PATENT ASSIGNMENT

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SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT

CONVEYING PARTY DATA

Name	Execution Date
Heymo Hormann	09/27/2012
Robert Carducci	09/27/2012
Rene Paul Beauchamp	09/27/2012

RECEIVING PARTY DATA

Name:	Clover Technologies Group, LLC
Street Address:	4200 Columbus Street
City:	Ottawa
State/Country:	ILLINOIS
Postal Code:	61350

PROPERTY NUMBERS Total: 1

Property Type	Number
Application Number:	13630268

CORRESPONDENCE DATA

Fax Number: 3129847700

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

Phone: 312-372-2000

Email: mweipdocket@mwe.com, kwalsh@mwe.com
Correspondent Name: Kelly Walsh, McDermott Will & Emery LLP

Address Line 1: 227 W. Monroe Street, Suite 4400

Address Line 4: Chicago, ILLINOIS 60606

ATTORNEY DOCKET NUMBER: 74031-0126

NAME OF SUBMITTER: Mathew G. Gavronski

Total Attachments: 2

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PATENT

REEL: 029048 FRAME: 0252

ASSIGNMENT

Application No.: 13/630,268 Filed: September 28, 2012

IN CONSIDERATION of good and valuable considerations, the receipt of which is hereby acknowledged, the entire right, title and interest in the invention or improvements of the undersigned in "MANUFACTURING SYSTEM WITH INTERCHANGEABLE TOOLING HEADS AND TOOLING NESTS" and in the application for Letters Patent of the United States therefor, executed by the undersigned on the date indicated herewith and in any reissue or extension of any Letters Patent that may be granted upon said application are hereby assigned by the undersigned to Clover Technologies Group, LLC, a Delaware limited liability company, at 4200 Columbus Street, Ottawa, Illinois 61350, US and the successors, legal representatives and assigns of Clover Technologies Group, LLC (hereinafter collectively called said Assignee), and the Commissioner of Patents is hereby authorized and requested by the undersigned to issue said Letters Patent to said Assignee.

FOR SAID CONSIDERATIONS it is hereby agreed by the undersigned, upon the request of said Assignee, to execute any necessary and proper oaths or affidavits relating to said application or required for the filing or prosecution of any divisional, continuation or continuation-in-part application thereof or for the filing or prosecution of any application for the reissue or extension of any Letters Patent that may be granted on said invention or improvements that said Assignee may deem necessary or expedient, and for the said consideration it is further agreed by the undersigned, upon the request of said Assignee, in the event of said application or any division thereof, or Letters Patent issued thereon, or any reissue or application for the reissue thereof, becoming involved in interference, to cooperate to the best of the ability of the undersigned with said Assignee in the matters of preparing and executing the preliminary statement and giving and producing evidence in support thereof, and further to perform, upon such request, any and all affirmative acts to obtain said Letters Patent and vest all rights therein hereby conveyed in the said Assignee as fully and entirely as the same would have been held and enjoyed by the undersigned if this Assignment and sale had not been made. And for the said considerations the entire right, title and interest in said invention or improvements, including all priority rights, and the right to claim priority rights and the privileges and benefits thereof, including those under the International Convention, and all other conventions, and the right to file applications for letters patent in said Assignee's own name for said invention or improvements in each and every country of the world are hereby Assigned and granted by the undersigned to said Assignee. It is further agreed by the undersigned, upon the request of said Assignee, to execute any and all documents that shall be required of the undersigned to be executed in connection with any and all applications for foreign patent, including the prosecution thereof, and to execute any and all documents necessary to invest title in said foreign applications and patents in said Assignee. The attorneys of record in said application for letters patent are hereby authorized and requested by the undersigned to insert in this Assignment the date and Serial Number thereof in the places provided therefor.

Heemo HORMANN

9-27-12 Date

STATE OF ILLINOIS)s

On Strain, 2012, Heymo Hormann, appeared before me, a notary public in and for the state and county aforesaid, and acknowledged that he freely and voluntarily subscribed and executed the foregoing Assignment for the purposes and uses therein expressed.

Kaun - Hutul

[SEAL]



Assignment Attorney Docket No. 074031-0126
fabrit Carlow. 9/21/2012
STATE OF TILLOGS)) ss
COUNTY OF LASANE)
On the state and county aforesaid, and acknowledged that he freely and voluntarily subscribed and executed the foregoing Assignment for the purposes and uses therein expressed. Notary Public
[SEAL] KAREN L HEXTELL COMMISSION EXPIRES
MAY 28, 2015
Rene Paul BEAUCHAMP Date
STATE OF ILLINGIS) ss
COUNTY OF LASAILE)
On a characteristic of the state and county aforesaid, and acknowledged that he freely and voluntarily subscribed and executed the foregoing Assignment for the purposes and uses therein expressed.
Notary Public
[SEAL] KAREN L HEXTELL OFFICIAL BY COMMISSION EXPRES
DM_US 39005470-1.074031.01 6 MAY 26, 2015

RECORDED: 09/28/2012