

PATENT ASSIGNMENT

Electronic Version v1.1

Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT												
NATURE OF CONVEYANCE:	ASSIGNMENT												
CONVEYING PARTY DATA													
<table border="1"> <thead> <tr> <th>Name</th> <th>Execution Date</th> </tr> </thead> <tbody> <tr> <td>Norman Henry TIILIKKA</td> <td>03/27/2012</td> </tr> <tr> <td>Susana E. BORRERO</td> <td>03/27/2012</td> </tr> <tr> <td>Ingo Dieter ERHARDT</td> <td>03/14/2012</td> </tr> <tr> <td>Stefan Rudi WICKLEIN</td> <td>03/14/2012</td> </tr> </tbody> </table>		Name	Execution Date	Norman Henry TIILIKKA	03/27/2012	Susana E. BORRERO	03/27/2012	Ingo Dieter ERHARDT	03/14/2012	Stefan Rudi WICKLEIN	03/14/2012		
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RECEIVING PARTY DATA													
<table border="1"> <tr> <td>Name:</td> <td>The Procter & Gamble Company</td> </tr> <tr> <td>Street Address:</td> <td>Attn: Chief Patent Counsel</td> </tr> <tr> <td>Internal Address:</td> <td>One Procter & Gamble Plaza</td> </tr> <tr> <td>City:</td> <td>Cincinnati</td> </tr> <tr> <td>State/Country:</td> <td>OHIO</td> </tr> <tr> <td>Postal Code:</td> <td>45202</td> </tr> </table>		Name:	The Procter & Gamble Company	Street Address:	Attn: Chief Patent Counsel	Internal Address:	One Procter & Gamble Plaza	City:	Cincinnati	State/Country:	OHIO	Postal Code:	45202
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PROPERTY NUMBERS Total: 1													
<table border="1"> <thead> <tr> <th>Property Type</th> <th>Number</th> </tr> </thead> <tbody> <tr> <td>Application Number:</td> <td>13331402</td> </tr> </tbody> </table>		Property Type	Number	Application Number:	13331402								
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Application Number:	13331402												
CORRESPONDENCE DATA													
Fax Number:	(513)945-6845												
Phone:	5139830523												
Email:	dammeyer.cr@pg.com												
<i>Correspondence will be sent to the e-mail address first; if that is unsuccessful, it will be sent via US Mail.</i>													
Correspondent Name:	The Procter & Gamble Company												
Address Line 1:	299 East Sixth Street												
Address Line 2:	Central Docketing												
Address Line 4:	Cincinnati, OHIO 45202												
ATTORNEY DOCKET NUMBER:	11967												
NAME OF SUBMITTER:	S. Robert Chuey												
Total Attachments: 3 source=11967_Global_General_Assignment#page1.tif source=11967_Global_General_Assignment#page2.tif source=11967_Global_General_Assignment#page3.tif													

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PATENT

G L O B A L G E N E R A L A S S I G N M E N T

WHEREAS I/we, the undersigned inventor(s) herewith declare that I am the sole inventor/we are the joint inventors and I/we have made certain invention(s), as set forth in a patent application (including industrial designs and utility models), whether claimed or unclaimed, entitled entitled **“METHODS FOR FOIL STAMPING PARTS HAVING ASYMMETRICAL EDGES”**, Attorney's Docket No. 11967 and filed in the United States Patent Office as Number 13/331,402, on December 20, 2011. (I/we grant the hereinafter named assignee and/or any person authorized thereby, the power to insert the Serial Number and filing date of said application in this document when ascertained.)

Norm Henry TILIKKA of 8255 Lake Shore Drive, West Chester, OH 45069; USA;
Susana E. BORRERO of 4423 English Oak Court, Mason, OH; USA
Ingo Dieter ERHARDT of Heeresstraße 25, Steinbach am Wald, Germany D-96361; Germany
Stefan Rudi WICKLEIN of Am Anger 8, Steinbach am Wald, Germany D-96361; Germany
Werner (NMN) MISCHER of Mühlberg 18, Küps, Germany D-96328; Germany

I/We made said invention(s) set forth in said patent application while employed by, or otherwise under an obligation to assign said invention(s) to The Procter & Gamble Company or one of its Affiliates (including, Procter & Gamble Asia Pacific Ltd.; Procter & Gamble Australia Pty. Ltd.; Procter & Gamble Technology (Beijing) Co., Ltd.; Procter & Gamble Japan K.K.; P&G Innovation Godo Kaisha; P&G Design Center Godo Kaisha; Procter & Gamble Hong Kong Limited; Procter & Gamble India, Ltd.; Procter & Gamble Indonesia; Procter & Gamble Korea Inc.; Procter & Gamble Malaysia Sdn. Bhd.; Procter & Gamble Philippines, Inc.; Procter & Gamble Taiwan Ltd; Procter & Gamble Manufacturing (Thailand) Limited; Procter & Gamble (Guangzhou) Ltd.; P&G Northeast Asia Pte. Ltd.; P&G Max Factor Godo Kaisha; P&G K.K.; Procter & Gamble Asia Pte. Ltd.; Procter & Gamble de Mexico; Procter & Gamble de Venezuela, and P&G-Clairol, Inc.) and acknowledge my/our obligation at the time the invention(s) was made to assign said invention(s) to The Procter & Gamble Company or the Affiliate, respectively. Pursuant to said obligation (and in the case of employment by or obligation to the Affiliate, at the request of the Affiliate), and/or for valuable consideration, the receipt and sufficiency of which are hereby acknowledged, I/we assign to The Procter & Gamble Company, its legal representatives, successors and assigns, all right, title, and interest, in the United States and throughout the world, in, to and under said invention(s) and all patents, patent applications, patent rights, and inventor's certificates thereof, therefore, and therein, including without limitation said application, all divisions and continuations thereof, all patents which may be granted thereon, all reissues and extensions thereof, all patents which may be granted for said invention(s) by states or nations other than the United States, or by other authority, entity, or organization, and all applications therefore (including the right to claim priority of the filing date of said application in the United States and/or under international conventions), as fully and completely as the same would have been held by me/us had this assignment not been made. The entire right, title and interest shall vest irrevocably in The Procter & Gamble Company. I/We further agree upon request, without additional compensation but at no expense to me/us, to execute or assent to any and all applications for said invention(s), and to execute all other legal documents as may be necessary or desirable to vest the enjoyment of the rights assigned to The Procter & Gamble Company, its legal representatives, successors and assigns, or as said Company may direct.

I/We request and authorize the Commissioner of Patents and Trademarks and/or appropriately empowered officials of foreign countries to issue any and all Patent(s) and/or letters patent(s) which may be granted for said invention(s) herein assigned and as set forth in U. S. Application Serial Number 13/331,402 to The Procter & Gamble Company, its legal representatives, successors or assigns, as the sole owner of the entire right, title, and interest in said Patent(s).

This GLOBAL GENERAL ASSIGNMENT is effective as of the earlier of 1) the date of execution shown below, or 2) the filing date of the first-filed of said patent application(s).

Signed: Norm Henry Tiilikka
Norm Henry TIILIKKA

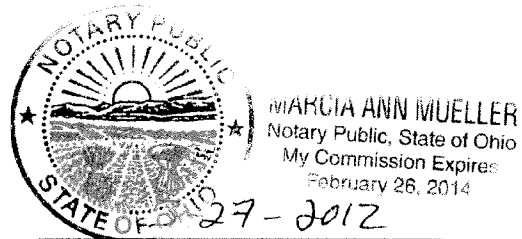
3-27-12
Date

State of Ohio }
 } SS
County of Hamilton

On this 27th day of March, 2012, before me personally appeared Norm Henry TIILIKKA, to me known to be the person named in and who executed the above instrument, and acknowledged to me that he executed the same for the uses and purposes therein set forth. I make this statement conscientiously and with the knowledge that knowingly making false statements herein may be punishable by law.

Marcia Ann Mueller
Notary Public/Witness printed name

Marcia Ann Mueller
Notary Public/Witness signature



Signed: Susana E Borrero
Susana E. BORRERO

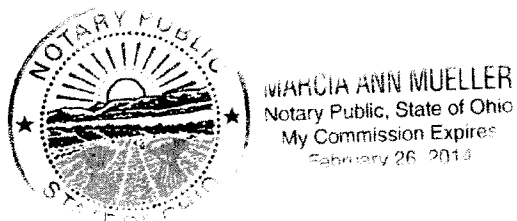
27-2012
Date

State of Ohio }
 } SS
County of Hamilton

On this 27th day of March, 2012, before me personally appeared Susana E. BORRERO, to me known to be the person named in and who executed the above instrument, and acknowledged to me that he executed the same for the uses and purposes therein set forth. I make this statement conscientiously and with the knowledge that knowingly making false statements herein may be punishable by law.

Marcia Ann Mueller
Notary Public/Witness printed name

Marcia Ann Mueller
Notary Public/Witness signature



Signed: Ingo Dieter ERHARDT

14/03/2012
Date

State of }
 } SS
County of Germany }

On this 14 day of March, 2012, before me personally appeared Ingo Dieter ERHARDT, to me known to be the person named in and who executed the above instrument, and acknowledged to me that he executed the same for the uses and purposes therein set forth. I make this statement conscientiously and with the knowledge that knowingly making false statements herein may be punishable by law.

Jasmin Neubauer
Witness printed name

Jasmin Neubauer
Witness signature

Signed: Stefan Rudi WICKLEIN

14.03.2012
Date

State of }
 } SS
County of Germany }

On this 14 day of March, 2012, before me personally appeared Stefan Rudi WICKLEIN, to me known to be the person named in and who executed the above instrument, and acknowledged to me that he executed the same for the uses and purposes therein set forth. I make this statement conscientiously and with the knowledge that knowingly making false statements herein may be punishable by law.

Jasmin Neubauer
Witness printed name

Jasmin Neubauer
Witness signature

Signed: Werner (NMN) MISCHER

14/03/2012
Date

State of }
 } SS
County of Germany }

On this 14 day of March, 2012, before me personally appeared Werner (NMN) MISCHER, to me known to be the person named in and who executed the above instrument, and acknowledged to me that he executed the same for the uses and purposes therein set forth. I make this statement conscientiously and with the knowledge that knowingly making false statements herein may be punishable by law.

Ralf Fritkus
Witness printed name

Ralf Fritkus
Witness signature

PATENT