Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE:		NEW ASSIGNMENT	NEW ASSIGNMENT								
NATURE OF CONVE	YANCE:	MERGER	MERGER								
EFFECTIVE DATE:		01/01/2010	01/01/2010								
CONVEYING PARTY	DATA										
		Name	Execution Date								
Norseman Plastics Lt	d.		12/31/2009								
RECEIVING PARTY D	ΑΤΑ										
Name: Orbis Canada Limited											
Street Address:	ess: 66 Wellington Street West, TD Bank Tower, 5300										
City:	: Toronto, Ontario										
State/Country:	Country: CANADA										
Postal Code:	M5K 1E6										
	I										
Property Ty	ype	Number									
Application Number:	1	13285211									
CORRESPONDENCE	DATA										
Fax Number: (312)523-2652											
Phone: 312-977-4400											
Email: ipdocket@uhlaw.com Correspondence will be sent to the e-mail address first; if that is unsuccessful, it will be sent											
<i>via US Mail.</i> Correspondent Name:	: Peter M I	Klobuchar									
Address Line 1:											
Address Line 4:	70 W. Ma	idison Street, Suite 3500									
		ILLINOIS 60602									
ATTORNEY DOCKET	Chicago,										
	Chicago,	ILLINOIS 60602									

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Corporations Act					1	s		С	_	N	1	D		4		Ľ		М	I	Т	E											
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Loi sur les sociétés par																						<u> </u>							-+			
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1645 Bergstrom Road, Neenah, Wisconsin,

Brampton, Ontario, Canada, L7A 3K9

U.S.A. 54956

54 Echoridge Drive

07121F (07/2007)

Mark P. Fogarty

Sharon B. Ramroop

PATENT REEL: 027254 FRAME: 0464

No

Yes

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		malgamation, check A or B oisie pour la fusion – Cocher A ou B :				2
		Amalgamation Agreement / Convention				
or		The amalgamation agreement has been corporations as required by subsection 1 <i>Les actionnaires de chaque société qui fu</i> <i>paragraphe 176(4) de la</i> Loi sur les socié	76 (4) of the Business Corporations A sionnne ont dûment adopté la convent	ict on the d	date set out ion conform	below.
	Β-	Amalgamation of a holding corporat subsidiaries / Fusion d'une société m				
\boxtimes		The amalgamation has been approved b required by section 177 of the Business (Les administrateurs de chaque société qu à l'article 177 de la Loi sur les	Corporations Act on the date set out b i fusionne ont approuvé la fusion par vo	elow. Die de réso	lution confc	rmĕment
		The articles of amalgamation in substanc Les statuts de fusion reprennent essentie				ł
	(Orbis Canada Holdings Limited				
	-	and are more particularly set out in these et sont énoncés textuellement aux présents :				
		nalgamating corporations n sociale des sociétés qui fusionnent	Ontario Corporation Number Numéro de la société en Ontario		Adoption/A adoption ou Month mois	pproval d'approbation Day jour
Orbis	s Car	nada Holdings Limited	001782515	2009-	-12-31	
Nors	emai	n Plastics Limited	001420203	2009-	-12-31	1
						:

07121F (07/2007)

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6.	
	Restrictions, if any, on business h e corporation may carry on or on powers the corporation may exercise. Limites, s'il y a lieu, imposées aux adivités commerciales ou aux pouvoirs de la société.
	None
7.	The classes and any maximum number of shares that the corporation is authorized to issue:
1.	Catégories et nombre maximul, s'il y a lieu, d'actions que la société est autorisée à émettre :
	The Corporation is authorized to issue an unlimited number of common shares.

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 Rights, privileges, restrictions and conditions (if any) attaching to each classof shares and directors authority with respect to any class of shares which may be issued in series:

Droits, privilèges, restrictions et conditions, s'il y a lieu, rattachés à chaque catégorie d'actions et pouvoirs des administrateurs relatifs à chaque catégorie d'actions qui peut être émise en série :

The rights, privileges, restrictions and conditions attaching to the common shares are as follows:

(a) Payment of Dividends: The holders of the common shares will be entitled to receive dividends if, as and when declared by the board of directors of the Corporation out of the assets of the Corporation properly applicable to the payment of dividends in such amounts and payable in such manner as the board of directors may from time to time determine. Subject to the rights of the holders of any other class of shares of the Corporation entitled to receive dividends in priority to or concurrently with the holders of the common shares, the board of directors may in its sole discretion declare dividends on the common shares to the exclusion of any other class of shares of the Corporation.

(b) Participation upon Liquidation, Dissolution or Winding Up: In the event of the liquidation, dissolution or winding up of the Corporation or other distribution of assets of the Corporation among its shareholders for the purpose of winding up its affairs, the holders of the common shares will, subject to the rights of the holders of any other class of shares of the Corporation entitled to receive assets of the Corporation upon such a distribution in priority to or concurrently with the holders of the common shares, be entitled to participate in the distribution. Such distribution will be made in equal amounts per share on all the common shares at the time outstanding without preference or distinction.

(c) Voting Rights: The holders of the common shares will be entitled to receive notice of and to attend all annual and special meetings of the shareholders of the Corporation and to one vote in respect of each common share held at all such meetings.

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9.	The issue, transfer or ownership of shares is/is not restricted and the restrictions (if any) are as follows: L'émission, le transfert ou la propriété d'actions est/n'est pas restreint. Les restrictions, s'il y a lieu, sont les suivantes :
	No share of the Corporation may be transferred unless its transfer complies wit the restriction on the transfer of securities set out in paragraph 10 hereof.
10.	Other provisions, (if any):
	Autres dispositions, s'il y a lieu : No security of the Corporation, other than a non-convertible debt security, may transferred without the consent of:
	 (a) the board of directors of the Corporation, expressed by a resolution duly passed at a meeting of the directors;
	(b) a majority of the directors of the Corporation, expressed by an instrument instruments in writing signed by such directors;
	(c) the holders of the voting shares of the Corporation, expressed by a resolut duly passed at a meeting of the holders of voting shares; or
	(d) the holders of the voting shares of the Corporation representing a majority the votes attached to all the voting shares, expressed by an instrument or instruments in writing signed by such holders.
11.	The statements required by subsection 178(2) of the Business Corporations Act are attached as Schedule "A".
11.	The statements required by subsection 178(2) of the <i>Business Corporations Act</i> are attached as Schedule "A". Les déclarations exigées aux termes du paragraphe 178(2) de la Loi sur les sodétés par actions constituent l'annexe A.

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PATENT REEL: 027254 FRAME: 0468

07121F (07/2007)

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These articles are signed in duplicate. Les présents statuts sont signés en double exemplaire.

Name and original signature of a director or authorized signing officer of each of the amalgamating corporations. Include the name of each corporation, the signatories name and description of office (e.g. president, secretary). Only a director or authorized signing officer can sign on behalf of the corporation. / Nom et signature originale d'un administrateur ou d'un signataire autorisé de chaque société qui fusionne. Indiquer la dénomination sociale de chaque société, le nom du signataire et sa fonction (p. ex. : président, secrétaire). Seul un administrateur ou un dirigeant habilité peut signer au nom de la société.

Names of Corporations / Dénomination sociale des sociétés

Orbis Canada Holdings Limited

07121E (05/2007)

By / Par Vice President and Mark P. Fogarty Secretary Signature / Signa Print name of signatory / Description of Office / Fonction Nom du signataire en lettres moulées Norseman Plastics Limited Names of Corporations / Dénomination sociale des sociétés By I Par Vice President and Mark P. Fogarty Secretary Signature / Signatur, Print name of signatory / Description of Office / Fonction Nom du signataire en lettres moulées Names of Corporations / Dénomination sociale des sociétés By / Par Print name of signatory / Description of Office / Fonction Signature / Signature Nom du signataire en lettres moulées Names of Corporations / Dénomination sociale des sociétés By / Par Signature / Signature Print name of signatory / Description of Office / Fonction Nom du signataire en lettres moulées Names of Corporations / Dénomination sociale des sociétés By / Par Description of Office / Fonction Signature / Signature Print name of signatory / Nom du signataire en lettres moulées

Schedule "A"

ORBIS CANADA HOLDINGS LIMITED

Statement

I, Mark P. Fogarty, the Vice President and Secretary of Orbis Canada Holdings Limited (the "**Corporation**"), refer to the proposed amalgamation of the Corporation with Norseman Plastics Limited ("**NPL**") and hereby state that:

- 1. There are reasonable grounds for believing that:
 - (a) each of the Corporation and NPL is able to pay its liabilities as they become due;
 - (b) the corporation continuing from the amalgamation of the Corporation and NPL (the "Amalgamated Corporation") will be able to pay its liabilities as they become due;
 - (c) the realizable value of the Amalgamated Corporation's assets immediately after the issuance of the certificate of amalgamation giving effect to the said amalgamation will not be less than the aggregate of its liabilities and stated capital of all classes; and
 - (d) no creditor of the Corporation or NPL will be prejudiced by the said amalgamation.

2. No creditor has notified the Corporation that such creditor objects to the proposed amalgamation.

DATED December 31, 2009.

Mark P. Fogarty

McCarthy Tétrault LLP DOCS #783239 v. 1

Schedule "A"

NORSEMAN PLASTICS LIMITED

Statement

I, Mark P. Fogarty, the Vice President and Secretary of Norseman Plastics Limited (the "**Corporation**"), refer to the proposed amalgamation of the Corporation with Orbis Canada Holdings Limited ("**Orbis**") and hereby state that:

- 1. There are reasonable grounds for believing that:
 - (a) each of the Corporation and Orbis is able to pay its liabilities as they become due;
 - (b) the corporation continuing from the amalgamation of the Corporation and Orbis (the "Amalgamated Corporation") will be able to pay its liabilities as they become due;
 - (c) the realizable value of the Amalgamated Corporation's assets immediately after the issuance of the certificate of amalgamation giving effect to the said amalgamation will not be less than the aggregate of its liabilities and stated capital of all classes; and
 - (d) no creditor of the Corporation or Orbis will be prejudiced by the said amalgamation.

2. No creditor has notified the Corporation that such creditor objects to the proposed amalgamation.

DATED December 31, 2009.

Mark P. Fogarty

McCarthy Tétrault LLP DOCS #783231 v. 1

ORBIS CANADA HOLDINGS LIMITED

The undersigned, being the sole shareholder of Orbis Canada Holdings Limited (the "Corporation"), hereby signs the following resolution:

AMALGAMATION WITH NORSEMAN PLASTICS LIMITED

WHEREAS the sole shareholder of the Corporation signed a declaration providing for the restriction in whole of the powers of the directors of the Corporation to manage and supervise the management of the business and the affairs of the Corporation and such powers are therefore given to the sole shareholder;

RESOLVED that:

1. The amalgamation of the Corporation with Norseman Plastics Limited, its wholly owned subsidiary, pursuant to the provisions of subsection 177(1) of the *Business Corporations Act* (Ontario) is approved and authorized.

2. Upon the amalgamation becoming effective, all the shares of Norseman Plastics Limited shall be cancelled without any repayment of capital in respect thereof.

3. The articles of amalgamation of the corporation continuing from the amalgamation (the "Amalgamated Corporation") shall be the same as the articles of the Corporation, except for the name of the Amalgamated Corporation which shall be "Orbis Canada Limited".

4. No securities shall be issued, and no assets shall be distributed, by the Amalgamated Corporation in connection with the amalgamation.

5. The by-laws of the Amalgamated Corporation shall be the same as the by-laws of the Corporation, such by-laws after the amalgamation becoming effective to be supplemented, amended or repealed in accordance with the provisions of the *Business Corporations Act* (Ontario) relating to the making, amending and repealing of by-laws.

6. Any officer of the Corporation is authorized and directed to do all such acts and things and to execute or cause to be executed (whether under the corporate seal of the Corporation or otherwise) all such instruments, agreements and other documents as in such officer's opinion may be necessary or desirable to complete the amalgamation hereby approved and authorized.

The foregoing resolutions are passed as evidenced by the signature of the sole shareholder of the Corporation pursuant to the provisions of the *Business Corporations Act* (Ontario) and execution and delivery of this resolution may be made and evidenced by facsimile transmission or other means of electronic communication.

[Remainder of page intentionally left blank]

McCarthy Tétrault LLP DOCS #783249 v. 1

DATED as of the 31st day of December, 2009.

ORBIS CORPORATION

Per: Mark P. Fogarty

Vice-President and Secretary

McCarthy Tetrault LLP DOCS #783249 v. 1

NORSEMAN PLASTICS LIMITED

The undersigned, being the sole shareholder of Norseman Plastics Limited (the "Corporation"), signs the following resolution:

AMALGAMATION WITH ORBIS CANADA HOLDINGS LIMITED

WHEREAS the sole shareholder of the Corporation signed a declaration providing for the restriction in whole of the powers of the directors of the Corporation to manage and supervise the management of the business and the affairs of the Corporation and such powers are therefore given to the sole shareholder;

RESOLVED that:

1. The amalgamation of the Corporation with Orbis Canada Holdings Limited pursuant to the provisions of subsection 177(1) of the *Business Corporations Act* (Ontario) is approved and authorized.

2. Upon the amalgamation becoming effective, all the shares of the Corporation shall be cancelled without any repayment of capital in respect thereof.

3. The articles of amalgamation of the corporation continuing from the amalgamation (the "Amalgamated Corporation") shall be the same as the articles of Orbis Canada Holdings Limited, except for the name of the Amalgamated Corporation which shall be "Orbis Canada Limited".

4. The by-laws of the Amalgamated Corporation shall be the same as the by-laws of Orbis Canada Holdings Limited, such by-laws after the amalgamation becoming effective to be supplemented, amended or repealed in accordance with the provisions of the *Business Corporations Act* (Ontario) relating to the making, amending and repealing of by-laws.

5. No securities shall be issued, and no assets shall be distributed, by the Amalgamated Corporation in connection with the amalgamation.

6. Any officer of the Corporation is authorized and directed to do all such acts and things and to execute or cause to be executed (whether under the corporate seal of the Corporation or otherwise) all such instruments, agreements and other documents as in such officer's opinion may be necessary or desirable to complete the amalgamation hereby approved and authorized.

The foregoing resolutions are passed as evidenced by the signature of the sole shareholder of the Corporation pursuant to the provisions of the *Business Corporations Act* (Ontario) and execution and delivery of this resolution may be made and evidenced by facsimile transmission or other means of electronic communication.

[Remainder of page intentionally left blank]

McCarthy Tétrault LLP DOCS #783258 v. 1

DATED as of the 31st day of December, 2009.

Orbis Canada Holdings Limited

Per:

Mark P. Fogarty

Vice-President and Secretary

McCarthy Tétrault LLP DOCS #783258 v. 1

PATENT **REEL: 027254 FRAME: 0475**

RECORDED: 11/18/2011