PATENT ASSIGNMENT

Electronic Version v1.1

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SUBMISSION TYPE:		NEW ASSIGNMENT						
NATURE OF CONVEYANCE:		ASSIGNMENT						
CONVEYING PARTY DATA								
N			lame	Execution Date				
Paul George Doan				09/25/2012				
Brad Holoday				09/25/2012				
RECEIVING PARTY DATA								
Name:	Fori Automat	Fori Automation, Inc.						
Street Address:	50955 Wing	50955 Wing Drive						
City:	Shelby Town	Shelby Township						
State/Country:	MICHIGAN	MICHIGAN						
Postal Code:	48315							
PROPERTY NUMBERS Total: 1								
Property Type			Number					
		11625	25228					
Property Type Number Application Number: 11625228 CORRESPONDENCE DATA								
Fax Number:2486894071Correspondence will be sent via US Mail when the fax attempt is unsuccessful.								
Dhanat 249,600,2500								
Email: wilson@reising.com					c			
Correspondent Name: James D. Stevens								
Address Line 1: P.O. Box 4390								
Address Line 4: Troy, MICHIGAN 48099-4390								
ATTORNEY DOCKET NUMBER:		332-3018-2						
NAME OF SUBMITTER:		K. Sue Wilson						
Total Attachments: 1 source=Assignment-Fori-signed#page1.tif								

ASSIGNMENT

For the sum of One Dollar (\$1.00) and other good and valuable consideration, the receipt and sufficiency of which is hereby acknowledged, we,

Paul George Doan	, residing at <u>48252</u>	Jefferson, Macomb, Michigan 48044	ļ			
[Full Name of Assignar + []		[ResidenceAddr. 84]				
Brad Holoday	, residing at 175 W	hitney Road, Rochester Hills, Michig	an 48307			
JEnll Nome of Assignme 2]		[Residence Ackbriss]				
	. residing at		······			
[Full Name of Assignmed 3]		[Residence Address]				
	, residing at					
[Full Same of Assignar 4]		[Residence Address]]				
do hereby assign, sell and set o	over long					
	FORI AUTOMATION, INC.					
[Fall Legal.Nome of Assignce].						
	50955 Wing Drive, Shelb	y Township, Michigan 48315				
	[Assigner's Adda is]	· · · · · · · · · · · · · · · · · · ·				
(hereinafter referred to as Assi	gnee), its successors, assig	ins or other legal representatives, the enti	re right, title and			
interest, domestic and foreign,	in and to the inventions ar	ad discoveries set forth in the application	for United States			
Letters nateut entitled:						

QUICK-DISCONNECT WORK SUPPORT ASSEMBLY

Protent Apple aton Title J

which can be identified in the United States Patent and Trademark Office as:

U.S. Serial No. 11/625,228 filed January 19, 2007

including the right of said Assignee, its successors, assigns or other legal representatives to make applications, including original, continuation, and divisional applications, and to receive Letters Patent for said inventions and discoveries in the United States and in any and all foreign countries in its own name or names, or in our name, at its election, and we hereby assign, sell and set over to said Assignee, its successors, assigns or other legal representatives, all rights of priority in and to said inventions and discoveries in all countries. We hereby authorize Assignee to insert the Serial Number and Filing Date in the spaces provided above.

We hereby agree for ourselves, our heirs, successors, assigns or other legal representatives to execute any and all papers, including applications for Letters Patent of any and all kinds and in any and all countries and to perform any and all acts which said Assignee, its successors, assigns or other legal representatives may deem necessary to secure thereto the rights herein assigned, sold and set over. And we hereby represent and warrant that we have not granted any rights inconsistent with the rights granted herein.

Date:	
This Form should be nontrived in otherwise legislited in the space below .	Paul George Doen
	Brad Holoday
	11

Return to James D. Stevens at Reising, Ethington, Barnes, Kisselle, P.C., PO Box 4390, Troy, Michigan, USA 48099-4390

RECORDED: 09/26/2012

PATENT REEL: 029026 FRAME: 0491