PATENT ASSIGNMENT

Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT

CONVEYING PARTY DATA

Name	Execution Date
Herbert Smetan	09/20/2011
Klaus Lellig	09/20/2011

RECEIVING PARTY DATA

Name:	Nemak Dillingen GmbH
Street Address:	Industriepark Staustufe
City:	Dillingen
State/Country:	GERMANY
Postal Code:	66763

PROPERTY NUMBERS Total: 1

Property Type	Number
Application Number:	13129707

CORRESPONDENCE DATA

Fax Number: (412)945-5933 Phone: 412-471-8815

Email: assignments@webblaw.com

Correspondence will be sent to the e-mail address first; if that is unsuccessful, it will be sent via US

Mail.

Correspondent Name: THE WEBB LAW FIRM, P.C. Address Line 1: ONE GATEWAY CENTER

Address Line 2: 420 FT. DUQUESNE BLVD, SUITE 1200
Address Line 4: PITTSBURGH, PENNSYLVANIA 15222

ATTORNEY DOCKET NUMBER:	3988-111651
NAME OF SUBMITTER:	Russell D. Orkin

Total Attachments: 3

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PATENT REEL: 027020 FRAME: 0507 Form **PTO-1595** (Rev. 07/05) OMB No. 0651-0027 (exp. 6/30/2008)

RECORDATION FORM COVER SHEET PATENTS ONLY	
	e record the attached documents or the new address(es) below.
1. Name of conveying party(ies) Herbert SMETAN Klaus LELLIG	2. Name and address of receiving party(ies) Name: Nemak Dillingen GmbH Internal Address:
Additional name(s) of conveying party(ies) attached? Yes No 3. Nature of conveyance/Execution Date(s): Execution Date(s) September 20, 2011 Assignment Merger Security Agreement Change of Name Joint Research Agreement Government Interest Assignment Executive Order 9424, Confirmatory License Other 4. Application or patent number(s): A. Patent Application No.(s) 13/129,707	Street Address: Industriepark Staustufe, Dillingen City: State: Country: GERMANY Zip: 66763 Additional name(s) & address(es) attached? Yes No document is being filed together with a new application. B. Patent No.(s)
Additional numbers att 5. Name and address to whom correspondence concerning document should be mailed:	ached? Yes V No 6. Total number of applications and patents involved: 1
Name: Russell D. Orkin Internal Address: The Webb Law Firm Street Address: One Gateway Center	7. Total fee (37 CFR 1.21(h) & 3.41) \$ 40.00 ✓ Authorized to be charged by credit card — Authorized to be charged to deposit account — Enclosed
420 Ft. Duquesne Blvd., Ste 1200	None required (government interest not affecting title)
City: Pittsburgh	8. Payment Information a. Credit Card Last 4 Numbers 4775
State: <u>PA</u> Zip: <u>15222</u> Phone Number: <u>412-471-8815</u>	Expiration Date 05/2012
Fax Number: 412-945-5933 Email Address: assignments@webblaw.com	b. Deposit Account Number <u>23-0650</u> Authorized User Name
9. Signature: Punil R Clau Signature	October 5, 2011 Date
Russell D. Orkin, Registration No. 25,3 Name of Person Signing	

Documents to be recorded (including cover sheet) should be faxed to (571) 273-0140, or mailed to:
Mail Stop Assignment Recordation Services, Director of the USPTO, P.O.Box 1450, Alexandria, V.A. 22313-1450

Doc. No. 2EL6735

PATENT

REEL: 027020 FRAME: 0508

	INTERNATIONAL
Application No.	13/129,707
Attorney Docket N	o. <u>3988-111651</u>

ASSIGNMENT

WHEREAS, as a below named inventor, I have invented certain new and useful improvements in

METHOD AND DEVICE FOR CASTING A CAST PART FROM A METAL MELT (Invention Title)

	(Invention Title)
	for which I have this day executed an application for a United States Patent (hereinafter "said application").
ANI	D/OR
X	for which an application for a United States Patent was filed on 11/23/2009 (mm/dd/yyyy) and bears Application Number 13/129,707 (hereinafter "said application"). D/OR
X	for which an international patent application was filed under the Patent Cooperation Treaty on 11/23/2009 (mm/dd/yyyy), bearing Application No. PCT/EP2009/065627 (hereinafter "said application").
the '	AND, WHEREAS, Nemak Dillingen GmbH, a corporation of Germany, having ce of business at Industriepark Staustufe, 66763 Dillingen, Germany, hereinafter called 'assignee', is desirous of acquiring the entire right, title, and interest in and to said cation and the inventions and improvements therein disclosed.
assig	NOW, THEREFORE, for good and valuable consideration paid to me by said mee, the receipt of which is hereby acknowledged, I as the inventor or as one of the

NOW, THEREFORE, for good and valuable consideration paid to me by said assignee, the receipt of which is hereby acknowledged, I as the inventor or as one of the inventors, hereinafter the assignor(s), do hereby assign, sell and transfer unto said assignee the full and exclusive right, title and interest in and to said application and the inventions and improvements therein disclosed for the United States and all foreign countries and any Letters Patent which may issue therefor in the United States and all foreign countries and all divisions, reissues, continuations, continuations-in-part, renewals and/or extensions thereof. Such assignment extends to the full ends of the terms of these applications and patents as fully and entirely as the same would have been held and enjoyed by me had this Assignment not been made.

I covenant that I am the lawful owner(s) of said application, inventions and improvements, that the same are unencumbered, that no license has been granted to make, use or vend the said inventions or improvements or any of them, and that I have the full right to make this Assignment.

And for the consideration aforesaid, I agree individually and, if applicable, jointly that I will communicate to said assignee or the representatives thereof any facts known to me respecting said inventions and improvements, and will, upon request but without expense to me, testify in any legal proceedings, sign all lawful papers, execute all divisional, reissue, continuation, continuation-in-part, renewal and/or extension applications, make all rightful oaths, and generally do all other and further lawful acts deemed necessary or expedient by said assignee or by counsel for said assignee to assist or enable said assignee to obtain and enforce full benefits from the rights and interests herein assigned. This Assignment shall be binding upon my heirs,

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executors, administrators and/or assigns, administrators, successors and/or assigns, a	and shall inure to the benefit of the heirs, executors, as the case may be, of said assignee.
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1. FULL NAME OF ASSIGNOR:	RESIDENCE:
Herbert SMETAN	Rehlingen-Siersburg, GERMANY
EXECUTED this 20 day of Sept.	
WITNESS:	SIGNATURE
•	
1. FULL NAME OF ASSIGNOR:	RESIDENCE:
Klaus LELLIG	Wallerfangen, GERMANY
EXECUTED this 20 day of Sept.	_,2011
	SIGNATURE
WITNESS:	Dr.K.Lellig
Dr.L. Maiser	
Checked Box indicates additional p	page(s) for inventor signatures.
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RECORDED: 10/05/2011

Application No.

Attorney Docket No. 3988-111651

PATENT REEL: 027020 FRAME: 0510