PATENT ASSIGNMENT

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SUBMISSION TYPE:		NEW ASSIGNMENT							
NATURE OF CONVEYANCE:			ASSIGNMENT						
CONVEYING PARTY DATA									
			lame	Execution Date					
Yuuji MEGURO				07/02/2012					
Masanari FUJITA				07/02/2012					
Takeshi SAKASHITA				07/02/2012					
Tetsushi SAKUMA				07/02/2012					
Mitsutoshi KICHISE				07/02/2012					
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PROPERTY NUMBERS Total: 1									
Property Type			Number						
Application Number: 13542		283		13542283					
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NAME OF SUBMITTER:									
NAME OF SUBMITTER			Alva T. Worden						

U.S. ASSIGNMENT

IN CONSIDERATION of the sum of One Dollar (\$1.00), and of other good and valuable consideration paid to the undersigned inventor(s) (hereination, "ASSIGNOR") by (Insert Name(s) & Address(es) of ASSIGNEE(S))

RICOH COMPANY, LIMITED

3-6, Nakamagome 1-chome, Ohta-ku, Tokyo 143-8555 Japan

(hereinafter, "ASSIGNEE"), the receipt of which is hereby acknowledged, the undersigned ASSIGNOR hereby sells, assigns and transfers to ASSIGNEE the entire and exclusive right, title and interest to the invention entitled (Title of Invention)

BELT DEVICE AND IMAGE FORMING APPARATUS

telating to International Patent Application PCT/P______ and/or for which application for Letters Patent of the United States was executed on even date herewith or, if not so executed, was:

(n)	executed on	
(b)	filed on	

Serial No.

(Insert date of execution of application, if not concurrent)

Assignce's attorney is hereby authorized to insert in (b) the specified data, when brown.

and to said application and all Letters Patent(s) of the United States granted on said application and any continuation, division, renewal, substitute, reissue or reexamination application based thereon, for the full term or terms for which the said Letters Patent(s) may be granted and including any extensions thereof (collectively, hereinafter, "said application(s) and Letters Patent(s)").

The ASSIGNOR agree(s), when requested by said ASSIGNEE and without charge to but at the expense of said ASSIGNEE, to do all acts which the ASSIGNEE may deem necessary, desirable or expedient, for securing, maintaining and enforcing protection for said invention, including in the preparation and prozecution of said application(s) and the issuance of said Letters Patent(s), in any interference, reissue, reexamination, or public use proceeding, and in any litigation or other legal proceeding which may arise or be declared in relation to same, such acts to include but not be limited to executing all papers, including separate assignments and declarations, taking all rightful eaths, providing sympt testimony, and obtaining and producing evidence.

IN WITNESS WHEREOF, the undersigned inventor(s) has (have) affixed his/her/their signature(s).

yunji meguro	Yuuji MEGURO	July 2, 2012
2) Masanari Fujita	<i>(Type Nome)</i> Masanari FUJITA	July 2. 2012
3) Jakeshi Sahashita	(1)pe Name) Takeshi SAKASHITA	July 2. 2012
(Signatine)	(Type Name)	(Date)
4) Tetrushi Satama	TetsushI SAKUMA	July 2.2012
5) Mitautoski Hickisk	(Type Name) Mitsutoshi KICHISE	July 2, 2012
(Signature)	(Type Name)	(Date)

RECORDED: 07/05/2012