

# PATENT ASSIGNMENT

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<b>NATURE OF CONVEYANCE:</b>	ASSIGNMENT
<b>CONVEYING PARTY DATA</b>	
<b>Name</b>	<b>Execution Date</b>
GORE ENTERPRISE HOLDINGS, INC.	12/02/2011
<b>RECEIVING PARTY DATA</b>	
<b>Name:</b>	VOLTEA B.V.
<b>Street Address:</b>	Wasbeekerlaan 24
<b>City:</b>	Sassenheim
<b>State/Country:</b>	NETHERLANDS
<b>Postal Code:</b>	2171 AE
<b>PROPERTY NUMBERS Total: 1</b>	
<b>Property Type</b>	<b>Number</b>
Application Number:	12557560
<b>CORRESPONDENCE DATA</b>	
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<b>Total Attachments: 1</b> source=0397192_Assignment#page1.tif	

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**PATENT**  
**REEL: 027323 FRAME: 0831**

## ASSIGNMENT

This Agreement is by and between Gore Enterprise Holdings, Inc., a Delaware corporation having a place of business at 555 Paper Mill Road, P.O. Box 9329, Newark, Delaware ("GEH"), and Voltea B.V., a Netherlands Corporation having a place of business at Wasbeekerlaan 24, 2171 AE Sassenheim, The Netherlands, ("VOLTEA").

For good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, GEH hereby assigns to VOLTEA, by execution hereof, all its right, title and interest, if any, in and to

U.S. Patent Application No. 12/557,560 to Sean Knapp, et al., filed September 11, 2009, on Method of Regenerating A Capacitive Deionization Cell, and any continuations, divisionals, continuations-in-part, reexaminations, reissues, extensions, and foreign or domestic applications and patents claiming priority to the above (hereinafter the "'560 Patent Rights'"),

the same to be held and enjoyed by VOLTEA for its own use and benefit and use and benefit of its successors and assigns to the full end of the term for which the '560 Patent Rights may be granted, as fully and entirely as the same would have been held and enjoyed by GEH had this assignment not been made, including without limitation the right to enforce the '560 Patent Rights and collect damages for past or future infringement or under provisional rights.

EACH PARTY AFFIRMS, ACKNOWLEDGES AND AGREES THAT THE FOREGOING ASSIGNMENT IS MADE ON AN "AS-IS," QUITCLAIM BASIS AND THAT NEITHER PARTY NOR ANY AFFILIATE, OFFICER, DIRECTOR, EMPLOYEE, AGENT, ATTORNEY, HEIR, EXECUTOR, SUCCESSOR AND/OR ASSIGN OF SUCH PARTY HAS MADE OR WILL MAKE ANY REPRESENTATION OR WARRANTY WHATSOEVER, EXPRESS, IMPLIED OR STATUTORY, INCLUDING WITHOUT LIMITATION WITH RESPECT TO INVENTORSHIP, OWNERSHIP, PATENTABILITY, VALIDITY, ENFORCEABILITY, INFRINGEMENT, RIGHT TO PRACTICE, MERCHANTABILITY, OR FITNESS FOR A PARTICULAR PURPOSE. The doctrine of assignor estoppel will not be asserted by VOLTEA or any affiliate, officer, director, employee, agent, attorney, heir, executor, successor and/or assign of VOLTEA, or applied against GEH or any affiliate, officer, director, employee, agent, attorney, heir, executor, successor and/or assign of GEH, on the basis of the foregoing assignment.

ACCORDINGLY, the parties have caused this Agreement to be executed, in the manner appropriate for each, as of the date indicated.

**VOLTEA B. V.**

**GORE ENTERPRISE HOLDINGS, INC.**

By 

By 

Print Name M. lensink

Print Name Carol A. Lewis White

Title CEO

Title President

Date 27-09-2011

Date 2 December 2011