

PATENT ASSIGNMENT

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SUBMISSION TYPE:	NEW ASSIGNMENT										
NATURE OF CONVEYANCE:	ASSIGNMENT										
CONVEYING PARTY DATA											
<table border="1"> <thead> <tr> <th>Name</th> <th>Execution Date</th> </tr> </thead> <tbody> <tr> <td>Vijay NANDA</td> <td>01/11/2013</td> </tr> <tr> <td>Matthew J. VINCENT</td> <td>01/11/2013</td> </tr> </tbody> </table>		Name	Execution Date	Vijay NANDA	01/11/2013	Matthew J. VINCENT	01/11/2013				
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RECEIVING PARTY DATA											
<table border="1"> <tr> <td>Name:</td> <td>EXXONMOBIL CHEMICAL PATENTS, INC.</td> </tr> <tr> <td>Street Address:</td> <td>13501 KATY FREEWAY</td> </tr> <tr> <td>City:</td> <td>HOUSTON</td> </tr> <tr> <td>State/Country:</td> <td>TEXAS</td> </tr> <tr> <td>Postal Code:</td> <td>77079</td> </tr> </table>		Name:	EXXONMOBIL CHEMICAL PATENTS, INC.	Street Address:	13501 KATY FREEWAY	City:	HOUSTON	State/Country:	TEXAS	Postal Code:	77079
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CORRESPONDENCE DATA											
<p>Fax Number: 7038482981</p> <p><i>Correspondence will be sent via US Mail when the fax attempt is unsuccessful.</i></p> <p>Email: ttyler@rmsclaw.com, pwroberts@rmsclaw.com</p> <p>Correspondent Name: Roberts Mlotkowski Safran & Cole, P.C</p> <p>Address Line 1: 7918 Jones Branch Dr.</p> <p>Address Line 2: Suite 500</p> <p>Address Line 4: McLean, VIRGINIA 22102</p>											
ATTORNEY DOCKET NUMBER:	400008-20001PCT										
NAME OF SUBMITTER:	Peter W. Roberts										
<p>Total Attachments: 1</p> <p>source=2012C007-PCT_Signed AssignmentEMCC#page1.tif</p>											

CH \$40.00 US2012066621

ASSIGNMENT

Inventor(s): Vijay NANDA and Matthew J. VINCENT

In consideration of One Dollar (\$1.00) and other good and valuable consideration, the receipt of and/or promise of payment which is hereby acknowledged, the undersigned person(s) named above, herein referred to as ASSIGNOR(s), hereby agree(s) as follows:

ASSIGNOR(S) hereby assign(s) to **EXXONMOBIL CHEMICAL PATENTS, INC.**, a corporation of the State of Delaware, its successors, legal representatives and assigns, herein referred to collectively as ASSIGNEE, the entire right, title and interest, for the United States and all foreign countries, in and to ASSIGNOR(S) invention or improvement and to all patent applications and patents covering same which is described in a patent application entitled "PRODUCTION OF STYRENE" for which an international application No. **PCT/US2012/066621** has been filed on November 27, 2012.

This Assignment covers any and all United States Letters Patent granted on any non-provisional, division, continuation, and reissue of said application; and the entire right, title and interest in and to said invention throughout the world, including the right to apply for patents and inventor certificates in respect thereof and to claim priority pursuant to rights accorded ASSIGNOR(S), under the terms of the Paris International Convention and all other available international conventions and treaties; and the entire right, title and interest in and to any and all patents, patents of addition, utility models, patents of importation, revalidation patents and inventor certificates which may be granted throughout the world in respect of said invention.

ASSIGNOR(S), hereby agree to execute any documents that legally may be required in connection with the filing, prosecution and maintenance of said application or any other patent application(s) or inventor certificate(s) in the United States and in foreign countries for said invention, including additional documents that may be required to affirm the rights of ASSIGNEE in and to said invention, all without further consideration. ASSIGNORS also agree, without further consideration and at ASSIGNEE'S expense, to identify and communicate to ASSIGNEE at ASSIGNEE'S request documents and information concerning the invention that are within ASSIGNOR'S possession or control, and to provide further assurances and testimony on behalf of ASSIGNEE that lawfully may be required of ASSIGNORS in respect of the prosecution, maintenance and defense of any patent application or patent encompassed within the terms of this instrument.

ASSIGNOR(S) also agree, without further consideration and at ASSIGNEE'S expense, to transfer the right to sue for past infringement to ASSIGNEE and at ASSIGNEE'S request documents and information concerning the enforcement of the right to sue within ASSIGNORS possession or control, and to provide further assurances and testimony on behalf of ASSIGNEE that lawfully may be required of ASSIGNOR in respect of the right to sue of any patent encompassed within the terms of this instrument.

ASSIGNOR(S)' obligation under this instrument shall extend to ASSIGNOR'S heirs, executors, administrators and other legal representatives.

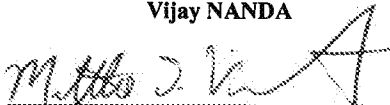
ASSIGNOR(S) hereby grant the firm of Roberts Mlotkowski Safran & Cole, P.C. of McLean, Virginia, the power to insert on this Assignment any further identification which may be necessary or desirable in order to comply with the rules of the United States Patent and Trademark Office for recordation of this document.

ASSIGNOR(S) hereby authorize and requests the Commissioner of Patents and Trademarks to issue any and all United States Letters Patent referred to above to ASSIGNEE of the entire right, title and interest in and to the same, for ASSIGNEE'S sole use and behalf, and for the use and behalf of ASSIGNEE'S legal representatives and successors, to the full end of the term for which such Letters Patent may be granted, as fully and entirely as the same would have been held by ASSIGNORS had this assignment and sale not been made.

Date JAN. 11, 2013 Signature of Assignor


Vijay NANDA

Date Jan 11, 2013 Signature of Assignor


Matthew J. VINCENT