

## PATENT ASSIGNMENT COVER SHEET

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EPAS ID: PAT2988208

<b>SUBMISSION TYPE:</b>	NEW ASSIGNMENT
<b>NATURE OF CONVEYANCE:</b>	ASSIGNMENT
<b>CONVEYING PARTY DATA</b>	
<b>Name</b>	<b>Execution Date</b>
ROBERT A. LUCIANO JR.	09/29/2009
<b>RECEIVING PARTY DATA</b>	
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<b>City:</b>	Reno
<b>State/Country:</b>	NEVADA
<b>Postal Code:</b>	89502
<b>PROPERTY NUMBERS Total: 1</b>	
<b>Property Type</b>	<b>Number</b>
Application Number:	13566052
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<b>NAME OF SUBMITTER:</b>	JULIE DAWES
<b>SIGNATURE:</b>	/Julie Dawes/
<b>DATE SIGNED:</b>	08/19/2014
<b>Total Attachments: 4</b>	
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## ASSIGNMENT

WHEREAS, I, Robert A. Luciano, Jr., of the City of Reno, State of Nevada, (ASSIGNOR) have made certain inventions described and claimed in the Patent Applications in the list attached hereto as Exhibit A, attached hereto and incorporated by reference herein.

WHEREAS, Edge Medical Properties, LLC, a limited liability company organized and existing under the laws of the State of Nevada, having a place of business in the City of Reno, State of Nevada, ("ASSIGNEE"), is desirous of acquiring an interest in the said invention and in any patent or any patents to be obtained therefore;

NOW, THEREFORE, To All Whom It May Concern, be it known that, for good and valuable consideration, the receipt of which is hereby acknowledged, I have sold, assigned, and transferred, and by these presents do sell, assign, and transfer unto the said ASSIGNEE, the entire right, title, and interest in and to the inventions shown, described, or claimed therein, and the full and exclusive right and title to the said application; and in and to any extensions, reissues, divisions, or renewals thereof; and does hereby authorize and request the Commissioner of Patents or other proper Officer, to issue such Letters Patent, or any of them, to the said ASSIGNEE, its entire right, title, and interest in and to the same for the sole use and benefit of the said ASSIGNEE, and its successors or assigns.

And I further covenant and agree that I will, at the request and expense of the said ASSIGNEE, execute such other and further assurances of title as may be necessary or proper to fully convey the interest herein sought to be conveyed; that I will, at the request and expense of the said ASSIGNEE execute such application papers as may be desired by the said ASSIGNEE, for the filing of any divisional or renewal of the application herein conveyed, or for reissues or extensions, of any Letters Patent that may be granted upon said Statements, or other papers as desired by the said ASSIGNEE.

And I further assign unto the said ASSIGNEE, the whole right, title, and interest to the invention disclosed in the application throughout all countries foreign to the United States, and

do hereby authorize the said ASSIGNEE to apply for patents therefore in its own name in countries where such procedure is proper and to claim the benefit of the International Convention and do agree to execute applications for the said invention in the several countries where it is necessary that the same be executed by the inventors, and to execute assignments of such applications to the ASSIGNEE herein, as well as all other necessary papers.

And I further agree that the terms, covenants and conditions of this assignment shall inure to the benefit of the ASSIGNEE, its successors, assigns and other legal representatives, and shall be binding upon the inventors, as well as the inventors' heirs, legal representatives and assigns.

And I further warrant and represent that I have not entered, and will not enter into any assignment, contract, or understanding that conflicts with this Assignment.

IN TESTIMONY WHEREOF I have hereunto set my hand at Reno, Nevada, on this 29 day of SEPTEMBER, 2009.

Inventor

*Robert A. Luciano Jr*

Robert A. Luciano, Jr.



**ROBERT A. LUCIANO, JR. ASSIGNMENT TO EDGE PROPERTIES, LLC**

**EXHIBIT A – INVENTIONS ASSIGNED**

EDG 05.005 UTL	PILL ASSEMBLY FOR PILL PACKAGING AND DELIVERY SYSTEMS	Filed 09/30/05. 11/241,783
EDG 07.003	SYSTEM AND METHOD FOR PROCESSING A MULTIPLE PRESCRIPTION ORDER	Filed 04/25/07 11/796,125
EDG 07.003.PCT	SYSTEM AND METHOD FOR PROCESSING A MULTIPLE PRESCRIPTION ORDER	Filed 04/25/07 PCT/US/07/10219
EDG 07.004	MULTIPLE PRESCRIPTION PACKAGE AND METHOD FOR FILLING THE PACKAGE	Filed 04/25/2007 11/796,124
EDG 07.005	MULTIPLE PRESCRIPTION PRODUCTION FACILITY	Filed 04/25/2007 11/796,123
EDG 07.008	CUTTING BLADE FOR SEPARABLE POUCH	Filed 12/14/2007 29/298,930
EDG 07.009	SEPARABLE POUCH WITH CENTER CUT	Filed 12/14/2007 29/298,932
EDG 07.010	SCORED TABLET CONTAINER BOX	Filed 12/14/2007 29/298,933
EDG 07.011	DISPENSING TABLET CONTAINER BOX	Filed 12/14/2007 29/298,935
EDG 07.012	A METHOD FOR VERIFYING AND ASSEMBLING A MULTIPLE PRESCRIPTION PACKAGE	Filed 10/24/07 11/923,321
EDG 08.001 PR	FOLDABLE BOX HOLDING A PLURALITY OF POUCHES	Filed 04/15/08 61/045,160
EDG 08.002 PR	MANUFACTURING SEPARABLE POUCHES WITH A CENTER CUT BLADE	Filed 04/15/08 61/045,166
EDG 08.003 PR	PATIENT MEDICATION MANAGEMENT SYSTEM FOR COMPLIANCE PACKAGING	Filed 04/15/08 61/045,171
EDG 08.004 PR	MULTIPLE MEDICINE CONTAINER STRIP PACKAGING SYSTEM	Filed 04/03/2008 61/042,262
EDG 08.005 PR	SPIRAL MEDICATION PACKAGING SYSTEM	Filed 04/03/2008 61/042,263
EDG 08.06	SPIRAL PACKAGING SYSTEM AND METHOD	Filed 04/03/2009 12/418,418
EDG 08.07	PATIENT COMPLIANT MEDICATION MANAGEMENT SYSTEM AND METHOD	Filed 04/03/2009 12/418,422
EDG 08.08	CHILD PROOF MEDICATION PACKAGING SYSTEM AND METHOD	Filed 04/03/2009 12/418,436
EDG 08.09 DES	SPIRAL PACKAGE	Filed 04/08/2009 29/335,078
EDG 08.10 DES	SPIRAL PACKAGE HOUSING MEDICAMENT CONTAINERS WITH COMPLIANCE WHEEL	Filed 04/08/2009 29/335,080
EDG 08.011	VISION INSPECTION SYSTEM AND METHOD	Work in Progress
EDG 08.012	MULTI-TABLET FEEDER WITH INTEGRATED INSPECTION	Work in Progress
EDG 08.013	MULTIPLE MEDICINE CONTAINER STRIP PACKAGING SYSTEM	Work in Progress
EDG 08.014	MULTIPLE PRESCRIPTION ORDERING FOR AN AUTOMATED PHARMACY	Work in Progress
EDG 08.015	MULTIPLE PRESCRIPTION VERIFICATION FOR AN AUTOMATED PHARMACY	Work in Progress

EDG 08.016	MULTIPLE PRESCRIPTION INSPECTION FOR AN AUTOMATED PHARMACY	Work in Progress
EDG 08.017	MULTIPLE PRESCRIPTION PACKAGE SELECTION FOR AN AUTOMATED PHARMACY	Work in Progress
EDG 08.018	MULTIPLE PRESCRIPTION INTEGRATED LABELING FOR AN AUTOMATED PHARMACY	Work in Progress
EDG 08.019 DES	30-DAY PACKAGE	Work in Progress
EDG 08.020 UTL	30-DAY PACKAGE	Work in Progress
EDG 08.021	COMPLIANCE PACKAGING FOR THE BLIND AND VISUALLY IMPAIRED	Work in Progress
EDG 08.022	DUAL PACKAGE CONTAINING PHARMACEUTICALS AND/OR NUTRACEUTICALS	Work in Progress
EDG 08.023	DISPOSABLE SENSOR	Work in Progress
EDG 08.024	RFID MANUFACTURING AND COMPLIANCE SYSTEM AND METHOD	Work in Progress
EDG 08.025	IMPROVED PACKAGE DESIGN	Work in Progress
EDG 08.026	SYSTEM AND METHOD FOR CREATING A PATIENT INFORMATION BOOKLET	Work in Progress
EDG 09.01	TABLET DISPENSING CONTAINER	Filed 04/15/2009 12/424,475
EDG 09.02	MANUFACTURING SEPARABLE POUCHES WITH A CENTER CUT BLADE	Filed 04/15/2009 12/424,483