Docket No.: 2271/83481

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Additional name(s) of conveying party(ies) attached?	Internal Address:		
Yes No	Street Address: 3-6, Nakamagome 1-chome,		
3. Nature of Conveyance:	Ohta-ku		
Assignment Merger	City/State/Zip: Tokyo, 143-8555, JAPAN		
Security Assignment Change of Name			
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March 8, 2012;			
Execution Date(s): March 8, 2012,	Additional name(s) & address(es) attached? Yes No		
4. Application number(s) or patent number(s): If this document is being	or filed together with a new application, the execution date(s) of the		
 Application number(s) or patent number(s): If this document is being filed together with a new application, the execution date(s) of the application is (are): 			
A. Patent Application No.(s) 13/419,800	B. Patent No.(s)		
Additional numbers at	tached? Yes No		
5. Name and address of party to whom correspondence concerning	6. Total number of applications and patents involved: 1		
document should be mailed:			
Name: Paul Teng	7, Total fee (37 CFR §3.41):		
	Enclosed		
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Paul Teng, Reg. No. 40,837	Jang March 14, 2012		
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PATENT REEL: 027882 FRAME: 0614 App. 13/419,800 Filed March 14, 2012 Dkt. 2271/83481

U.S. ASSIGNMENT

IN CONSIDERATION of the sum of One Dollar (\$1.00), and of other good and valuable consideration paid to the undersigned inventor(s) (hereinafter, "ASSIGNOR") by (Insert Name(s) & Address(es) of ASSIGNEE(S)) RICOH COMPANY, LIMITED			
3-6, Nakamagome 1-chome, Ohta-ku, Tokyo 143-8555 JAPAN			
	1) - 4.44 (4 A. 4.74 (11 A		
(hereinafter, "ASSIGNEE"), the receipt of which is hereby ASSIGNEE the entire and exclusive right, title and interest (Title of Invention)	acknowledged, the undersigned ASSIC to the invention entitled	GNOR hereby sells, assigns and transfers to	
DROPLET-DISCHARGING-HEAD MANUFACTURIN	G APPARATUS, DROPLET-DISCH	HARGING-HEAD MANUFACTURING	
METHOD, DROPLET DISCHARGING HEAD, DROP	LET DISCHARGING DEVICE, AN	D PRINTING APPARATUS	
relating to International Patent Application PCT/JP/_Patent of the United States was executed on even date here.	and/or for which application with or, if not so executed, was:	for Letters	
(a) executed on	(Insert date of execution of app	dication, if not concurrent)	
(b) filed on,	Assigner's allamen is here	by authorized to insert in (b) the specified	
Serial No;	data, when known.	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
and to said application and all Letters Patent(s) of the Unite	d States are need on soid annihilation on	d any continuation division revents	
substitute, reissue or reexamination application based thereo including any extensions thereof (collectively, hereinafter,	n, for the full term or terms for which t	he said Letters Patent(s) may be granted and	
The ASSIGNOR agree(s), when requested by said ASSI which the ASSIGNEE may deem necessary, desirable or ex including in the preparation and prosecution of said applicate reexamination, or public use proceeding, and in any litigation acts to include but not be limited to executing all papers, incovern testimony, and obtaining and producing evidence.	pedient, for securing, maintaining and ion(s) and the issuance of said Letters to or other legal proceeding which may	enforcing protection for said invention, Patent(s), in any interference, reissue, arise or be declared in relation to same, such	
IN WITNESS WHEREOF, the undersigned inventor(s)	nas (have) affixed his/her/their signatu	re(s).	
1) Yukitoshi Jojima	Yukitoshi TAJIMA	march 8,2012	
1) Yukitoshi Tojima (Signature) 2) Keiji Ueda	(T)pe Name)	March 8, 2012 March 8, 2012	
2) Rey (Signature)	(I)pe Name)	(Date)	
3)(Signature)	(Type Name)	(Date)	
4)(Signature)	(Type Name)	(Date)	
5)(Signature)	(Type Name)	(Dale)	