503187184 02/20/2015

PATENT ASSIGNMENT COVER SHEET

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SUBMISSION TYPE:	NEW ASSIGNMENT	
NATURE OF CONVEYANCE:	ASSIGNMENT	

CONVEYING PARTY DATA

Name	Execution Date
DALE R. WILCOX	04/22/2013
PETER M. COSTANTINO	04/29/2013
TIMOTHY C. TUMIA	04/18/2013
GIOVANNI A. DALLICARDILLO	04/18/2013

RECEIVING PARTY DATA

Name:	GH INDUCTION ATMOSPHERES LLC		
Street Address:	35 INDUSTRIAL PARK CIRCLE		
City:	ROCHESTER		
State/Country:	NEW YORK		
Postal Code:	14624		

PROPERTY NUMBERS Total: 3

Property Type	Number		
Application Number:	61694869		
Application Number:	14422524		
PCT Number:	US2013039479		

CORRESPONDENCE DATA

Fax Number: (203)373-7153

Correspondence will be sent to the e-mail address first; if that is unsuccessful, it will be sent

using a fax number, if provided; if that is unsuccessful, it will be sent via US Mail.

Phone: 2033667474

Email: amy.harvey@ge.com

Correspondent Name: GENERAL ELECTRIC COMPANY GE GLOBAL PATEN

Address Line 1: 3135 EASTON TURNPIKE

Address Line 4: FAIRFIELD, CONNECTICUT 06828

ATTORNEY DOCKET NUMBER:	262252-3
NAME OF SUBMITTER:	MARC A. VIVENZIO
SIGNATURE:	/mav52326/
DATE SIGNED:	02/20/2015

Total Attachments: 2

PATENT REEL: 034989 FRAME: 0940

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PATENT REEL: 034989 FRAME: 0941

GLOBAL ASSIGNMENT

In accordance with my/our obligation(s) under agreement(s) and/or for other good and valuable consideration of which we acknowledge receipt, I/we,

Inventor First Name	Inventor Middle Name	Inventor Last Name		Residence Town	Residence State	Residence Country
Dale	R.	Wilcox	of	Penfield	NY	US
Peter	M.	Costantino	of	Batavia	NY	US
Timothy	C.	Tumia	of	Rochester	NY	US
Giovanni	A.	Dallicardillo		Rochester	NY	US

hereby sell and assign to:

Name of Company: GH Induction Atmospheres LLC			
Entity Type (optional): New York limited liability company			
Address: 35 Industrial Park Circle, Rochester, NY, 14624 US			

herein referred to as "Company", its successors and assigns our entire respective rights, titles and interests in and to the invention and improvements made or conceived by us described in the application(s) listed in the following table:

Country of	Type of	Application	Filing	Title
Filing	Filing	Number	Date	
US	Pro	61/694,869	08/30/2012	INDUCTION VACUUM FURNACE
WO	NonPro	PCT/US2013/039479	05/03/2013	SYSTEM FOR MAINTAINING INTERIOR VOLUME INTEGRITY IN AN
				INDUCTION VACUUM FURNACE AND METHOD OF MAKING SAME
US	PCT	14/422,524	02/19/2015	SYSTEM FOR MAINTAINING INTERIOR VOLUME INTEGRITY IN AN
				INDUCTION VACUUM FURNACE AND METHOD OF MAKING SAME

(We hereby authorize and request the Company or its delegated attorneys or agents to insert above the application number and filing date of the application(s) when known.)

and any and all applications for patent and patents therefrom in any and all countries, including all divisions, continuations, continuations-in-part, reexaminations, renewals, and reissues thereof, and all rights of priority resulting from the filing of the application(s), and authorize and request any official whose duty it is to issue patents, to issue any patent on the inventions and improvements resulting therefrom to the Company, or its successors or assigns, and agree that on request and without further consideration, we will communicate to the Company or its representatives or nominees any facts known to us respecting the inventions and improvements and testify in any legal proceeding, make all rightful oaths, sign all lawful papers and execute all instruments or documents required or requested for the making and prosecution of any applications of any type for patent, utility model, or other similar rights in all countries including,

v9.18.12 PATENT but not limited to, any provisional, non-provisional, continuation, continuation-in-part, divisional, renewal or substitute thereof, for any derivation proceedings relating thereto, and, as to any patents that issue from such applications, for any supplemental examination, derivation proceeding, opposition, post grant review, reissue, re-examination, inter parties review, or extension thereof, and generally do everything possible to aid the Company, its successors, assigns, and nominees to obtain and enforce proper patent protection for the invention and its improvements in all countries.

INVENTOR 1 - Dale R. Wilcox

Signature: All Willow

Date: <u>4-22-73</u>

INVENTOR 2 - Reter M. Costantino

INVENTOR 3 - Timothy C. Tumia

INVENTOR 4 - Giovanni A. Dallicardillo

Signature: Scorzin A. Walliam Date: 4/18/13