PATENT ASSIGNMENT

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SUBMISSION TYPE: NEW ASSIGNMENT

NATURE OF CONVEYANCE: ASSIGNMENT

CONVEYING PARTY DATA

Name	Execution Date
TAKAFUMI IMAI	10/03/2011
KAZUNORI TSUKAMOTO	10/03/2011

RECEIVING PARTY DATA

Name:	YUYAMA MANUFACTURING CO., LTD
Street Address:	3-1, MEISHINGUCHI, 3-CHOME
City:	TOYONAKA-SHI, OSAKA
State/Country:	JAPAN
Postal Code:	561-0841

PROPERTY NUMBERS Total: 1

Property Type	Number
Application Number:	13138447

CORRESPONDENCE DATA

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Correspondence will be sent to the e-mail address first; if that is unsuccessful, it will be sent via

US Mail.

Correspondent Name: Peter Martinez, Masuvalley & Partners

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ATTORNEY DOCKET NUMBER: 13079-307US

NAME OF SUBMITTER: Peter Martinez

Total Attachments: 4

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> PATENT REEL: 027118 FRAME: 0809

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ASSIGNMENT

WHEREAS, we, the undersigned inventors of residences as listed, have invented certain new and useful improvements as below entitled, for which an application for United States Letters Patent is made, said applications having been designated as set forth below and filed on or about the date set forth below; and

WHEREAS, YUYAMA MANUFACTURING Co., LTD (hereinafter referred to as "Assignee"),

a Japanese corporation

with an address of: 3-1, Meishinguchi, 3-chome

Toyonaka-shi, Osaka

561-0841 Japan

desires to acquire the entire right, title and interest in and to the inventions, and in and to the said application and any Letters Patent(s) that may issue thereon:

NOW, THEREFORE, for good and valuable consideration, the receipt and sufficiency of which is hereby acknowledged, we assign to Assignee, all right, title and interest in and to said inventions and in and to said applications and all patents which may be granted therefor, and all divisions, reissues, continuations, continuations-in-part and extensions thereof; and we authorize and request the Commissioner of Patents and Trademarks to issue all patents for said inventions, or patents resulting therefrom, insofar as our interest is concerned, to Assignee.

We also assign to Assignee, all right, title and interest in and to the invention disclosed in said applications throughout the world, including the right to file applications and obtain patents, utility models, industrial models and designs for said invention in its own name throughout the world, including all rights to publish cautionary notices reserving ownership of said invention and all rights to register said invention in appropriate registries; and we further agree to execute any and all powers of attorney, applications, assignments, declarations, affidavits, and any other papers in connection therewith necessary to perfect such right, title and interest in Assignee.

We will communicate to Assignee any facts known to us respecting any improvements; and, at the expense of Assignee, we will testify in any legal proceedings, sign all lawful papers, execute all divisional, continuation, continuation-in-part, reissue and substitute applications, make lawful oaths and declarations, and generally do everything possible to vest title in Assignee and to aid Assignee to obtain and enforce proper protection for said invention in all countries.

This Assignment shall be binding on the parties' successors, assigns and legal representatives.

Invention Name:

MEDICAMENT FILLING MACHINE

U.S. Utility Application No.:

Trademark Office for recordation of this document.

13/138,447

Date Filed:

10/17/2011

We hereby grant PETER MARTINEZ, Registration No. 42,845, TATSUO BABA, Registration No. 58,090, SHIRIN BOZORGUI, Registration No. 62,313 and all practitioners with the firm of Masuvalley and Partners with an office at 8765 Aero Drive, Suite 312, San Diego, CA 92123, the power to insert on this Assignment any further identification which may be necessary or desirable in order to comply with the rules of the United States Patent and

The undersigned further declares that all statements made herein of his/her own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful and false statements may jeopardize the validity of the application or any patent issued thereon.

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PATENT REEL: 027118 FRAME: 0811

Signature of Inventor:	Taleafumi Imai
Inventor(s) Name:	Takafumi IMAI
Residence:	Osaka, Japan
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Date:	October 3, 2011

Signature of Inventor:	Kazunori TSUKAMOTO
Inventor(s) Name:	Kazunori TSUKAMOTO
Residence:	Osaka, Japan
Citizenship:	JP
Date:	October 3, 2011

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RECORDED: 10/25/2011