observance of the Secured Obligations.

The Grantor does hereby further acknowledge and affirm that the rights and remedies of the Grantee with respect to the Collateral are more fully set forth in the Security Agreement, the terms and provisions of which are hereby incorporated herein by reference as if fully set forth herein.

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IN WITNESS WHEREOF, the Grantor has caused this Assignment to be duly executed by its officer thereunto duly authorized as of June 27, 2011.

VARI-FORM INC.

By:



Name: Lou Ann Courihan

Title: Vice president

Grant of a Security Interest - Patents

PATENT
REEL: 026787 FRAME: 0552

SCHEDULE A TO GRANT OF A SECURITY INTEREST - PATENTS

PATENTS AND PATENT APPLICATIONS

Title	Patent Number	Registration Date	Patent Application	Application Date
Punch, Apparatus and Method for Forming opposing holes	7462402	12/09/2008	11/785950	04/23/2007
Vehicle Roof Support Pillar Assembly			12/693914	01/26/2010
Method of Forming Hollow Body			12/703828	02/11/2010
Hydroformed Turbine Blades			13/029958	02/17/2011
Compressive Hydroforming	6257035	7/10/2001	09/461189	12/15/1999
Fill and Pressurization Apparatus	5445002	8/29/1995	08/106751	8/16/1993
Method and Apparatus for Expansion Forming of Tubing	5644829	7/8/1997	08/567721	12/5/1995
Apparatus for Expansion Forming of Tubing	5815901	10/6/1998	08/808934	2/28/1997
Method and Apparatus for Expansion Forming of Tubing	6397449	6/4/2002	09/580419	5/30/2000
Method and Apparatus for Expansion Forming of Tubing	6154944	12/5/2000	09/119519	7/21/1998

Title	Patent Number	Registration Date	Patent Application	Application Date
Method of Forming Box-Like Frame Members	RE33990	7/14/1992	07/565806	5/15/1990
Pressure Activated Piston and Cylinder Unit for Use in a Die	6276258	8/21/2001	09/469468	12/22/1999
Process for Forming Openings in Tubular Members	6067830	5/30/2000	09/361998	7/28/1999
Seal Head for Tube Expansion Apparatus	5235836	8/17/1993	07/860553	3/30/1992
Sealing Method and Press Apparatus	6279364	8/28/2001	09/249764	2/16/1999
Punch , Apparatus and Method for Forming Opposing Holes in a Hollow Part, and a Part Formed Therefrom	7484397	2/3/2009	11/330197	1/12/2006
Seal Head for Tube Apparatus	5357774	10/25/1994	08/106728	8/16/1993
Seal Head for Tube Apparatus	5511404	4/30/1996	05/248828	5/24/1994

Patents and Applications co-owned by Ford Global Technologies, LLC and Vari-Form, Inc.

Title	Application Number	File Date	Patent Number	Issue Date	Owner
Single Component Automotive Bumper And Lower Frame Rail	11/147961	6/8/2005	7287788	10/30/2007	FGTL and Vari-Form Inc.
Dual Tube Lower Frame Midrail Structure	11/147960	6/8/2005	7441830	10/28/2008	FGTL and Vari-Form Inc.
Rear Subframe Attachment Mount For Hydroformed Frame	11/148027	6/8/2005	7275785	10/2/2007	FGTL and Vari-Form Inc.
Method Of Manufacturing A Vehicle Frame Member With A Subframe Attachment Mount	11/838872	8/14/2007	7441831	10/28/2008	FGTL and Vari-Form Inc.
Unitary Hydroformed Roof Support Pillar	11/276276	2/22/2006	7357448	4/15/2008	FGTL and Vari-Form Inc.
Double Hydroformed Tube With Integral Reinforcement	11/495470	7/28/2006			FGTL and Vari-Form Inc.
Multiple Tube Side Body Construction For Automobiles	11/480618	7/3/2006			FGTL and Vari-Form Inc.
Roof Rail With Integrally Formed Pinched Flanges	11/548334	10/11/2006	7543883	6/9/2009	FGTL and Vari-Form Inc.
Tubular B-Pillar To Stamped Rocker Joint And Method Of Assembling The Same	11/539766	10/9/2006	7847377		FGTL and Vari-Form Inc.

SUPPLEMENT NO.1 TO SCHEDULE A
TO
GRANT OF A SECURITY INTEREST -- PATENTS

PATENTS

Owner: Vari-Form, Inc.

Title	Patent Number	Registration Date	Patent Application	Application Date
Tubular B-Pillar to Stamped Rocker Joint and Method of Assembling the Same	7857377	12/28/2010	11/539766	10/09/2006