

## PATENT ASSIGNMENT

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SUBMISSION TYPE:	NEW ASSIGNMENT										
NATURE OF CONVEYANCE:	ASSIGNMENT										
CONVEYING PARTY DATA											
<table border="1"> <thead> <tr> <th>Name</th> <th>Execution Date</th> </tr> </thead> <tbody> <tr> <td>Beverly C. Langevin</td> <td>07/09/2010</td> </tr> <tr> <td>Robert Allan Farr</td> <td>07/07/2010</td> </tr> <tr> <td>Daniel Sherer</td> <td>07/07/2010</td> </tr> <tr> <td>Dinubhai H. Shah</td> <td>07/17/2010</td> </tr> </tbody> </table>		Name	Execution Date	Beverly C. Langevin	07/09/2010	Robert Allan Farr	07/07/2010	Daniel Sherer	07/07/2010	Dinubhai H. Shah	07/17/2010
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RECEIVING PARTY DATA											
<table border="1"> <tr> <td>Name:</td> <td>sanofi-aventis</td> </tr> <tr> <td>Street Address:</td> <td>174 Avenue de France</td> </tr> <tr> <td>City:</td> <td>Paris</td> </tr> <tr> <td>State/Country:</td> <td>FRANCE</td> </tr> <tr> <td>Postal Code:</td> <td>75013</td> </tr> </table>		Name:	sanofi-aventis	Street Address:	174 Avenue de France	City:	Paris	State/Country:	FRANCE	Postal Code:	75013
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PROPERTY NUMBERS Total: 1											
<table border="1"> <thead> <tr> <th>Property Type</th> <th>Number</th> </tr> </thead> <tbody> <tr> <td>Application Number:</td> <td>13314772</td> </tr> </tbody> </table>		Property Type	Number	Application Number:	13314772						
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Application Number:	13314772										
CORRESPONDENCE DATA											
<p>Fax Number: (908)231-2626          Phone: 908-231-4863          Email: USPatent.E-Filing@sanofi.com  <i>Correspondence will be sent to the e-mail address first; if that is unsuccessful, it will be sent via US Mail.</i></p> <p>Correspondent Name: Robin J. Inman          Address Line 1: 1041 Route 202-206          Address Line 2: Mail Code: D303-A          Address Line 4: Bridgewater, NEW JERSEY 08807</p>											
ATTORNEY DOCKET NUMBER:	US2009/071 US CNT										
NAME OF SUBMITTER:	Robin J. Inman										

CH \$40.00 13314772

**Total Attachments: 6**

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## ASSIGNMENT AND AGREEMENT

For value received and intending to be legally bound, I/we, the undersigned joint inventor(s) (Assignor(s)), sell, assign and transfer to **sanofi-aventis** (Assignee), 174, avenue de France, Paris, FRANCE 75013, and its successors, assigns and legal representatives, my/our entire and exclusive right, title and interest in and to my/our invention and any improvements thereon for all countries of the world, relating in and to this US application therefore, assigned Attorney Docket No. **US2009/071**, and entitled

### **NOVEL FUMARATE SALTS OF A HISTAMINE H3 RECEPTOR ANTAGONIST**

and for all patent applications which claim priority to or are derived from said priority applications:

Provisional Application No. **61/220,683**; Filed: **June 26, 2009**;

French Application No.: **0959110**; Filed: **December 17, 2009**;

and

International Application No. **PCT/US2010/039731**; Filed: **June 24, 2010**;

and all the rights and privileges, including any and all benefits under the International Convention for the Protection of Industrial Property, including the right to claim priority based on said United States application, and under any and all Letters Patent which may be granted therefore, and all right, title and interest in and to every patent application filed or to be filed on said invention in any other country or patent organization, including, without limitation, continuations, divisions, renewals, revivals, and any substitute applications of said United States application, and any and all patents which may issue thereon, and any reissues, reexaminations, pipelines and extensions, and governmental exclusivity rights of the same; and I/we hereby authorize and request the USPTO and any foreign patent authority or office whose duty it is to issue patents on applications or priorities as described above, to issue all Letters Patent for this invention to Assignee, its successors and assigns, in accordance with the terms of this Assignment.

I/we authorize and request competent authorities to grant and issue any and all patents on said invention to said assignee or its successor, assigns and legal representatives, or to such nominees as said assignee may designate.

I/we agree that, when requested, I/we will, without charge to said assignee but at its expense, sign all papers, take all rightful oaths, testify in any legal proceeding, and do all acts which may be necessary, desirable or convenient for securing, maintaining, and enforcing patents for said invention in any and all countries and for vesting title thereto in said assignee, its successors, assigns, legal representatives or nominees.

I/we covenant with said assignee, its successors, assigns and legal representatives, that the rights and property herein conveyed are free and clear of any encumbrance, and that I/we have full right to convey the same as herein expressed and that I/we will not enter into any assignment, contract, or understanding in conflict herewith.

Signed at Bridgewater, NJ USA on this 9<sup>th</sup> day of July, 2010.  
(City, State and Nation)

Signature: Beverly C. Langevin

Inventor's Name: Beverly C. Langevin

Mailing Address: Bridgewater, NJ USA

Witnessed by:

James M. Lee

Diana J. Maded

Signed at BRIDGEWATER, NJ USA on this 7<sup>th</sup> day of JULY, 2010.  
(City, State and Nation)

Signature: Robert Allan Farr

Inventor's Name: Robert Allan Farr

Mailing Address: Bridgewater, NJ USA

Witnessed by:

Indubhai H. Shah

W. Subodh

Signed at \_\_\_\_\_ on this \_\_\_\_\_ day of \_\_\_\_\_, 2010.  
(City, State and Nation)

Signature: \_\_\_\_\_

Inventor's Name: Dinubhai H. Shah

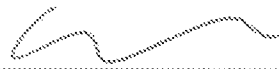
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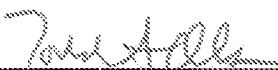
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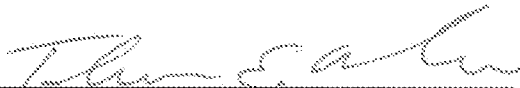
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Signed at Bridgewater, NJ, USA on this 7 day of July, 2010.  
(City, State and Nation)

Signature:   
Inventor's Name: Daniel Sherer  
Mailing Address: Bridgewater, NJ USA

Witnessed by:





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I/we authorize and request competent authorities to grant and issue any and all patents on said invention to said assignee or its successor, assigns and legal representatives, or to such nominees as said assignee may designate.

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Signed at \_\_\_\_\_ on this \_\_\_\_\_ day of \_\_\_\_\_, 2010.  
(City, State and Nation)

Signature: \_\_\_\_\_  
Inventor's Name: Beverly C. Langevin  
Mailing Address: Bridgewater, NJ USA

Witnessed by:

\_\_\_\_\_


Signed at \_\_\_\_\_ on this \_\_\_\_\_ day of \_\_\_\_\_, 2010.  
(City, State and Nation)

Signature: \_\_\_\_\_  
Inventor's Name: Robert Allan Farr  
Mailing Address: Bridgewater, NJ USA

Witnessed by:

\_\_\_\_\_


Signed at Jupiter, Florida, USA on this 17<sup>th</sup> day of July, 2010.  
(City, State and Nation)

Signature:   
Inventor's Name: Dinubhai H. Shah  
Mailing Address: Bridgewater, NJ USA

Witnessed by:

RD Shah

Rekha D. Shah



Riddhi Shah.

Signed at \_\_\_\_\_ on this \_\_\_\_\_ day of \_\_\_\_\_, 2010.  
(City, State and Nation)

Signature: \_\_\_\_\_

Inventor's Name: Daniel Sherer

Mailing Address: Bridgewater, NJ USA

Witnessed by:

\_\_\_\_\_

\_\_\_\_\_