502169727 12/19/2012

PATENT ASSIGNMENT

Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT

CONVEYING PARTY DATA

Name	Execution Date
Christopher Chow	12/18/2012
James J Bucklew	12/18/2012
Daniel B Miller	12/18/2012
Feng Wu	12/18/2012

RECEIVING PARTY DATA

Name:	Preco, Inc.
Street Address:	500 Laser Drive
City:	Somerset
State/Country:	WISCONSIN
Postal Code:	54025

PROPERTY NUMBERS Total: 1

Property Type	Number
Application Number:	13720253

CORRESPONDENCE DATA

Fax Number: 6123343312

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

Phone:612-334-3222Email:mneumann@wck.comCorrespondent Name:Z. Peter Sawicki

Address Line 1: 900 Second Avenue South

Address Line 2: Suite 1400

Address Line 4: Minneapolis, MINNESOTA 55402

ATTORNEY DOCKET NUMBER:	P187.12-0044
NAME OF SUBMITTER:	Z. Peter Sawicki

Total Attachments: 2

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PATENT REEL: 029503 FRAME: 0037 OF \$40.00 13/20253

ASSIGNMENT

P187.12-0044

WHEREAS, we, Christopher Chow of Lake Elmo, Wisconsin, U.S.A., James J. Bucklew of Somerset, Wisconsin, U.S.A., Daniel B. Miller of New Richmond, Wisconsin, U.S.A., and Feng Wu of Somerset, Wisconsin, U.S.A. (hereinafter referred to as ASSIGNORS), are the inventors of an invention described in an application for Letters Patent entitled <u>LASER SCORING OF METAL/POLYMER STRUCTURES</u>, the application having been executed on even date herewith, and/or being identifiable in the United States Patent and Trademark Office by Application No. 13/720,253 , filed <u>Dec. 19, 2012</u>; and

WHEREAS, Preco, Inc. (hereinafter referred to as ASSIGNEE), a corporation organized and existing under the laws of the State of Kansas, and having offices at 500 Laser Drive, Somerset, Wisconsin 54025, is desirous of acquiring the entire right, title and interest in and to the invention, the application and any and all Letters Patent(s) or similar legal protection, foreign or domestic, to be obtained therefor;

NOW, THEREFORE, for good and valuable consideration, the receipt and adequacy of which is hereby acknowledged, I transfer to Assignee, its successors and assigns, my entire right, title and interest in and to the invention, the above-identified application, corresponding domestic and foreign applications including continuation applications, continuing applications, divisional applications and continuation-in-part applications, all Letters Patent(s) or similar legal protection issuing thereon, and all rights and benefits under any applicable treaty or convention; and I authorize the Director of the United States Patent and Trademark Office or foreign equivalent thereof to issue the Letters Patent or similar legal protection to the Assignee.

I authorize the Assignee, its successors and assigns, to insert in this instrument the filing date and serial number of the application when ascertained.

I authorize the Assignee, its successors and assigns, or anyone it may properly designate, to apply for Letters Patent or similar legal protection, in its own name if desired, in any and all foreign countries.

I represent to the Assignee, its successors and assigns, that I have not and shall not execute any writing or do any act whatsoever conflicting with this Assignment. I, my executors or administrators, will at any time upon request, without additional consideration, but at the expense of the Assignee, its successors and assigns, execute such additional writings and do such additional acts as the Assignee, its successors and assigns, may deem desirable to perfect its enjoyment of this grant, and render all assistance in making application for and obtaining, maintaining, and enforcing the Letters Patent or similar legal protection on the invention in any and all countries.

(Semsia) ss.

Subscribed and sworn to before me, a Notary Public, this 18

8th day of Docember

à

(SEAL)

Notary Public

Commission Expires 4-19-2015

-1 of 2-

ASSIGNMENT

Attorney Docket No.

P187.12-0044

Jan Bale	
James J. Bucklew	
STATE OF Wisconsin) COUNTY OF St-Croix) ss.	
COUNTY OF ST- Crow)	
Subscribed and sworn to before me, a Notary Public, this day of Secundary, 202	
Rochelle Van Someten Notary Public Commission Expires 4-19-2015 Commission Expires 4-19-2015 Commission (SEAL)	
Daniel B. Miller	
STATE OF Wisconsin)) ss. COUNTY OF St. Croix)	
Subscribed and sworn to before me, a Notary Public, this 18th day of December , 2012.	
Rochelle Van Someren Notary Public Commission Expires 4-19-3015 MAN PUBLIC (SEAL)	
Feng Wu	
STATE OF WISCONSIN)	
STATE OF Wisconsin) ss. COUNTY OF 51. Croix)	
Subscribed and sworn to before me, a Notary Public, this 8th day of December 302	
Rochelle Van Arguren Notary Public Commission Expires 4-19-245 Og PUBLIC Og PUBLIC	\L)
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PATENT REEL: 029503 FRAME: 0039

RECORDED: 12/19/2012