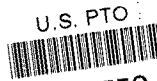


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United States Patent and Trademark Office

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To the Director of the U.S. Patent and Trademark Office: Please record the attached documents or the new address(es) below.

1. Name of conveying party(ies)

David Reich
Harry Reich

Additional name(s) of conveying party(ies) attached? Yes No

2. Name and address of receiving party(ies)

Name: LaempeReich Corporation

Internal Address: 4850 Commerce Drive

Trussville, AL 35173

Street Address: 4850 Commerce Drive

City: Trussville

State: Alabama

Country: US Zip 35173

Additional name(s) & address(es) attached? Yes No

3. Nature of conveyance/Execution Date(s):

Execution Date(s) September 8, 2011

- Assignment Merger
- Security Agreement Change of Name
- Joint Research Agreement
- Government Interest Assignment
- Executive Order 9424, Confirmatory License
- Other

4. Application or patent number(s):

This document is being filed together with a new application.

A. Patent Application No.(s)

B. Patent No.(s)

Additional numbers attached? Yes No

5. Name and address to whom correspondence concerning document should be mailed:

Name: Paul M. Sykes

Internal Address: Bradley Arant Boult Cummings

One Federal Place, 1819 Fifth Avenue North, Bham, AL 35203

Street Address: One Federal Place

1819 Fifth Avenue

City: Birmingham

State: Alabama Zip: 35203-2119

Phone Number: 205-521-8766

Fax Number: 205-521-6766

Email Address: psykes@babco.com

6. Total number of applications and patents involved: 1

7. Total fee (37 CFR 1.21(h) & 3.41) \$40.00

- Authorized to be charged to deposit account
- Enclosed
- None required (government interest not affecting title)

8. Payment Information

Deposit Account Number

Authorized User Name

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Date

9. Signature:

Signature

Paul M. Sykes

Name of Person Signing

Total number of pages including cover sheet, attachments, and documents:

3

Documents to be recorded (including cover sheet) should be faxed to (571) 273-0140, or mailed to:
Mail Stop Assignment Recordation Services, Director of the USPTO, P.O.Box 1450, Alexandria, V.A. 22313-1450

ASSIGNMENT OF PATENT APPLICATION

FOR GOOD AND VALUABLE CONSIDERATION,

The receipt of which is hereby expressly acknowledged, the undersigned does hereby agree to assign and does hereby sell, assign and transfer unto **LaempeReich Corporation** ("Assignee"), a corporation organized under the laws of the State of Alabama, and its successors, assigns and legal representatives, the entire right, title and interest, for all countries, in and to certain patent applications and inventions relating to U.S. Patent Application No. _____, filed _____, 2011 with Attorney Docket No. P202604US00PS, and the invention(s) and improvement(s) set forth therein, any and all continuations, continuations-in-part, divisionals, and renewals of and substitutes for said application and their equivalents in foreign jurisdictions, including patent applications filed in foreign jurisdictions or under any international convention, all applications claiming priority to or the benefit of any of the foregoing, and all the rights and privileges under any and all Patent that may be granted therefore in any country, and any reissues, or reexaminations, or extensions of patent granted from any of the above and their equivalents in foreign jurisdictions. I request that any and all Patents issuing from said applications be issued to said Assignee, its successors, assigns and legal representatives, or to such nominees as it may designate.

I agree that, when requested, I will, without charge to said Assignee but at its expense, sign all papers, take all rightful oaths, and do all acts which may be necessary, desirable or convenient for securing and maintaining patents for said inventions in any and all countries and for vesting title thereto in said Assignee, its successors, assigns and legal representatives or nominees.

I authorize and empower said Assignee, its successors, assigns and legal representatives or nominees, to invoke and claim for any application for patent or other form of protection for said inventions filed by it or them, the benefit of the right of priority provided by the International Convention for the Protection of Industrial Property, as amended, or by any convention which may henceforth be substituted for it, and to invoke and claim such right of priority without further written or oral authorization from us.

I hereby consent that a copy of this assignment shall be deemed a full legal and formal equivalent of any assignment, consent to file or like document which may be required in any country for any purpose and more particularly in proof of the right of said Assignee or nominee to claim the aforesaid benefit of the right of priority provided by the International Convention for the Protection of Industrial Property, as amended, or by any convention which may henceforth be substituted for it.

I covenant with said Assignee, its successors, assigns and legal representatives, that the rights and property herein conveyed are free and clear of any encumbrance, and that I have full right to convey the same as herein expressed.

I hereby authorize the attorneys associated with Customer Number 23378 to insert the application serial number above for the original application entitled METHOD OF CENTRIFUGAL CASTING USING DRY COATED SAND CORES with Attorney Docket No. P202604US00PS and all the application serial numbers for any and all applications and/or patents claiming benefit of or priority to such U.S. Patent Application and to attach such serial numbers as an attachment to this Assignment of Patent Application, said attachment thereby being incorporated as a part of this Assignment of Patent Application.

IN WITNESS WHEREOF, I have hereunto signed on the day and year set forth below.

David Reich

8 SEP 11

Inventor (signature)

DATE

David Reich

(Inventor's Typed Name)

Peter C. Reich

8 SEPTEMBER 11

Witness Signature

DATE

PETER C. REICH

Witness Printed Name

IN WITNESS WHEREOF, I have hereunto signed on the day and year set forth below.

Harry C. Reich

8 SEPTEMBER 11

Inventor (signature)

DATE

Harry Reich

(Inventor's Typed Name)

Peter C. Reich

8 SEPTEMBER 11

Witness Signature

DATE

PETER C. REICH

Witness Printed Name