

## PATENT ASSIGNMENT COVER SHEET

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<b>SUBMISSION TYPE:</b>	NEW ASSIGNMENT
<b>NATURE OF CONVEYANCE:</b>	ASSIGNMENT
<b>CONVEYING PARTY DATA</b>	
<b>Name</b>	<b>Execution Date</b>
PAUL ROBERT GOETZ	03/06/2015
<b>RECEIVING PARTY DATA</b>	
<b>Name:</b>	EPOCA INTERNATIONAL, INC.
<b>Street Address:</b>	851 BROKEN SOUND PARKWAY, STE. 110
<b>City:</b>	BOCA RATON
<b>State/Country:</b>	FLORIDA
<b>Postal Code:</b>	33487
<b>PROPERTY NUMBERS Total: 1</b>	
<b>Property Type</b>	<b>Number</b>
<b>Application Number:</b>	29480599
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<b>ATTORNEY DOCKET NUMBER:</b>	10789-8
<b>NAME OF SUBMITTER:</b>	MARK D. PASSLER
<b>SIGNATURE:</b>	/Mark D. Passler/
<b>DATE SIGNED:</b>	03/11/2015
<b>Total Attachments: 1</b>	
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**ASSIGNMENT**

WHEREAS, I, Paul Robert Goetz, having an address of 6222D Magda Drive, Maple Grove, MN 55369, have made certain inventions which are described in U.S. Design Patent Application No. 29/480,599 entitled BOTTLE, and

WHEREAS, Epoca International, Inc. (hereinafter referred to as Assignee), having a place of business at 851 Broken Sound Parkway NW Ste 110, Boca Raton, Florida 33487 is desirous of acquiring the entire interest in said inventions throughout the United States of America and the territories thereof,

NOW, THEREFORE, for and in consideration of One Dollar (\$1.00) to me in hand paid, and other good and valuable consideration, receipt whereof is hereby acknowledged, I hereby sell, assign and transfer unto Assignee, its successors and assigns, the entire right, title and interest throughout the United States of America and the territories thereof in and to said inventions, the aforesaid application, all other applications hereafter filed in the United States, based in whole or in part on said inventions, and patents granted upon said applications by the United States, and I do hereby authorize and request the Commissioner of Patents to issue said patent to Assignee. I further grant to Assignee, its successors and assigns, the right to claim for any of said applications the full benefits and priority rights of any international agreement between the United States and any foreign country or countries.

I hereby warrant that I have the full right to make the conveyance herein, and I hereby covenant that I, my heirs, legal representatives and assigns, will when requested, communicate to Assignee, its representatives, successors and assigns, all facts known respecting said inventions, execute all divisional, continuing, reissue, reexamination and foreign or international applications, together with individual assignments therefor, make all rightful oaths, sign all lawful papers, testify in any legal proceeding and generally do everything possible to aid Assignee, its successors and assigns, in the obtaining of patent.

IN TESTIMONY WHEREOF, this Assignment is executed by Assignor on the date indicated below.

Date: 3-6-2015

  
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Paul Robert Goetz