

<b>PATENT ASSIGNMENT COVER SHEET</b>
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Electronic Version v1.1  
 Stylesheet Version v1.2

EPAS ID: PAT3025089

<b>SUBMISSION TYPE:</b>	NEW ASSIGNMENT
<b>NATURE OF CONVEYANCE:</b>	RELEASE OF SECURITY INTEREST
<b>CONVEYING PARTY DATA</b>	
<b>Name</b>	<b>Execution Date</b>
FIFTH THIRD BANK	07/18/2014
<b>RECEIVING PARTY DATA</b>	
<b>Name:</b>	TOOLING TECHNOLOGY , LLC
<b>Street Address:</b>	100 ENTERPRISE DRIVE
<b>City:</b>	FORT LORAMIE
<b>State/Country:</b>	OHIO
<b>Postal Code:</b>	45845
<b>PROPERTY NUMBERS Total: 6</b>	
<b>Property Type</b>	<b>Number</b>
Patent Number:	6572356
Patent Number:	6513802
Patent Number:	7258539
Patent Number:	7165961
Patent Number:	7963717
Patent Number:	7901199
<b>CORRESPONDENCE DATA</b>	
<b>Fax Number:</b>	(212)294-4700
<i>Correspondence will be sent to the e-mail address first; if that is unsuccessful, it will be sent using a fax number, if provided; if that is unsuccessful, it will be sent via US Mail.</i>	
<b>Phone:</b>	2122946635
<b>Email:</b>	dkumar@winston.com
<b>Correspondent Name:</b>	WINSTON & STRAWN LLP - BECKY TROUTMAN
<b>Address Line 1:</b>	1700 K STREET N.W.
<b>Address Line 2:</b>	PATENT DEPARTMENT
<b>Address Line 4:</b>	WASHINGTON, D.C. 200063817
<b>ATTORNEY DOCKET NUMBER:</b>	85965-22-RELEASE - TT LLC
<b>NAME OF SUBMITTER:</b>	BECKY TROUTMAN
<b>SIGNATURE:</b>	/Becky Troutman/
<b>DATE SIGNED:</b>	09/16/2014
<b>Total Attachments: 3</b>	

**PATENT**

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source=85965-22-Release of Patent Security Interest from Fifth Third Bank to Tooling Tech (Senior Sub)#page2.tif  
source=85965-22-Release of Patent Security Interest from Fifth Third Bank to Tooling Tech (Senior Sub)#page3.tif

**RELEASE OF PATENT ASSIGNMENT AND SECURITY AGREEMENT**

(Senior Subordinated Debt)

THIS RELEASE OF PATENT ASSIGNMENT AND SECURITY AGREEMENT dated as of July/8, 2014, is made by Fifth Third Bank, an Ohio banking corporation ("Bank").

WHEREAS, Bank and Tooling Technology, LLC, a Delaware limited liability company ("Grantor"), are parties to that certain Patent Assignment and Security Agreement dated as of October 1, 2009 (the "Agreement"), which was recorded in The United States Patent and Trademark Office on January 22, 2010 in its records at Reel 023832, Frame 0650;

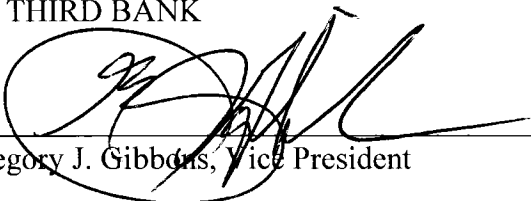
WHEREAS, the Agreement granted, assigned and conveyed to Bank a security interest in Grantor's entire right, title and interest in and to all of its "Patent Collateral" (as defined in the Agreement), including, without limitation, (i) all now or in the future owned or existing patents and patent applications, including the inventions and improvements described and claimed in those patents and patent applications and the patents listed on Schedule I attached (the property in this item (i) being collectively, the "Patents"); (ii) all reissues, divisions, continuations, renewals, extensions and continuations-in-part of each of the Patents; (iii) all income, royalties, damages and payments now and in the future due or payable under and with respect to any and all of the Patents, including damages and payments for past or future infringements of any and all of the Patents; (iv) all rights to sue for past, present and future infringements of any and all of the Patents; (v) all rights corresponding to any and all of the Patents throughout the world; and (vi) all rights of Grantor as licensor or licensee under, and with respect to, any patents or patent applications, including the licenses listed on Schedule I and the Patent Licenses (as defined in the Agreement).

WHEREAS, Bank desires to release its rights and security interests in the Patent Collateral.

NOW, THEREFORE, for good and valuable consideration, the receipt and sufficiency of which is hereby acknowledged, Bank hereby fully and finally releases and terminates (i) its security interest and other rights in, to and under the Patent Collateral and (ii) any and all other rights it may have under the Agreement.

IN WITNESS WHEREOF, Bank has caused this Release of Patent Assignment and Security Agreement to be duly executed as of the day and year first above written.

FIFTH THIRD BANK

By:   
Gregory J. Gibbons, Vice President

STATE OF OHIO )  
 )  
COUNTY OF HAMILTON ) SS.

The foregoing instrument was acknowledged before me this 8th day of July, 2014 by Gregory J. Gibbons, a Vice President of Fifth Third Bank, an Ohio banking corporation, on behalf of said banking corporation.

Kevin M. Shea  
Notary Public

KEVIN M. SHEA, Attorney at Law  
NOTARY PUBLIC - STATE OF OHIO  
My Commission has no expiration  
Date, Section 147.03 O.R.C.

**SCHEDULE I**

**PATENTS**

<b>Patent Registration No.</b>	<b>Title</b>	<b>Comments</b>
6,572,356	Quick Change Tooling System for a Thermoforming Mold and the like	N/A
6,513,802	Quick Change Tooling System for a Vacuum Holding Fixture for a Thermoformed Part	N/A
7,258,539	Molding Press with Quick Change Mold Mounting System	N/A
7,165,961	Compression Molding Apparatus with Quick Change Molds	N/A
7,963,717	Quick Change Locking Coupler with Condition Sensor (Docket #7929)	N/A
7,901,199	Tooling System for Thermoforming and Trimming a Heated Sheet of Material to Form a Molded Part (Docket #7961)	N/A