502280393 03/21/2013

PATENT ASSIGNMENT

Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE: NEW ASSIGNMENT

NATURE OF CONVEYANCE: RELEASE BY SECURED PARTY

CONVEYING PARTY DATA

Name	Execution Date
The Royal Bank of Scotland	03/15/2013

RECEIVING PARTY DATA

Name:	Deloro Stellite Holdings Corporation
Street Address:	900 South Highway Drive
Internal Address:	Suite 104
City:	Fenton
State/Country:	MISSOURI
Postal Code:	63026

PROPERTY NUMBERS Total: 6

Property Type	Number
Patent Number:	5935350
Patent Number:	6479014
Patent Number:	6733603
Patent Number:	6852176
Patent Number:	6863990
Patent Number:	7572408

CORRESPONDENCE DATA

Fax Number: 7245395903

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

Phone: 724-539-5485

Email: k-corp.patents@kennametal.com

Correspondent Name: KENNAMETAL INC.

Address Line 1: 1600 Technology Way

Address Line 2: Patent Department

Address Line 4: Latrobe, PENNSYLVANIA 15650

PATENT

REEL: 030055 FRAME: 0903

CH \$240,00 593535

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ATTORNEY DOCKET NUMBER:	M2902	
NAME OF SUBMITTER: Matthew W. Smith, Esq.		
	This document serves as an Oath/Declaration (37 CFR 1.63).	
Total Attachments: 1 source=03-21-2013-Release_Of_Security-TRBSPLC#page1.tif		

PATENT REEL: 030055 FRAME: 0904

RELEASE OF SECURITY AGREEMENT FOR

Title	Patent Number	Grant Date
HARDFACING METHOD AND NICKEL BASED HARDFACING ALLOY	US 5,935,350	8/10/1999
SAW BLADE TIPS AND ALLOYS THEREFOR	US 6,479,014	11/12/2002
COBALT-BASED INDUSTRIAL CUTTING TOOL INSERTS AND ALLOYS THEREFOR	US 6,733,603	5/11/2004
WEAR-RESISTANT, CORROSION-RESISTANT COBALT-BASED ALLOYS	US 6,852,176	2/8/2005
WEAR-RESISTANT, CORROSION-RESISTANT NI-CR-MO THERMAL SPRAY POWDER AND METHOD	US 6,863,990	3/8/2005
DUCTILE COBALT-BASED LAVES PHASE ALLOYS	US 7,572,408	8/11/2009

The Royal Bank of Scotland, PLC as Agent and Trustee, 135 Bishopgate, Leveraged Finance, London, United Kingdom EC2M 3UR ('Secured Party'), hereby releases its security interest in the US Patents(listed above) recorded with the United States Patent and Trademark Office on May 15,2006, in Reel/Frame 017606/0727.

Dated: March 15, 2013

Royal Bank of Scotland, PLC

Name: ALASSAIN GARNHAY

Title: DIRECTOR

ACKNOWLEDGMENT

On 15 MARCH 2013 before me, ANDREW J. MACHAB, personally

appeared A-A-DAIR GARNHAM, personally known to me to be the person whosename is subscribed to the within instrument and acknowledged to me that he/sheexecuted the same in his/her authorized capacity, and that by his/her signature on the instrument the person, or the entity on behalf of which the person acted, executed the instrument.

WITNESS my hand and official seal.

Notary Public

Notary Public London, England (Andrew J. MacNab)

My Commission Expires

RECORDED: 03/21/2013

AT DEATH

SAVILLE & CO.
Notaries
One Carey Lane, London EC2V BAE
Telephone: +:4 (0)20 7920 0000
Fax: +44 (0)20 7920 0088
www.savillenotaries.com



PATENT REEL: 030055 FRAME: 0905