PATENT ASSIGNMENT

Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE: NEW ASSIGNMENT

NATURE OF CONVEYANCE: RELEASE BY SECURED PARTY

CONVEYING PARTY DATA

Name	Execution Date
BMO Harris Bank N.A. (f/k/a M&I Marshall & Ilsley Bank)	08/24/2011

RECEIVING PARTY DATA

Name:	IGC Technologies, LLC
Street Address:	4039 West Green Tree Road
City:	Milwaukee
State/Country:	WISCONSIN
Postal Code:	53209

PROPERTY NUMBERS Total: 1

Property Type	Number
Patent Number:	5911269

CORRESPONDENCE DATA

Fax Number: (414)273-5198

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

Phone: 414-273-3500

Email: bgilpin@gklaw.com

Correspondent Name: Brian G. Gilpin

Address Line 1: 780 North Water Street Address Line 2: Godfrey & Kahn, S.C.

Address Line 4: Milwaukee, WISCONSIN 53202

ATTORNEY DOCKET NUMBER: 073082-0034

NAME OF SUBMITTER: Brian G. Gilpin

Total Attachments: 2

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> PATENT REEL: 026823 FRAME: 0463

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RELEASE OF SECURITY INTEREST

WHEREAS, IGC TECHNOLOGIES, LLC (F/K/A JHD ACQUISITION, LLC), a Delaware limited liability company (the "Debtor"), and BMO HARRIS BANK N.A. (F/K/A M&I MARSHALL & ILSLEY BANK) (the "Secured Party"), are parties to one or more security agreements which grant to the Secured Party a security interest in the Debtor's assets, including, but not limited to, the assets listed in the attached **Exhibit A**; and

WHEREAS, the Debtor has fully satisfied all of the Debtor's obligations to the Secured Party with respect to said security agreements.

NOW, THEREFORE, the Secured Party states as follows:

The Secured Party hereby certifies that it is the present owner of a security interest in the patent and trademarks listed in the attached **Exhibit A** and identified in that certain Confirmatory Assignment of Security Interest in the United States Patents, Trademarks, and Copyrights dated October 31, 2006 by and between the Debtor and the Secured Party (the "Confirmatory Assignment"), notice of which was recorded in the United States Patent and Trademark Office on Reel 003429, Frame 0673 on November 16, 2006 to secure payment of certain obligations of the Debtor to the Secured Party; and

The Secured Party hereby certifies that all obligations of the Debtor to the Secured Party have been satisfied, and hereby terminates its security interest in all of the assets referred to in Section 2 of the Confirmatory Assignment, including, without limitation, the assets listed in the attached **Exhibit A**.

IN WITNESS THEREOF, the Secured Party has caused this Release of Security Interest to be duly executed by its officer this day of August, 2011.

	BMO HARRIS BANK N.A. (F/K/A M&I MARSHALL & ILSLEY BANK) By: Name: Dick Dinzak
STATE OF WISCONSIN)) SS COUNTY OF MILWAUKEE)	
executed the foregoing instrument and ack	day of August, 2011, to me known to be the person who nowledged that he executed the foregoing instrument as an &I Marshall & Ilsley Bank), by its authority.

Motary Public, State of Wisconsin My commission 81 March 2015

> PATENT REEL: 026823 FRAME: 0464

EXHIBIT A

U.S. PATENTS

<u>Description</u> <u>Patent No.</u>

Issue Date

Method of making silica sand molds and cores for metal founding 5,911,269

June 15, 1999

U.S. TRADEMARKS

<u>Trademark</u> Re

Registration (Application) No.

Issue (Filing) Date

2702268

April 1, 2003



VEINSEAL

1880296

February 28, 1995

METALLPUR

2541388

February 19, 2002

FOREIGN TRADEMARKS

Trademark

Registration No. (Serial No.)

Issue Date

Country

VEINSEAL

3636933

February 13, 2004

Office for Harmonization in the

Internal Market – Community Trade

Mark

VEINSEAL

826313078 (Serial No.)

February 11, 2004

Brazil

VEINSEAL

858199

October 29, 2004

Mexico

U.S. COPYRIGHTS

Title of Work

Registration No.

Issue Date

None

6669801_4

PATENT REEL: 026823 FRAME: 0465

RECORDED: 08/29/2011