

PATENT ASSIGNMENT COVER SHEET

Electronic Version v1.1
 Stylesheet Version v1.2

EPAS ID: PAT2657511

SUBMISSION TYPE:	NEW ASSIGNMENT										
NATURE OF CONVEYANCE:	ASSIGNMENT										
CONVEYING PARTY DATA											
<table border="1"> <thead> <tr> <th>Name</th> <th>Execution Date</th> </tr> </thead> <tbody> <tr> <td>SCOTT R. MCCALLUM</td> <td>11/12/2013</td> </tr> <tr> <td>TIMOTHY JOHN KEY</td> <td>10/01/2013</td> </tr> <tr> <td>JAMES R. KALB</td> <td>10/01/2013</td> </tr> <tr> <td>MICHAEL A. FILIPIAK</td> <td>10/01/2013</td> </tr> </tbody> </table>		Name	Execution Date	SCOTT R. MCCALLUM	11/12/2013	TIMOTHY JOHN KEY	10/01/2013	JAMES R. KALB	10/01/2013	MICHAEL A. FILIPIAK	10/01/2013
Name	Execution Date										
SCOTT R. MCCALLUM	11/12/2013										
TIMOTHY JOHN KEY	10/01/2013										
JAMES R. KALB	10/01/2013										
MICHAEL A. FILIPIAK	10/01/2013										
RECEIVING PARTY DATA											
Name:	NORGREN AUTOMATION SOLUTIONS, LLC										
Street Address:	1325 WOODLAND DRIVE										
City:	SALINE										
State/Country:	MICHIGAN										
Postal Code:	48176										
PROPERTY NUMBERS Total: 1											
<table border="1"> <thead> <tr> <th>Property Type</th> <th>Number</th> </tr> </thead> <tbody> <tr> <td>Application Number:</td> <td>13917016</td> </tr> </tbody> </table>		Property Type	Number	Application Number:	13917016						
Property Type	Number										
Application Number:	13917016										
CORRESPONDENCE DATA											
Fax Number:	(734)662-1014										
Phone:	7346620270										
Email:	docketing@youngbasile.com										
<i>Correspondence will be sent via US Mail when the email attempt is unsuccessful.</i>											
Correspondent Name:	YOUNG BASILE HANLON & MACFARLANE P.C.										
Address Line 1:	3001 WEST BIG BEAVER ROAD										
Address Line 2:	SUITE 624										
Address Line 4:	TROY, MICHIGAN 48084-3107										
ATTORNEY DOCKET NUMBER:	SEH-160-C										
NAME OF SUBMITTER:	TODD L. MOORE										

Signature:	/Todd L. Moore/
Date:	12/20/2013
Total Attachments: 3 source=ExecutedAssignment_FinalForFiling00029260#page1.tif source=ExecutedAssignment_FinalForFiling00029260#page2.tif source=ExecutedAssignment_FinalForFiling00029260#page3.tif	

ASSIGNMENT AND AGREEMENT

WHEREAS, **SCOTT R. MCCALLUM** of St. Clair, Michigan; **TIMOTHY JOHN KEY** of Onsted, Michigan; **JAMES R. KALB** of Petersburg, Michigan; and **MICHAEL A. FILIPIAK** of Ann Arbor, Michigan (hereinafter referred to as "ASSIGNOR") have invented a certain invention entitled "**APPARATUS FOR NESTING A WORKPIECE**" as set forth in this United States Patent Application,

- executed concurrently herewith
- executed on _____
- Serial No. 13/917,016 Filed June 13, 2013

WHEREAS, **NORGREN AUTOMATION SOLUTIONS, LLC**, a corporation of the state of Delaware having its principal place of business at 1325 Woodland Drive, Saline, Michigan 48176, (hereinafter referred to as "ASSIGNEE"), desires to acquire the entire right, title, and interest in and to said invention;

NOW THEREFORE, in consideration of One Dollar (\$1.00) and other good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, ASSIGNOR has sold, assigned, and transferred, and by these presents hereby sells, assigns, and transfers, unto ASSIGNEE, its successors and assigns, the full and exclusive right, title, and interest in and to (a) the above-identified invention or inventions and all improvements and modifications thereof, (b) the above-identified application and all other applications for Letters Patent of the United States and countries foreign thereto for the above-identified invention or inventions and all improvements and modifications thereof, (c) all Letters Patent which may issue from said applications in the United States and countries foreign thereto, (d) all divisions, continuations, reissues, and extensions of said applications and Letters Patent, and (e) the right to claim for any of said applications the full benefits and priority rights under the International Convention and any other international agreement to which the United States adheres; such right, title, and interest to be held and enjoyed by ASSIGNEE, its successors and assigns, to the full end of the term or terms for which any and all such Letters Patent may be granted as fully and entirely as would have been held and enjoyed by ASSIGNOR had this Assignment not been made.

ASSIGNOR HEREBY AUTHORIZES AND REQUESTS the Commissioner of Patents and Trademarks to issue said Letters Patent to ASSIGNEE as assignee of the entire interest, for the sole use and benefit of ASSIGNEE, its successors and assigns.

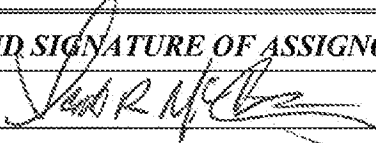
ASSIGNOR HEREBY AGREES (a) to communicate to ASSIGNEE, its successors and assigns, or their representatives or agents, all facts and information known or available to ASSIGNOR respecting said invention or inventions, improvements, and modifications including evidence for interference, reexamination, reissue, opposition, revocation, extension, or infringement purposes or other legal, judicial, or administrative proceedings, whenever requested by ASSIGNEE; (b) to testify in person or by affidavit as required by ASSIGNEE, its successors and assigns, in any such proceeding in the United States or a country foreign thereto; (c) to execute and deliver, upon

request by ASSIGNEE, all lawful papers including, but not limited to, original, divisional, continuation, and reissue applications, renewals, assignments, powers of attorney, oaths, affidavits, declarations, depositions; and (d) to provide all reasonable assistance to ASSIGNEE, its successors and assigns, in obtaining and enforcing proper title in and protection for said invention or inventions, improvements, and modifications under the intellectual property laws of the United States and countries foreign thereto.

ASSIGNOR HEREBY REPRESENTS AND WARRANTS that ASSIGNOR has the full and unencumbered right to sell, assign, and transfer the interests sold, assigned, and transferred herein, and that ASSIGNOR has not executed and will not execute any document or instrument in conflict herewith.

ASSIGNOR HEREBY GRANTS to the law firm of Young Basile Hanlon & MacFarlane, P.C. the power and authority to insert in this Assignment any further identification which may be necessary or desirable to comply with the rules of the U.S. Patent and Trademark Office for recordation of this Assignment.

ASSIGNOR UNDERSTANDS AND AGREES that the attorneys and agents of the law firm of Young Basile Hanlon & MacFarlane, P.C. do not personally represent ASSIGNOR or ASSIGNOR's legal interests, but instead represent the interests of ASSIGNEE; since said attorneys and agents cannot provide legal advice to ASSIGNOR with respect to this Assignment, ASSIGNOR acknowledges its right to seek its own independent legal counsel.

<i>NAMES AND SIGNATURE OF ASSIGNOR</i>		
Name: Scott R. McCallum	Signature: 	Date: 11-12-13
Name: Timothy John Key	Signature:	Date:
Name: James R. Kalb	Signature:	Date:
Name: Michael A. Filipiak	Signature:	Date:


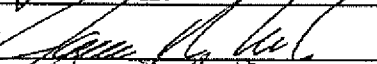
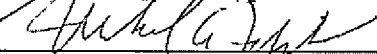
Note: *Prima facie* evidence of execution may optionally be obtained by execution of this document before a U.S. Consul or before a local officer authorized to administer oaths whose authority is proved by a certificate from a U.S. Consul.

request by ASSIGNEE, all lawful papers including, but not limited to, original, divisional, continuation, and reissue applications, renewals, assignments, powers of attorney, oaths, affidavits, declarations, depositions; and (d) to provide all reasonable assistance to ASSIGNEE, its successors and assigns, in obtaining and enforcing proper title in and protection for said invention or inventions, improvements, and modifications under the intellectual property laws of the United States and countries foreign thereto.

ASSIGNOR HEREBY REPRESENTS AND WARRANTS that ASSIGNOR has the full and unencumbered right to sell, assign, and transfer the interests sold, assigned, and transferred herein, and that ASSIGNOR has not executed and will not execute any document or instrument in conflict herewith.

ASSIGNOR HEREBY GRANTS to the law firm of Young Basile Hanlon & MacFarlane, P.C. the power and authority to insert in this Assignment any further identification which may be necessary or desirable to comply with the rules of the U.S. Patent and Trademark Office for recordation of this Assignment.

ASSIGNOR UNDERSTANDS AND AGREES that the attorneys and agents of the law firm of Young Basile Hanlon & MacFarlane, P.C. do not personally represent ASSIGNOR or ASSIGNOR's legal interests, but instead represent the interests of ASSIGNEE; since said attorneys and agents cannot provide legal advice to ASSIGNOR with respect to this Assignment, ASSIGNOR acknowledges its right to seek its own independent legal counsel.

<i>NAMES AND SIGNATURE OF ASSIGNOR</i>		
Name: Scott R. McCallum	Signature:	Date:
Name: Timothy John Key	Signature: 	Date: 10/01/13
Name: James R. Kalb	Signature: 	Date: 10/01/13
Name: Michael A. Filipiak	Signature: 	Date: 10/1/13

Note: *Prima facie* evidence of execution may optionally be obtained by execution of this document before a U.S. Consul or before a local officer authorized to administer oaths whose authority is proved by a certificate from a U.S. Consul.