

PATENT ASSIGNMENT

Electronic Version v1.1
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SUBMISSION TYPE:	NEW ASSIGNMENT										
NATURE OF CONVEYANCE:	ASSIGNMENT										
CONVEYING PARTY DATA											
<table border="1"> <thead> <tr> <th>Name</th> <th>Execution Date</th> </tr> </thead> <tbody> <tr> <td>Aniruddha Sinha</td> <td>09/24/2013</td> </tr> <tr> <td>Prateep Misra</td> <td>09/24/2013</td> </tr> <tr> <td>Snehasis Banerjee</td> <td>09/24/2013</td> </tr> <tr> <td>Arpan Pal</td> <td>09/24/2013</td> </tr> </tbody> </table>		Name	Execution Date	Aniruddha Sinha	09/24/2013	Prateep Misra	09/24/2013	Snehasis Banerjee	09/24/2013	Arpan Pal	09/24/2013
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Aniruddha Sinha	09/24/2013										
Prateep Misra	09/24/2013										
Snehasis Banerjee	09/24/2013										
Arpan Pal	09/24/2013										
RECEIVING PARTY DATA											
Name:	Tata Consultancy Services Limited										
Street Address:	Nirmal Building, 9th Floor, Nariman Point										
City:	Mumbai										
State/Country:	INDIA										
Postal Code:	400021										
PROPERTY NUMBERS Total: 1											
<table border="1"> <thead> <tr> <th>Property Type</th> <th>Number</th> </tr> </thead> <tbody> <tr> <td>Application Number:</td> <td>14007421</td> </tr> </tbody> </table>		Property Type	Number	Application Number:	14007421						
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Application Number:	14007421										
CORRESPONDENCE DATA											
Fax Number:	2024084400										
<i>Correspondence will be sent via US Mail when the fax attempt is unsuccessful.</i>											
Phone:	2024084000										
Email:	faxserve@finnegan.com										
Correspondent Name:	Finnegan, Henderson, Farabow, Garrett &										
Address Line 1:	901 New York Avenue NW										
Address Line 4:	Washington, DISTRICT OF COLUMBIA 20001										
ATTORNEY DOCKET NUMBER:	12279.0025-00000										
NAME OF SUBMITTER:	Karthik Kumar										
Signature:	/Karthik Kumar/										
Date:	09/25/2013										
Total Attachments: 1 source=P560_0025_Assignment#page1.tif											

OP \$40.00 14007421

ASSIGNMENT

WHEREAS, ASSIGNORS, comprising of the following named inventor: **Aniruddha Sinha, Prateep Misra, Snehasis Banerjee, Arpan Pal** have invented, conceived, reduced to practice, invention for "System and Method for Demographic Analytics Based On Multimodal Information" (hereinafter the "invention"), for U.S. Patent Application No. 14/007,421 was filed on Sept. 25, 2013 hereinafter the "Application"); and

WHEREAS, ASSIGNEE, **Tata Consultancy Services Limited**, an Indian Corporation, having a principal place of business at **Nirmal Building, 8th Floor, Nariman Point, Mumbai 400021, Maharashtra, India** is desirous of acquiring the entire right, title and interest in, to an under the invention, application and patents to be obtained thereon;

NOW, THEREFORE, in consideration of the payment by ASSIGNEE to ASSIGNORS the sum of One Dollar (\$1.00), the receipt of which is hereby acknowledged, and for other good and valuable consideration, ASSIGNORS do hereby sell, assign and transfer and set over to ASSIGNEE, its successors, legal representatives and assigns, the entire right, title and interest throughout the world, in the invention including, but not limited to, any patent rights, and any patent application(s), claiming priority thereto, that have been or may hereafter be filed.

ASSIGNORS, do hereby covenant that no assignment, sale, agreement, charge or other encumbrance, has been, or will be, entered into which would conflict with this assignment.

ASSIGNORS, do hereby covenant and agree to provide any tangible property embodying or describing the invention, including, without limitation, all documents, drawings, prototypes, models, test results, designs, materials, computer programs and data, and the like, which, if not presently in the possession of ASSIGNEE will be delivered to ASSIGNEE immediately upon request.

ASSIGNORS, do hereby covenant and agree to do everything possible to aid ASSIGNEE, its successors, legal representatives and assigns obtain and enforce proper patent protection for the invention in all countries including assisting with the preparation of any application relating to the invention.

ASSIGNORS, do hereby covenant and agree not to contest the validity or enforceability of any intellectual property rights assigned herein, or to assist or request any third party to contest the validity or enforceability of any intellectual property rights assigned herein.

ASSIGNORS do hereby release and forever discharge ASSIGNEE from any and all claims, including but not limited to debts, liabilities, damages and causes of action of whatsoever kind or nature relating to the invention, whether or not known, suspected and unsuspected, including any and all previous agreements entered into, which now exist, or may have existed prior to the date of this assignment.

IN TESTIMONY WHEREOF, I have hereunto set my hand this 24 day of Sept, 2013
Signature: Aniruddha Sinha
Name: **Aniruddha Sinha**

IN TESTIMONY WHEREOF, I have hereunto set my hand this 24 day of Sept, 2013
Signature: Prateep Misra
Name: **Prateep Misra**

IN TESTIMONY WHEREOF, I have hereunto set my hand this 24 day of Sept, 2013
Signature: Snehasis Banerjee
Name: **Snehasis Banerjee**

IN TESTIMONY WHEREOF, I have hereunto set my hand this 24 day of Sept, 2013
Signature: Arpan Pal
Name: **Arpan Pal**

Seal and Signature of Authorized Signatory: _____
For **Tata Consultancy Services limited**

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