

## PATENT ASSIGNMENT COVER SHEET

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EPAS ID: PAT2716188

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT
CONVEYING PARTY DATA	
Name	Execution Date
QIGUI WANG	01/31/2014
DALE A. GERARD	01/31/2014
RECEIVING PARTY DATA	
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Property Type	Number
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NAME OF SUBMITTER:	CHRISTOPHER I. MEYER
Signature:	/Christopher I. Meyer/
Date:	02/06/2014
Total Attachments: 1 source=Assignment As Filed P020334#page1.tif	

## ASSIGNMENT


Pursuant to an agreement with my employer, I formally assign to GM GLOBAL TECHNOLOGY OPERATIONS LLC, the entire right, title and interest, in all countries and application types, in the improvements set forth in the United States patent application P020334-PTUS-CHE entitled

## METHODS OF REDUCING OLD OXIDES IN ALUMINUM CASTINGS

for which I executed a declaration. If the patent application has been filed, I authorize any practitioner associated with Customer No. 75510 to insert the application number and filing date of said application here in parentheses (14/174,240 filed February 6, 2014) when known.

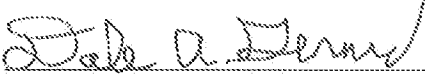
If the patent application has been filed provisionally, the application number and filing date of said provisional application(s) assigned herein are as follows:

US Provisional Serial No	Filed
61/789016	15-MAR-2013

Inventor's signature		Date	1/31/2014
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Full name : QIGUI WANG

Residence : ROCHESTER HILLS, MICHIGAN

Inventor's signature		Date	01/31/2014
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Full name : DALE A. GERARD

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