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PATENT ASSIGNMENT COVER SHEET

Electronic Version v1.1 Stylesheet Version v1.2 EPAS ID: PAT3401936

SUBMISSION TYPE:		NEW ASSIGNMENT		
NATURE OF CONVEYANCE:		ASSIGNMENT	ASSIGNMENT	
CONVEYING PARTY	DATA			
		Name	Execution Date	
SCOTT L BONCHA			06/11/2015	
DALE B MCCARTNEY	/		06/11/2015	
RECEIVING PARTY D	ΑΤΑ			
Name: SCOTT L BONCHA				
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City:	CHARDO	CHARDON		
State/Country:	ОНЮ			
Postal Code:	44024	44024		
PROPERTY NUMBEF Property Typ		Number		
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ASSIGNMENT OF US PATENT APPLICATION

Whereas, We, Scott L. Boncha, and Dale B. McCartney, hereafter referred to as ASSIGNORS, are the joint inventors of record of certain new and useful methods and systems for a "A METHOD FOR MANUFACTURING MULTI-PIECE BONDED GRAPHITE BLANKS FOR EDM" for which an application for a United States Patent was filed on 12/07/2012 and received Application Number 13/708372; and Whereas, the Person/Individual named Scott L. Boncha, here referred to as "ASSIGNEE" whose mailing address is 9455 Robinson Road, Chardon, OH 44024 is desirous of acquiring the entire right, title and interest in the same.

Now, therefore, in consideration of good and valuable consideration, the receipt whereof is acknowledge. We the ASSIGNORS, by these presents do sell, assign, and transfer unto said ASSIGNEE the full and exclusive right to the said invention in the United States and the entire rights, title, and interest in and to any and all patents which may be granted therefore in the Unites States and each and every foreign country to the United States.

ASSIGNOR agrees to execute all papers, give any required testimony, and perform other lawful acts, at ASSIGNEE'S expense, as ASSIGNEE may require to enable ASSIGNEE to perfect ASSIGNEE'S interest in any resulting patent of the United States and countries foreign thereto, and to acquire, hold, enforce, convey, and uphold the validity of said patent and reissues and extensions thereof, and ASSIGNEE'S interest therein.

ASSIGNORS hereby authorize and request the Director of the U.S. Patent and Trademark Office to issue said Unites States Patent to said ASSIGNEE, of the entire right, title, and interest in and to the same, for his sole use and behoof; and for the use and behoof of his legal representatives, to the full end of the term for which said patent may be granted, as fully and entirely as the same would have been held by me had this assignment and sale not been made.

TH day of JUSC, 2015. Executed this By: Scott E. Boncha, as: Joint Inventor; ASSIGNOR Executed this 11th day of June, 2015. By: Dale B. McCartney, as: Joint Inventor; ASSIGNOR _ day of _ TUNC, 2015. TH Executed this,_ 11 By:

Scott L. Boncha, as: Individual, ASSIGNEE

PATENT REEL: 035858 FRAME: 0088

RECORDED: 06/18/2015

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