

PATENT ASSIGNMENT

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SUBMISSION TYPE:	NEW ASSIGNMENT						
NATURE OF CONVEYANCE:	ASSIGNMENT						
CONVEYING PARTY DATA							
<table border="1"> <thead> <tr> <th>Name</th> <th>Execution Date</th> </tr> </thead> <tbody> <tr> <td>Richard S. Stanifer</td> <td>06/14/2012</td> </tr> <tr> <td>Michael Joseph Habel</td> <td>06/14/2012</td> </tr> </tbody> </table>	Name	Execution Date	Richard S. Stanifer	06/14/2012	Michael Joseph Habel	06/14/2012	
Name	Execution Date						
Richard S. Stanifer	06/14/2012						
Michael Joseph Habel	06/14/2012						
RECEIVING PARTY DATA							
Name:	FORD GLOBAL TECHNOLOGIES, LLC						
Street Address:	330 TOWN CENTER DRIVE						
Internal Address:	FAIRLANE PLAZA SOUTH, SUITE 800						
City:	DEARBORN						
State/Country:	MICHIGAN						
Postal Code:	48126						
PROPERTY NUMBERS Total: 1							
<table border="1"> <thead> <tr> <th>Property Type</th> <th>Number</th> </tr> </thead> <tbody> <tr> <td>Application Number:</td> <td>13524064</td> </tr> </tbody> </table>	Property Type	Number	Application Number:	13524064			
Property Type	Number						
Application Number:	13524064						
CORRESPONDENCE DATA							
Fax Number:	(616)957-8196						
Phone:	616-949-9610						
Email:	jschauer@priceheneveld.com						
<i>Correspondence will be sent to the e-mail address first; if that is unsuccessful, it will be sent via US Mail.</i>							
Correspondent Name:	BRIAN R. CHESLEK/PRICE HENEVELD LLP						
Address Line 1:	PO BOX 2567						
Address Line 4:	GRAND RAPIDS, MICHIGAN 49501						
ATTORNEY DOCKET NUMBER:	83246041						
NAME OF SUBMITTER:	Brian R. Cheslek						
Total Attachments: 2 source=FOR654_Assignment_Stanifer#page1.tif source=FOR654_Assignment_Habel#page1.tif							

OP \$40.00 13524064

Please direct all correspondence to: 28415

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

ASSIGNMENT

WHEREAS, THE UNDERSIGNED, have invented certain new and useful improvements in:

Attorney Docket No. **83246041** entitled: **WORKPIECE HOLDING FIXTURE FOR MACHINING MULTIPLE PRISMATIC PARTS** for which we intend to make application for Letters Patent of the United States listing the following as inventors:

Richard S. Stanifer; and
Michael Joseph Habel.

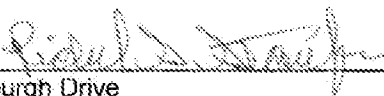
WHEREAS, FORD MOTOR COMPANY, a corporation organized and existing by virtue of the laws of the State of Delaware, having its principal place of business at Dearborn, County of Wayne, and State of Michigan, is desirous of acquiring an interest therein;

NOW, THEREFORE, pursuant to my employment agreement heretofore made with FORD MOTOR COMPANY, or by contractual obligation, I do sell, assign and transfer unto FORD MOTOR COMPANY the full and exclusive right for the United States of America and for all foreign countries to the said invention, as described in the specification executed by me on the date listed below, preparatory to obtaining Letters Patent of the United States therefor (and I hereby authorize my attorneys to insert the serial number and filing date herein:

Serial No. _____, Filing Date _____), and I hereby request the Commissioner of Patents and Trademarks to issue said Letters Patent to FORD MOTOR COMPANY as the assignee.

Executed by:

SIGNATURE:

Name: Richard S. Stanifer 
Home Address: 145 Edinburgh Drive
City, State, Zip: Springboro, Ohio 45066
Country: United States of America

Date: 6/14/2012

Name: Michael Joseph Habel _____
Home Address: 1881 Oakview Drive
City, State, Zip: Ann Arbor, Michigan 48108
Country: United States of America

Date: _____

Please direct all correspondence to: 28415

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City, State, Zip: Springboro, Ohio 45066
Country: United States of America

Date: _____

Name: Michael Joseph Habel *Michael J Habel* _____
Home Address: 1881 Oakview Drive
City, State, Zip: Ann Arbor, Michigan 48108
Country: United States of America

Date: *6/14/2012* _____