

PATENT ASSIGNMENT

Electronic Version v1.1

Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT										
NATURE OF CONVEYANCE:	ASSIGNMENT										
CONVEYING PARTY DATA											
<table border="1"> <thead> <tr> <th>Name</th> <th>Execution Date</th> </tr> </thead> <tbody> <tr> <td>Terry George Collins</td> <td>02/17/2012</td> </tr> <tr> <td>Dominick John Forenz</td> <td>02/16/2012</td> </tr> <tr> <td>Mark Lee Humphrey</td> <td>02/14/2012</td> </tr> </tbody> </table>		Name	Execution Date	Terry George Collins	02/17/2012	Dominick John Forenz	02/16/2012	Mark Lee Humphrey	02/14/2012		
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Dominick John Forenz	02/16/2012										
Mark Lee Humphrey	02/14/2012										
RECEIVING PARTY DATA											
<table border="1"> <tr> <td>Name:</td> <td>Corning Gilbert Inc.</td> </tr> <tr> <td>Street Address:</td> <td>5310 W. Camelback Road</td> </tr> <tr> <td>City:</td> <td>Glendale</td> </tr> <tr> <td>State/Country:</td> <td>ARIZONA</td> </tr> <tr> <td>Postal Code:</td> <td>85301</td> </tr> </table>		Name:	Corning Gilbert Inc.	Street Address:	5310 W. Camelback Road	City:	Glendale	State/Country:	ARIZONA	Postal Code:	85301
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PROPERTY NUMBERS Total: 1											
<table border="1"> <thead> <tr> <th>Property Type</th> <th>Number</th> </tr> </thead> <tbody> <tr> <td>Application Number:</td> <td>13405574</td> </tr> </tbody> </table>		Property Type	Number	Application Number:	13405574						
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Application Number:	13405574										
CORRESPONDENCE DATA											
Fax Number:	(828)901-5206										
Phone:	828-901-5156										
Email:	maurermd@corning.com										
<i>Correspondence will be sent to the e-mail address first; if that is unsuccessful, it will be sent via US Mail.</i>											
Correspondent Name:	Corning Gilbert Inc.										
Address Line 1:	Intellectual Property Department										
Address Line 2:	SP-TI-3-1										
Address Line 4:	Corning, NEW YORK 14831										
ATTORNEY DOCKET NUMBER:	HI11-017										
NAME OF SUBMITTER:	Michel D. Maurer										
Total Attachments: 4 source=20120227_HI11-017_US_Signed_Assignment#page1.tif source=20120227_HI11-017_US_Signed_Assignment#page2.tif source=20120227_HI11-017_US_Signed_Assignment#page3.tif source=20120227_HI11-017_US_Signed_Assignment#page4.tif											

CH \$40.00 13405574

ASSIGNMENT

FOR VALUE RECEIVED, I, as a below named inventor, hereby sell, assign and transfer unto CORNING GILBERT INC., a corporation organized and existing under the laws of the State of North Carolina, having its principal place of business at Hickory, North Carolina, (hereinafter CORNING), as assignee, and unto its successors, assigns and legal representatives, the entire right, title and interest, for all countries, in and to certain inventions relating to a **ELECTRODES, COMPONENTS, APPARATUSES, AND METHODS FOR BURR-FREE OR SUBSTANTIALLY BURR-FREE ELECTROCHEMICAL MACHINING**, such inventions being generally described in an application for Letters Patent of the United States executed on

DATE 2-17-2012
DATE 2-16-2012
DATE 2-14-2012

and in any future patent applications claiming the benefit of the filing date of that application, and all the rights and privileges under any and all Letters Patents that may be granted therefore.

I request that any and all patents for said inventions be issued to CORNING, its successors, assigns and legal representatives, or to such nominees as CORNING may designate.

I agree that, when requested, I will, without charge to CORNING and at CORNING's expense, sign all papers, take all rightful oaths, and do all acts which may be necessary, desirable or convenient for securing and maintaining patents for said inventions in any and all countries and for vesting title thereto in CORNING, its successors, assigns and legal representatives or nominees.

I authorize and empower CORNING, its successors, assigns and legal representatives or nominees, to invoke and claim for any application for patent or other form of protection for said inventions filed by it or them, the benefit of the right of priority provided by the International Convention for the Protection of Industrial Property, as amended, or by any convention which may henceforth be substituted for said Convention or entered as a supplement to, and to invoke and claim such right of priority without further written or oral authorization.

I hereby consent that a copy of this assignment shall be deemed a full legal and formal equivalent of any assignment, consent to file or like document which may be required in any country for any purpose and more particularly in proof of the right of CORNING, or its successors, assigns and legal representatives or nominees to claim the aforesaid benefit of the right of priority provided by the International Convention for the Protection of Industrial Property, as amended, or by any convention which may henceforth be substituted for it or entered as a supplement to it.

I covenant with CORNING, its successors, assigns and legal representatives or nominees, that the rights and property herein conveyed are free and clear of any encumbrance, and that I have full right to convey the same as herein expressed.

Signed this

2-17-12
Date

Terry George Collins
Terry George Collins

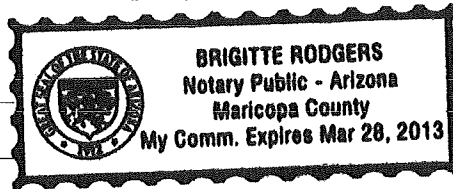
Date

Dominick John Forenz

Date

Mark Lee Humphrey

State of ARIZONA
County of MARICOPA



On the 17th day of February 2012, before me personally came **Terry George Collins** known to be the person described in and who executed the foregoing instrument, and acknowledged that they executed the same.

Brigitte Rodgers
Notary Public

State of _____

County of _____

On the ____ day of _____ 2012, before me personally came **Dominick John Forenz** known to be the person described in and who executed the foregoing instrument, and acknowledged that they executed the same.

Notary Public

State of _____

County of _____

On the ____ day of _____ 2012, before me personally came **Mark Lee Humphrey** known to be the person described in and who executed the foregoing instrument, and acknowledged that they executed the same.

Notary Public

I covenant with CORNING, its successors, assigns and legal representatives or nominees, that the rights and property herein conveyed are free and clear of any encumbrance, and that I have full right to convey the same as herein expressed.

Signed this

Date Terry George Collins

2/16/12
Date 
Dominick John Forenz

Date Mark Lee Humphrey

State of _____

County of _____

On the _____ day of _____ 2012, before me personally came **Terry George Collins** known to be the person described in and who executed the foregoing instrument, and acknowledged that they executed the same.

Notary Public

State of New York

County of Steuben

On the 16 day of February 2012, before me personally came **Dominick John Forenz** known to be the person described in and who executed the foregoing instrument, and acknowledged that they executed the same.


Notary Public

CHRISTINE JACKSON-SULLIVAN
Notary Public, State of New York
Steuben County No. 4978988
Term Expires March 18, 2015

State of _____

County of _____

On the _____ day of _____ 2012, before me personally came **Mark Lee Humphrey** known to be the person described in and who executed the foregoing instrument, and acknowledged that they executed the same.

Notary Public

I covenant with CORNING, its successors, assigns and legal representatives or nominees, that the rights and property herein conveyed are free and clear of any encumbrance, and that I have full right to convey the same as herein expressed.

Signed this

Date **Terry George Collins**

Date **Dominick John Forenz**

2/14/2012
Date **Mark Lee Humphrey**

State of _____

County of _____

On the ____ day of _____ 2012, before me personally came **Terry George Collins** known to be the person described in and who executed the foregoing instrument, and acknowledged that they executed the same.

Notary Public

State of _____

County of _____

On the ____ day of _____ 2012, before me personally came **Dominick John Forenz** known to be the person described in and who executed the foregoing instrument, and acknowledged that they executed the same.

Notary Public

State of New York

County of Steuben

On the 14 day of February 2012, before me personally came **Mark Lee Humphrey** known to be the person described in and who executed the foregoing instrument, and acknowledged that they executed the same.

Deborah A. VanEtten
Notary Public

DEBORAH A. VANETTEN
Notary Public State of New York
Steuben County LIC.# 4994889
COMM. EXP. 04/13/20 14
PATENT

Revised: December 29, 2011