

PATENT ASSIGNMENT

Electronic Version v1.1
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SUBMISSION TYPE:	NEW ASSIGNMENT												
NATURE OF CONVEYANCE:	ASSIGNMENT												
CONVEYING PARTY DATA													
<table border="1"> <thead> <tr> <th>Name</th> <th>Execution Date</th> </tr> </thead> <tbody> <tr> <td>Abbas HASSAN</td> <td>07/30/2008</td> </tr> <tr> <td>Ebrahim BAGHERZADEH</td> <td>07/30/2008</td> </tr> <tr> <td>Rayford G. ANTHONY</td> <td>07/31/2008</td> </tr> <tr> <td>Gregory BORSINGER</td> <td>08/01/2008</td> </tr> <tr> <td>Aziz HASSAN</td> <td>07/30/2008</td> </tr> </tbody> </table>		Name	Execution Date	Abbas HASSAN	07/30/2008	Ebrahim BAGHERZADEH	07/30/2008	Rayford G. ANTHONY	07/31/2008	Gregory BORSINGER	08/01/2008	Aziz HASSAN	07/30/2008
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Aziz HASSAN	07/30/2008												
RECEIVING PARTY DATA													
Name:	H R D Corporation												
Street Address:	P. O. Drawer 450267												
City:	Houston												
State/Country:	TEXAS												
Postal Code:	77245												
PROPERTY NUMBERS Total: 1													
<table border="1"> <thead> <tr> <th>Property Type</th> <th>Number</th> </tr> </thead> <tbody> <tr> <td>Application Number:</td> <td>13028100</td> </tr> </tbody> </table>		Property Type	Number	Application Number:	13028100								
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CORRESPONDENCE DATA													
Fax Number:	(713)226-6398												
Phone:	713-226-6615												
Email:	patmail@porterhedges.com												
<i>Correspondence will be sent to the e-mail address first; if that is unsuccessful, it will be sent via US Mail.</i>													
Correspondent Name:	Timothy S. Westby												
Address Line 1:	PORTER HEDGES LLP												
Address Line 2:	P.O. BOX 4078												
Address Line 4:	Houston, TEXAS 77210-4078												
ATTORNEY DOCKET NUMBER:	011788-3411												
NAME OF SUBMITTER:	Timothy S. Westby												

CH \$40.00 13028100

Total Attachments: 6

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ASSIGNMENT

IN CONSIDERATION OF TEN DOLLARS (\$10.00) cash in hand paid to us by **H R D CORPORATION**, and other valuable consideration, the receipt and sufficiency of which are hereby acknowledged, we, **Abbas Hassan, Ebrahim Bagherzadeh, Rayford G. Anthony, Gregory Borsinger, and Aziz Hassan**, (“ASSIGNORS”), having made an invention in “*Method of Making Alkylene Glycols*”, do hereby ASSIGN, SELL and CONVEY to said **H R D CORPORATION**, a corporation having a business address of P. O. Drawer 450267, Houston, Texas 77245 (“ASSIGNEE”), its successors and assigns, the entire right, title and interest throughout the world in and to:

1. Said invention in “*Method of Making Alkylene Glycols*”;
2. United States of America patent application Serial No. 12/142,443, filed June 19, 2008, entitled “*Method of Making Alkylene Glycols*”;
3. United States of America patent application Serial No. 60/946,484, filed June 27, 2007, entitled “*Accelerated Method of Making Alkylene Glycols*”;
4. All applications for patent or like protection on said invention that have now been or may in the future be made by us or our legal representatives, including any continuation, continuation-in-part and any other utility applications that may be based on this invention, whether in the United States of America or any other place anywhere in the world;
5. All patents and like protection that have now been or may in the future be granted on said invention to us or our legal representatives, whether in the United States of America or in any other country or place anywhere in the world;
6. All substitutions for and divisions, continuations, continuations-in-part, renewals, reissues, extensions, and the like of said applications and patents and like grants, including without limitation, those obtained or permissible under past, present and future laws and statutes;
7. All rights of action on account of past, present and future unauthorized use of said invention and for infringement of said patents and like protection;
8. The right in ASSIGNEE to file in its name applications for patents and like protection for said invention in any country or countries foreign to the United States; and

9. All international rights of priority associated with said invention, applications, patents, and like protection;

and we covenant that we, and our heirs, legal representatives, assigns, administrators, and executors, will, at the expense of ASSIGNEE, its successors and assigns, execute all papers and perform such other acts as may be reasonably necessary to give ASSIGNEE, its successors and assigns, the full benefit of this Assignment.

EXECUTED on the date indicated below, opposite our signatures.

ASSIGNOR

Date: 7/30/08

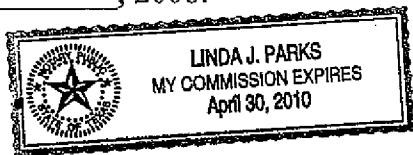
[Signature]
Abbas HASSAN

THE STATE OF Texas §
COUNTY OF Harris §

BEFORE ME, the undersigned authority, on this day personally appeared **Abbas Hassan**, known to me to be the person whose name is subscribed to the foregoing instrument, and acknowledged to me that he executed the same for the purposes and consideration therein expressed.

GIVEN UNDER MY HAND AND SEAL OF OFFICE, this the 30th day of July, 2008.

[SEAL]



[Signature]
Notary Public in and for
the State of Texas

My Commission Expires:

04/30/2010

ASSIGNOR

Date: 7, 30, 08

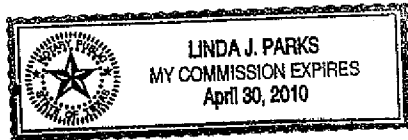
Ebrahim Bagherzadeh
Ebrahim BAGHERZADEH

THE STATE OF Texas §
COUNTY OF Harris §

BEFORE ME, the undersigned authority, on this day personally appeared **Ebrahim Bagherzadeh**, known to me to be the person whose name is subscribed to the foregoing instrument, and acknowledged to me that he executed the same for the purposes and consideration therein expressed.

GIVEN UNDER MY HAND AND SEAL OF OFFICE, this the 30th day of July, 2008.

[S E A L]



Linda J. Parks
Notary Public in and for
the State of Texas

My Commission Expires:

04/30/2010

ASSIGNOR

Date: 7/31/08

Rayford G. Anthony
Rayford G. ANTHONY

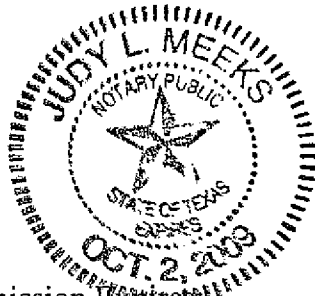
THE STATE OF Texas §

COUNTY OF Brazos §

BEFORE ME, the undersigned authority, on this day personally appeared **Rayford G. Anthony**, known to me to be the person whose name is subscribed to the foregoing instrument, and acknowledged to me that he executed the same for the purposes and consideration therein expressed.

GIVEN UNDER MY HAND AND SEAL OF OFFICE, this the 31st day of July, 2008.

[SEAL]



Judy L. Meeks
Notary Public in and for
the State of Texas

My Commission Expires

10-02-2009

ASSIGNOR

Date: 30th July 08.

Aziz Hassan
Aziz HASSAN

THE STATE OF Texas §
COUNTY OF Tarrant §

BEFORE ME, the undersigned authority, on this day personally appeared **Aziz Hassan**, known to me to be the person whose name is subscribed to the foregoing instrument, and acknowledged to me that he executed the same for the purposes and consideration therein expressed.

GIVEN UNDER MY HAND AND SEAL OF OFFICE, this the 30th day of July, 2008.

[SEAL]



Linda J. Parks
Notary Public in and for
the State of Texas

My Commission Expires:

04/30/2010
