PATENT ASSIGNMENT

Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT

CONVEYING PARTY DATA

Name	Execution Date
James P. Endle	07/10/2012
Jeffrey L. Hamer	07/10/2012
Alan R. Seville	07/10/2012
Kenneth F. Teeters	07/10/2012

RECEIVING PARTY DATA

Name:	3M Innovative Properties Company
Street Address:	P.O. Box 33427
City:	St. Paul
State/Country:	MINNESOTA
Postal Code:	55133-3427

PROPERTY NUMBERS Total: 1

Property Type	Number
Application Number:	13547189

CORRESPONDENCE DATA

 Fax Number:
 (651)736-3833

 Phone:
 651-733-1500

 Email:
 tlriley@mmm.com

Correspondence will be sent to the e-mail address first; if that is unsuccessful, it will be sent

via US Mail.

Correspondent Name: 3M INNOVATIVE PROPERTIES COMPANY

Address Line 1: PO BOX 33427

Address Line 4: ST. PAUL, MINNESOTA 55133-3427

ATTORNEY DOCKET NUMBER: 69731US002

NAME OF SUBMITTER: Tracey L. Riley

Total Attachments: 6

PATENT REEL: 028534 FRAME: 0614 1354718

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PATENT REEL: 028534 FRAME: 0615

Case No.: 69731US002

ASSIGNMENT OF APPLICATION

Whereas I/we, the below named inventor(s), with residence and citizenship as indicated below, have made an invention in

METHOD OF MAKING AN EARPLUG	Jana and
 for which an application for a United States Patent is being filed contemporaneously herewith; for which an application for a United States Patent identified as U.S. Patent Application No.,	
was filed on; which application is identified as PCT International Patent Application No.; filed;	

Now, therefore, for good and valuable consideration, receipt of which is acknowledged, I/we have agreed to assign and transfer and do hereby assign and transfer unto the 3M INNOVATIVE PROPERTIES COMPANY, a wholly-owned subsidiary of 3M COMPANY, and a corporation of Delaware, having its principal office at Saint Paul, Minnesota, its successors and assigns, the entire right, title, and interest in and to the said invention and application, and in and to any division or continuation (in whole or in part) of said application, and in and to any and all improvements in the said invention made by me or made jointly with others (provided any such improvement is made during, or within one year after the termination of, my employment with 3M COMPANY and any of its existing or future subsidiaries), and in and to any and all Letters Patent, reexaminations, reissues, or extensions thereof, of the United States of America and countries foreign thereto (including the right to apply for Letters Patent, Utility Models, or Inventors' Certificates in foreign countries in its own name and to claim any priority rights for such foreign applications to which such applications are entitled under international conventions, treaties, or otherwise), which have been or may be granted thereon or on any divisional, continuation (in whole or in part), renewal, reexamination, reissue, or other or further application based in whole or in part upon the said invention or improvements thereon, to be held and enjoyed as fully and exclusively as they would have been by me/us had this assignment and transfer not been made:

I/We do further agree for myself/ourselves and for my/our heirs, executors, and administrators, to execute and deliver without further consideration any further applications, assignments, and documents, and to perform such other acts as I/we lawfully may, that may be deemed necessary by said Company, its successors, assigns, and nominees, fully to secure its right, title, and interest as aforesaid and to obtain or maintain Letters Patent, Utility Models, or Inventors' Certificates in any and all countries; and

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I/We do hereby authorize and request the Commissioner of Patents to issue any and all Letters Patent which may be granted upon any of the said applications, to said 3M Innovative Properties Company, as the assignee of the entire right, title, and interest therein.

In witness whereof, I/we have signed my/our name(s) on the day and year set forth below.

Given Name (first and middle [if any]):	Family Name or Surname:		
James P.	Endle		
Inventor's Signature:	Date:		
Caro P. Ende	Q6419 2017		
Røs/dence:	Country:	Citizenship:	
New Richmond, Wisconsin	USA	United States of America	
Laurence Ptascenshi Witness	Witness	Gudach)	

Given Name (first and middle [if any]):	Family Name or Surna	ame:	
Jeffrey L.	Hamer		
Inventor's Signature:	Date:		
Residence:	Country:	Citizenship:	
Springville, Indiana	USA	United States of America	
Witness	Witness		
	<i></i>		
Given Name (first and middle [if any]): Alan R.	Family Name or Surname: Seville		
	Date:		
Inventor's Signature:	Date.		
Residence:	Country:	Citizenship:	
Indianapolis, Indiana	USA	United States of America	
Witness	Witness		

Assignment

Given Name (first and middle [if any]): Kenneth F.	Family Name or Surname: Teeters	
Inventor's Signature:	Date:	
Residence:	Country:	Citizenship:
Zionsville, Indiana	USA	United States of America
Witness	Witness	

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Case No.: 69731US002

ASSIGNMENT OF APPLICATION

Whereas I/we, the below named inventor(s), with residence and citizenship as indicated below, have made an invention in

	METHOD OF MAKING AN EARPLUG
\boxtimes	for which an application for a United States Patent is being filed contemporaneously herewith;
	for which an application for a United States Patent identified as U.S. Patent Application No., was filed on ;
	which application is identified as PCT International Patent Application No.; filed;

Now, therefore, for good and valuable consideration, receipt of which is acknowledged, I/we have agreed to assign and transfer and do hereby assign and transfer unto the 3M INNOVATIVE PROPERTIES COMPANY, a wholly-owned subsidiary of 3M COMPANY, and a corporation of Delaware, having its principal office at Saint Paul, Minnesota, its successors and assigns, the entire right, title, and interest in and to the said invention and application, and in and to any division or continuation (in whole or in part) of said application, and in and to any and all improvements in the said invention made by me or made jointly with others (provided any such improvement is made during, or within one year after the termination of, my employment with 3M COMPANY and any of its existing or future subsidiaries), and in and to any and all Letters Patent, reexaminations, reissues, or extensions thereof, of the United States of America and countries foreign thereto (including the right to apply for Letters Patent, Utility Models, or Inventors' Certificates in foreign countries in its own name and to claim any priority rights for such foreign applications to which such applications are entitled under international conventions, treaties, or otherwise), which have been or may be granted thereon or on any divisional, continuation (in whole or in part), renewal, reexamination, reissue, or other or further application based in whole or in part upon the said invention or improvements thereon, to be held and enjoyed as fully and exclusively as they would have been by me/us had this assignment and transfer not been made;

I/We do further agree for myself/ourselves and for my/our heirs, executors, and administrators, to execute and deliver without further consideration any further applications, assignments, and documents, and to perform such other acts as I/we lawfully may, that may be deemed necessary by said Company, its successors, assigns, and nominees, fully to secure its right, title, and interest as afcresaid and to obtain or maintain Letters Patent, Utility Models, or Inventors' Certificates in any and all countries; and

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I/We do hereby authorize and request the Commissioner of Patents to issue any and all Letters Patent which may be granted upon any of the said applications, to said 3M Innovative Properties Company, as the assignee of the entire right, title, and interest therein.

In witness whereof, I/we have signed my/our name(s) on the day and year set forth below.

Given Name (first and middle [if any]): James P.	Family Name or Surname: Endle	
Inventor's Signature:	Date:	
Residence:	Country:	Citizenship:
New Richmond, Wisconsin	USA	United States of America
Witness	Witness	
2		
Given Name (first and middle [if any]): Jeffrey L.	Family Name or Surna Hamer	ame:
Inventor's Signatures	Date:	
Residence:	Country:	Citizenship:
Springville, Indiana	USA	United States of America
Lycain Stanton	() QQ	<u> </u>
Witness	Witness	7
Given Name (first and middle [if any]): Alan R.	Family Name or Sumi Seville	ame:
Inventor's Signature:	Date:	1
de Koll	7/10/	12
Residence: Indianapolis, Indiana	Country: USA	Citizenship:
manapons, mulana		United States of America
1 D 7	WAR	AA_
Witness	Witness	<u> </u>

Assignment

Kenneth F.	Family Name or Surname: Teeters	
Inventor's Signature:	Date:	
Herry F. Jeitin	7/10/)	<u>J</u>
Residence:	Country:	Citizenship:
Zionsville, Indiana	USA	United States of America
Witness D. Z	Witness	DXI.

Assignment

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RECORDED: 07/12/2012 REEL: 028534 FRAME: 0621