

PATENT ASSIGNMENT

Electronic Version v1.1
 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT										
NATURE OF CONVEYANCE:	Release of Security Interest in Patent Collateral										
CONVEYING PARTY DATA											
<table border="1"> <thead> <tr> <th>Name</th> <th>Execution Date</th> </tr> </thead> <tbody> <tr> <td>The Bank of New York Mellon, as Trustee and as Notes Collateral Agent</td> <td>10/09/2012</td> </tr> </tbody> </table>		Name	Execution Date	The Bank of New York Mellon, as Trustee and as Notes Collateral Agent	10/09/2012						
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The Bank of New York Mellon, as Trustee and as Notes Collateral Agent	10/09/2012										
RECEIVING PARTY DATA											
<table border="1"> <tr> <td>Name:</td> <td>Accellent Inc.</td> </tr> <tr> <td>Street Address:</td> <td>100 Fordham Road, Building C</td> </tr> <tr> <td>City:</td> <td>Wilmington</td> </tr> <tr> <td>State/Country:</td> <td>MASSACHUSETTS</td> </tr> <tr> <td>Postal Code:</td> <td>01887</td> </tr> </table>		Name:	Accellent Inc.	Street Address:	100 Fordham Road, Building C	City:	Wilmington	State/Country:	MASSACHUSETTS	Postal Code:	01887
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PROPERTY NUMBERS Total: 1											
<table border="1"> <thead> <tr> <th>Property Type</th> <th>Number</th> </tr> </thead> <tbody> <tr> <td>Patent Number:</td> <td>5258098</td> </tr> </tbody> </table>		Property Type	Number	Patent Number:	5258098						
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Patent Number:	5258098										
CORRESPONDENCE DATA											
Fax Number:	5032962172										
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NAME OF SUBMITTER:	Tracie Brooks Semenchalam										
Total Attachments: 3 source=AccellentReleaseSig.10.9.12#page1.tif source=AccellentReleaseSig.10.9.12#page2.tif source=AccellentReleaseSig.10.9.12#page3.tif											

OP \$40.00 5258098

Schedule B

RELEASE OF SECURITY INTEREST IN PATENT COLLATERAL

This RELEASE OF SECURITY INTEREST IN PATENT COLLATERAL (this "Release") is made as of the 9th day of October 2012 (the "Effective Date"), by The Bank of New York Mellon ("BNYM"), as notes collateral agent (in such capacity, the "Notes Collateral Agent"), pursuant to an indenture dated as of January 29, 2010 (as amended, supplemented or otherwise modified from time to time, the "Indenture"), in favor of Accellent Inc. (the "Company") and each of the subsidiaries of the Company named therein (together with the Company, collectively the "Grantors").

WHEREAS, in connection with the Indenture and pursuant to the Grant of Security Interest in Patent Rights dated January 29, 2010 (the "Patent Security Agreement"), Grantors have pledged and granted to the Notes Collateral Agent, a security interest in all of Grantors' right, title and interest in and to such Grantor's intellectual property, including the patent listed on **Schedule 1** hereto (the "Specified Patent Collateral");

WHEREAS, the Patent Security Agreement was recorded with the United States Patent & Trademark Office on February 12, 2010 at Reel 023928 Frame 0439; and

WHEREAS, the Notes Collateral Agent has consented to the release of its security interest and lien solely on the Specified Patent Collateral granted by the Grantors.

NOW, THEREFORE, for good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, the Notes Collateral Agent agrees as follows:

1. The Notes Collateral Agent's security interest and lien solely on the Specified Patent Collateral granted by the Grantors is hereby terminated and released.
2. To the extent the Notes Collateral Agent retains any interest in the Specified Patent Collateral granted by the Grantors, the Notes Collateral Agent hereby assigns, transfer and conveys to the Grantors, all of the Notes Collateral Agent's right, title and interest, now owned or hereinafter acquired, that it may have whether by assignment or otherwise, in and to the Specified Patent Collateral granted by the Grantors.
3. The Notes Collateral Agent hereby agrees to execute, acknowledge and deliver all such further instruments and to take all such further actions as may be reasonably requested or are required in order to more fully and effectively carry out the purpose of this Release at the Grantors' sole cost and expense.

Schedule 1
Specified Patent Collateral

Country	Description	Patent No.	Filed	Expired
United States of America	Method of Production of a Surface Adapted to Promote Adhesion	5,258,098	June 17, 1991	June 17, 2011

IN WITNESS WHEREOF, the Notes Collateral Agent has caused this Release to be executed by its duly authorized representative as of the Effective Date.

The Bank of New York Mellon, a New York banking corporation, as Trustee and as Notes Collateral Agent

By: Mary Miselis

Name: MARY MISELIS

Title: VICE PRESIDENT