

PATENT ASSIGNMENT

Electronic Version v1.1
 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT
CONVEYING PARTY DATA	
Name	Execution Date
Zip-Pop Manufacturing Ltd.	07/01/2011
RECEIVING PARTY DATA	
Name:	Ruger, LLC
Street Address:	4207 Bradley Lane
City:	Chevy Chase
State/Country:	MARYLAND
Postal Code:	20815
PROPERTY NUMBERS Total: 1	
Property Type	Number
Patent Number:	7014877
CORRESPONDENCE DATA	
Fax Number:	(401)453-6411
Phone:	401-453-6400
Email:	kbuchanan@crflp.com
<i>Correspondence will be sent to the e-mail address first; if that is unsuccessful, it will be sent via US Mail.</i>	
Correspondent Name:	Karen A. Buchanan
Address Line 1:	One Park Row, Suite 300
Address Line 4:	Providence, RHODE ISLAND 02903
NAME OF SUBMITTER:	Karen A. Buchanan
Total Attachments: 1 source=Patent Assignment-1#page1.tif	

OP \$40.00 7014877

ASSIGNMENT

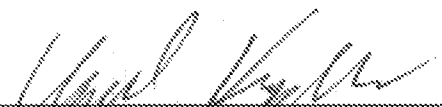
WHEREAS, Zip-Pop Manufacturing Ltd., (hereinafter "Assignor"), is the owner of the following patents and patent applications:

<u>Country</u>	<u>Number</u>
Australia	20042247501
Canada	2529890
China	200480023631.X
European Patent Office (EPO)	2004744863
Japan	2006516799
Republic of Korea	1020057024208
Mexico	PA/a/2006/000376
New Zealand	544677
Russian Federation	2006101088
South Africa	200600468
United States of America	7,014,877

WHEREAS, Ruger, L.L.C., a limited liability company having a principal place of business at 4207 Bradley Lane, Chevy Chase, Maryland 20815 (hereinafter "Assignee"), is desirous of acquiring all right, title, and interest in and to said invention and any Letters Patent that may be granted therefor;

NOW, THEREFORE, in consideration of One (\$1.00) Dollar and other good and valuable consideration, the receipt of which is hereby acknowledged, Assignor hereby sells, assigns, and sets over to Assignee the entire right, title, and interest to said patents and patent applications, and all original, divisional, continuation, substitute, or reissue applications and patent applied for or granted therefor, and the Assignor, for itself and its legal representatives, heirs, and assigns does hereby agree and covenant without further remuneration to execute and deliver all divisional, continuation, reissue, and other applications for Letters Patent on said improvements, and all assignments thereof to said Assignee or its assigns, to communicate to said Assignee or its representatives all facts known to the undersigned respecting said improvements, when requested to sign all lawful papers, make all rightful oaths, and to do generally everything necessary to aid Assignee, its successors, assigns, and nominees to obtain patent protection for said improvements in said patents and patent applications, the expenses incident thereto to be borne and paid by said Assignee.

Date: 7/1/2011



Zip-Pop Manufacturing Ltd.
Mente