

PATENT ASSIGNMENT

Electronic Version v1.1
 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	RELEASE BY SECURED PARTY
CONVEYING PARTY DATA	
Name	Execution Date
Gemcap Lending I, LLC	12/27/2012
RECEIVING PARTY DATA	
Name:	ATS Workholding, Inc.
Street Address:	30222 Esperanza
City:	Rancho Santa Margarita
State/Country:	CALIFORNIA
Postal Code:	92688
PROPERTY NUMBERS Total: 2	
Property Type	Number
Patent Number:	5855377
Patent Number:	6575477
CORRESPONDENCE DATA	
Fax Number:	2029068669
<i>Correspondence will be sent via US Mail when the fax attempt is unsuccessful.</i>	
Phone:	202.906.8790
Email:	smckeon@dykema.com
Correspondent Name:	Shannon Marie McKeon
Address Line 1:	1300 I Street, N.W.
Address Line 2:	Suite 300
Address Line 4:	Washington, DISTRICT OF COLUMBIA 20005
ATTORNEY DOCKET NUMBER:	104069.0085
NAME OF SUBMITTER:	Shannon Marie McKeon
Total Attachments: 3 source=Release of Security Interest#page1.tif source=Release of Security Interest#page2.tif source=Release of Security Interest#page3.tif	

CH \$80.00 5855377

RELEASE OF SECURITY INTEREST IN PATENTS

THIS RELEASE OF SECURITY INTEREST IN PATENTS (this "Release") is made as of December 27, 2012, by GEMCAP LENDING I, LLC ("Lender"), in favor of ATS WORKHOLDING, INC., a California corporation ("Grantor").

WITNESSETH:

WHEREAS, pursuant to a security agreement, patent security agreement or similar agreement dated as of June 18, 2010 made by Grantor in favor of Lender (as amended, restated, modified or supplemented and in effect from time to time, the "Security Agreement") and in order to secure certain debts and obligations owing from Grantor to Lender, Grantor granted a security interest to Lender in, and a lien upon, the patents listed on Exhibit A attached hereto (the "Patents"), (ii) all income, royalties, damages and payments due and/or payable under or with respect to the Patents, including, without limitation, damages and payments for past, present and future infringements of the Patents and the right to sue for past, present and future infringements of the Patents, and (iii) all rights corresponding to the Patents throughout the world and the goodwill of the Grantor's business connected with the use of and symbolized by the Patents;

WHEREAS, Grantor has requested that Lender (a) terminate and release the lien and interest of Lender in the Patents, and (b) execute and deliver evidence of such termination and release for filing in the United States Patent and Trademark Office; and

WHEREAS, Lender has agreed to such release and termination;

NOW, THEREFORE, for good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, Lender hereby irrevocably (i) releases and terminates its security interest in and to the Patents, and (ii) reassigns to Grantor all right, title and interest of Lender in and to the Patents.

{Remainder of page intentionally left blank; signature page follows}

IN WITNESS WHEREOF, Lender has caused this Release of Security Interest in Patents to be duly executed and delivered by its officer thereunto duly authorized as of the date first above written.

GEMCAP LENDING, LLC

By: _____
Name: _____
Its: _____

EXHIBIT A

PATENTS

Country	Patent Title	Patent #/ (Application #)	Issue Date/ (File Date)	Owner
U.S.	Improved Dead Length Collet Chuck Assembly	5,855,377	1/5/99	ATS Workholding, Inc.
U.S.	Quick Change True Length Collet Chuck Assembly	6,575,477	6/10/03	ATS Workholding, Inc.

Exhibit A

CHICAGO3778887.1
ISAL - 1040690085